

**SANYO****SERVICE MANUAL****Color Video Monitor****VMC-8613B**(Product Code : 114 952 23)  
(U.S.A, Canada)**CONTENTS**

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NOTE: 1. Parts order must contain model number, part number, and description.  
2. Substitute parts may be supplied as the service parts.  
3. N.S.P. : Not available as service parts.

Design and specifications are subject to change without notice.

# Notice

# SANYO

- CORRECTION       PRODUCTION CHANGE  
 SERVICE FLASH     ADD INFORMATION

FILE No.

Please add this notice to the service manual listed below.

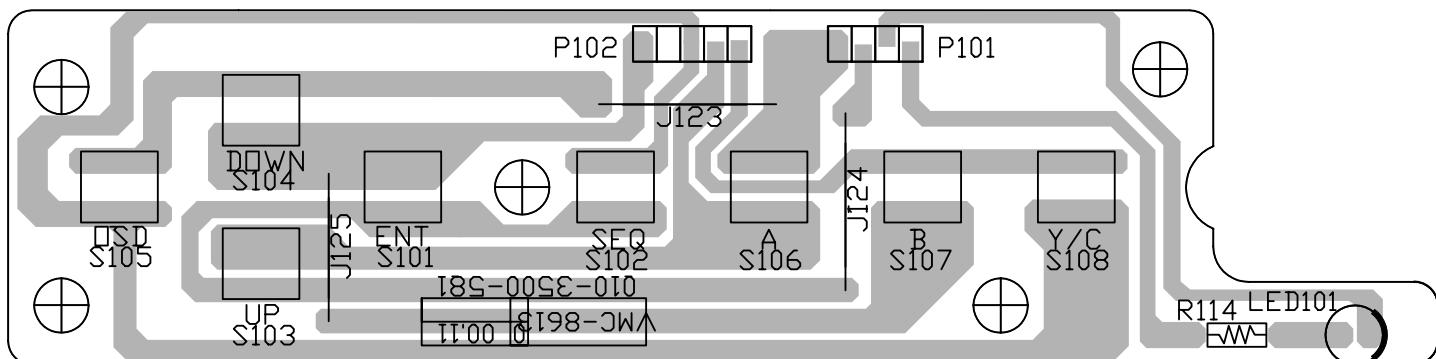
Category: Color Video Monitor	Model Name	Reference No.	Destination	Date :Jun.4.2004
	VMC-8613B	SM5310559	U.S.A, Canada	

The reason of change.

- A  Misprint      B : Quality Reliability      C : Standardization      D : Design  
E : Deletion      F : Addition      G : Multiple Use

## PRINTED WIRING BOARDS (P.W.B.) (VIEW FROM SOLDER SIDE)

FUNCTION P.W.B.



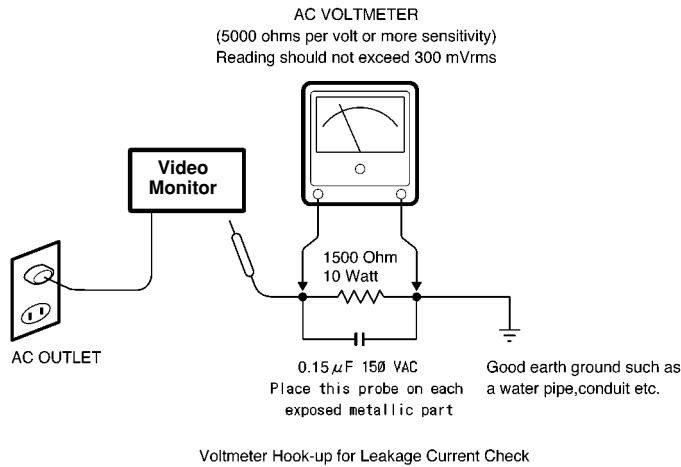
The figure of FUNCTION P.W.B. on C6-page of SM5310559 is a misprint.  
So, please use this figure.

