



Pro-Flo Header "Race Only" B-Pipe For JG/Edelbrock Acura/Honda Catalog PNs 6809/6719

Please study these instructions carefully before installing your new Pro-Flo Header Race Pipe. They provide general guidelines to be studied and understood before you remove your stock system. Failure to follow these instructions may void your warranty. If you have any questions or problems, please contact our **Technical Hotline at : 1-800-416-8628** from 7 am – 5 pm, Monday through Friday, Pacific Standard Time.

DESCRIPTION: Edelbrock Pro-Flo header components are designed to improve the exhaust efficiency of the Acura 1.5L-1.8L engine. A performance gain can be expected with the installation of the system. This system requires no welding for installation. This race pipe is designed to work in conjunction with JG Edelbrock Pro-Flo header.

Suggested tools needed for installation: This vehicle has some metric fasteners.

- 3/8" ratchet socket set with extensions and a good assortment of metric sockets
- Combination wrenches (metric)
- Universal 12mm and 14mm swivel sockets
- Jackstands, screwdrivers, pliers
- Liquid penetrant (GM #1052627 or equivalent); anti-seize compound (GM #5613695 or equivalent)

SPECIAL NOTICE: This Edelbrock part is for racing only. This part has not been issued a California Air Resources E.O. number; therefore, is not legal for use on pollution-controlled vehicles on California highways.

WARNING: The use of "Thermal Wrap" or any aftermarket coating process will void the warranty on your Pro-Flo Header Race Pipe. Those products can cause excessive heat and moisture build up resulting in corrosion and early failure of the system.

DISASSEMBLY:

1. Raise vehicle and support with jackstand.
2. The use of penetrating oil when removing and the use of anti-seize compound when installing nuts and bolts will prevent the possibility of broken or stripped nuts and bolts.
3. Make sure converter is cool.
4. Remove O2 sensor (if applicable) being careful not to destroy or rupture the unit.
Warning: Do not clean this unit in any cleaning solvents and do not rupture wire.
5. Remove the catalytic converter and the secondary assembly (B section) of your Pro Flo header.

ASSEMBLY

1. Using supplied crush rings and bolts removed from your header connector flange, install race pipe to connector flange of "A" section.

Note: We have provided threaded fitting in the race pipe assembly for monitoring and tuning purposes as used with data acquisition systems (Edelbrock QwikData).

2. Always use anti-seize compound on threads of any sensors being installed into the treaded fitting of race pipe.

PARTS LIST

Qty.	PN	Description
1	25-9184	Race (B-Pipe)
1	22-6809	Installation Kit

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