Initiator: MG	Replaces: 07/22/2003	**Revision date: 08/03/2003**

Title: **Replacement of the iJoy 100 Remote with Cable**

Purpose: To provide end users with the procedure for replacement of the iJoy-100 Remote Controller AND Cable assembly.

Tools/Parts Required: Phillips Screwdriver, diagonal cutters
        Requires PN **iJoy Remote Assembly complete with Cable**

Procedure:

1) Turn off and unplug your iJoy
2) As an option, you can carefully tip your unit onto its Right Side (the side opposite the AC cord). This will make it easier to access the assembly and side cover.
3) Locate The Side Panel Assembly. This is the plate that both the AC cord and remote cord enter. This assembly also incorporates the ON/OFF switch.
4) You will need to either remove the SN/Model information label from the Side Panel Assembly, or locate the single screw hole covered by the label. You can find the hole by feeling the sticker for a depression. Using the Phillips Screwdriver, gently poke a hole to access the screw. See photo for screw location.
5) Remove all Three (3) screws securing the Side Panel Assembly to the chair frame.
6) Carefully lower the Side Panel Assembly. Caution: The Side Panel Assembly remains connected via cables to the chair.
7) Locate the white *11-pin* plug attaching the Remote Control to the Chair. Carefully disconnect.
8) Locate the four (4) screws securing the Remote Cable Clamp. Remove the four screws, noting the position of the clamp and the Remote Cable Strain Relief.
9) Slide the Controller Cable out of its holder. Slide the new Controller and cable into position.
10) Slide the Remote Cable Clamp back into position. Ensure the tab on the cable clamp aligns with the insert slot in the cable/cable strain relief.
11) Reinsert the four (4) screws removed in step 8.
12) Reinstall the side panel assembly with the three screws removed in step 5.
13) Plug the iJoy back into the wall outlet, and turn the Main Power Switch on.
14) Test the chair for proper operation.

Side Panel Detail

Remote Cord

AC Cord

*

Access to Screws
Screw on right may be under product information label

**Remote Control
Cable Connector**

**Four screws securing
Cable Clamp to Cover**

**Slide out clamp to remove
Controller and Cable**