## SAFETY PRECAUTIONS

### WARNING:

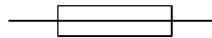
Service should not be attempted by anyone unfamiliar with the necessary precautions for this recording or playback equipment. The following precautions are necessary during servicing:

1. Many electrical and mechanical parts in this recorder have special safety-related characteristics for providing protection against shock, fire and other hazards. These characteristics often go unnoticed in a visual inspection, and the protection afforded by them cannot necessarily be obtained by using replacement components with higher ratings (voltage, wattage, etc.).
2. Replacement parts having special safety-related characteristics are identified in this manual, and in the schematic diagrams, by the symbol  $\triangle$ . These components have values that are of special significance to product safety. Should any component (identified by the symbol  $\triangle$ ) need to be replaced, use only the part designated in the parts List. Do not deviate from the specified resistance, wattage, and voltage ratings.

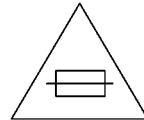


3. Before returning the set to the customer, always perform an AC leakage current check on the exposed metallic parts of the cabinet, such as terminals, screwheads, metal overlays, etc. to be sure that the set is safe to operate without the danger of electrical shock. Plug the AC line cord directly into a 120 V AC outlet. (Do not use a line isolation transformer during this check.) Use an AC voltmeter with a sensitivity of 5000 ohms per volt (or more) as follows: Connect a 1500 ohms, 10 watt resistor, paralleled by a 0.15 mfd, 150 VAC capacitor, between a known good earth ground (water pipe, conduit, etc.) and the exposed metallic parts, one at a time. Measure the AC voltage across the 1500 ohms resistor and 0.15 mfd capacitor combination. Reverse the AC plug at the AC outlet and repeat the AC voltage measurements for each exposed metallic part. The measured voltage must not exceed 300 mVrms. This corresponds to 200  $\mu$ A AC. Any value exceeding this limit constitutes a potential shock hazard and must be corrected immediately.

4. Fuse symbol marks.  
For CANADA



For U.S.A.



Fuse rating is marked at adjacent fuse.

UNDERWRITERS LABORATORIES Standard

**CAUTION** "Risk of fire-replace fuse as marked"

## SPECIFICATIONS

Color system : PAL/NTSC, selected automatically

Picture tube : 13 inch

Resolution : More than 750 TV lines

Input terminals : Separate Y/C signal, mini-DIN 4-pin connector (1)

Y signal: 1.0 Vp-p, 75 Ω negative sync

C signal: 0.286 Vp-p, 75 Ω negative sync, bridge connection possible

Composite sync signal: 1.0 Vp-p, 75 Ω BNC connector (2)

Audio signal: -6dBs (400 mVrms), RCA pin (3), bridge connection possible

Output terminals : Separate Y/C signal, mini-DIN 4-pin connector (1)

Y signal: 1.0 Vp-p, 75 Ω negative sync

C signal: 0.286 Vp-p, 75 Ω negative sync, bridge connection possible

Composite sync signal: 1.0 Vp-p, 75 Ω BNC connector (2),  
automatic termination setting

Audio signal: -6dBs (400 mVrms), RCA pin (3), bridge connection possible

Audio output : 1 W

Speaker : Variable round x 1

Power source : 100 to 240 V AC, 50/60 Hz

Power consumption : 82 Watts

Ambient operating temperature : -10 °C to 45 °C storage temperature

Ambient operating humidity : 10 % to 90 %

Dimension (W x H x D) : 350 x 350 x 360 mm

Weight : 14kg

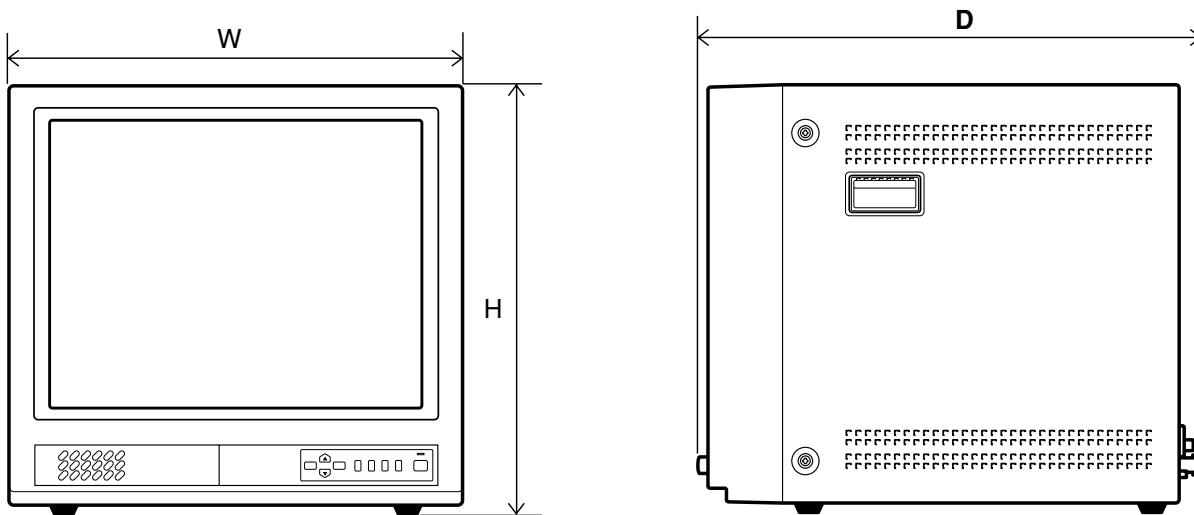


Fig. 1

# 1. OPERATING INSTRUCTIONS

## 1-1. FRONT PANEL CONTROLS

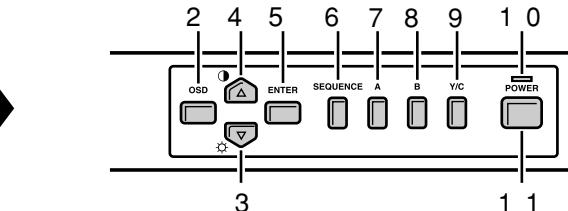
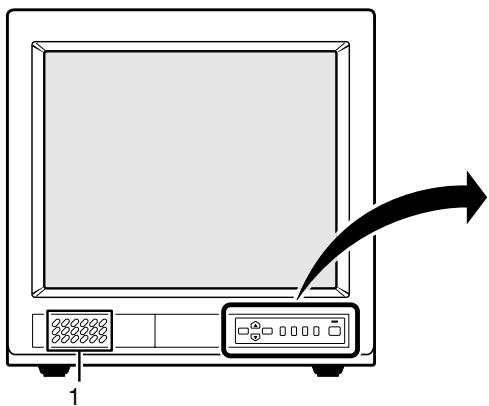


Fig. 2

### 1. Speaker

When the monitor selector button (A, B or Y/C) is pressed, the speaker lets you hear the sound from the components which are connected to the terminals at the rear of the monitor. (Use components which produce audio output.)

### 2. On-screen display button (OSD)

When this button is pressed, the menu screen appears on the monitor screen.

- |              |              |
|--------------|--------------|
| 1.COLOR      | 6.VOLUME     |
| 2.TINT       | 7.DWELL TIME |
| 3.BRIGHTNESS | 8.LANGUAGE   |
| 4.CONTRAST   | 9.TITLE      |
| 5.SHARPNESS  | 10.VERSION   |

### 3. Cursor (▼) button (⌚)

When this button is pressed, the cursor moves down. When it reaches the bottom, it reappears at the top. In addition, this button is used to make adjustment values smaller.

### 4. Cursor (▲) button (⌚)

When this button is pressed, the cursor moves up. When it reaches the top, it reappears at the bottom. In addition, this button is used to make adjustment values larger.

### 5. Display selector button (ENTER)

If this button is pressed while a picture is on the monitor screen, the screen changes to the adjust-

ment screen. If the button is pressed once more, the picture returns to the previous screen.

### 6. Automatic screen selector button (SEQUENCE)

When this button is pressed, the screen changes automatically to the picture from the components which are connected to the terminals at the rear of the monitor.

### 7. Monitor A selector button (A)

When this button is pressed, the audio and video input changes to the component which is connected to the A terminals at the rear of the monitor.

### 8. Monitor B selector button (B)

When this button is pressed, the audio and video input changes to the component which is connected to the B terminals at the rear of the monitor.

### 9. Monitor Y/C selector button (Y/C)

When this button is pressed, the audio and video input changes to the component which is connected to the Y/C terminals at the rear of the monitor.

### 10. Power indicator (POWER)

Lights when the power is on.

### 11. Power button (POWER)

Press this button to turn the power on and off.

## 1-2. REAR PANEL CONTROLS & CONNECTION

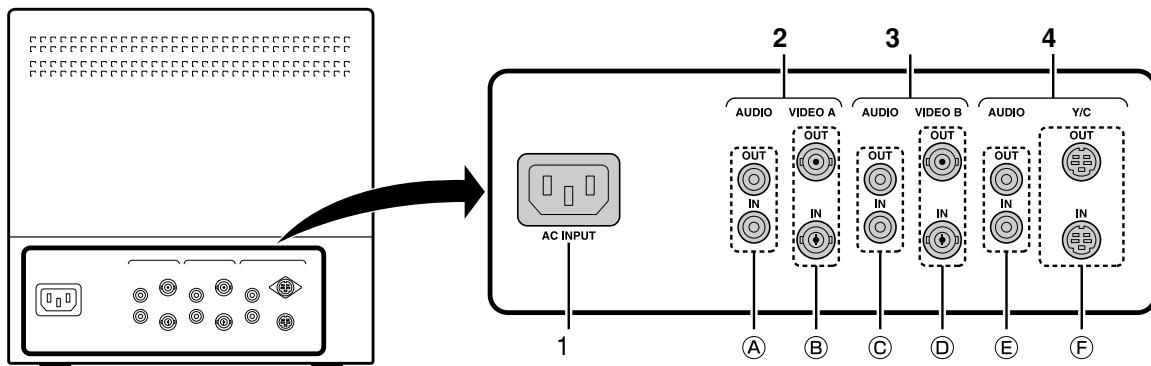


Fig. 3

### 1. AC INPUT socket

Connect the AC power cord (supplied) securely to this socket and to a wall outlet.

### 2. Rear A terminals (AUDIO/VIDEO A terminals)

When the monitor A selector button at the front of the monitor is pressed, the audio and video signals from the component which is connected to these terminals can be monitored.

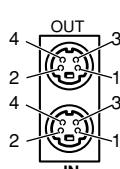
### 3. Rear B terminals (AUDIO/VIDEO B terminals)

When the monitor B selector button at the front of the monitor is pressed, the audio and video signals from the component which is connected to these terminals can be monitored.

### 4. Rear Y/C terminals (AUDIO/VIDEO Y/C terminals)

When the monitor Y/C selector button at the front of the monitor is pressed, the audio and video signals from the component which is connected to these terminals can be monitored.

#### Y/C (Mini DIN 4 pin) terminal specification



Pin No.	Signal
1	GND (Y)
2	GND (C)
3	Y
4	C

Fig. 4

## 2. DISASSEMBLY

### 2-1. REMOVAL OF CABINET

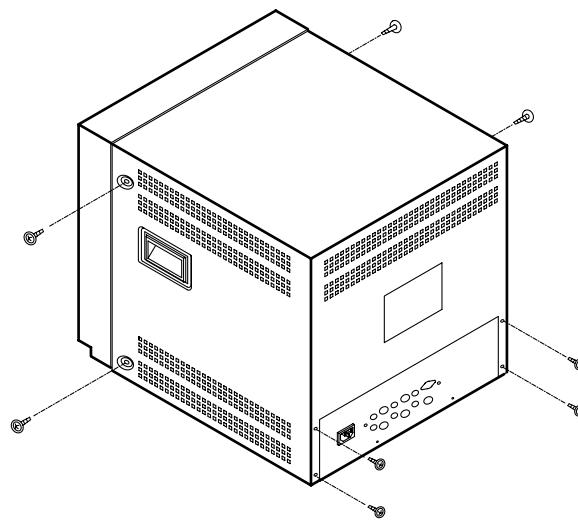


Fig. 5

### 2-2. BOARD LOCATION

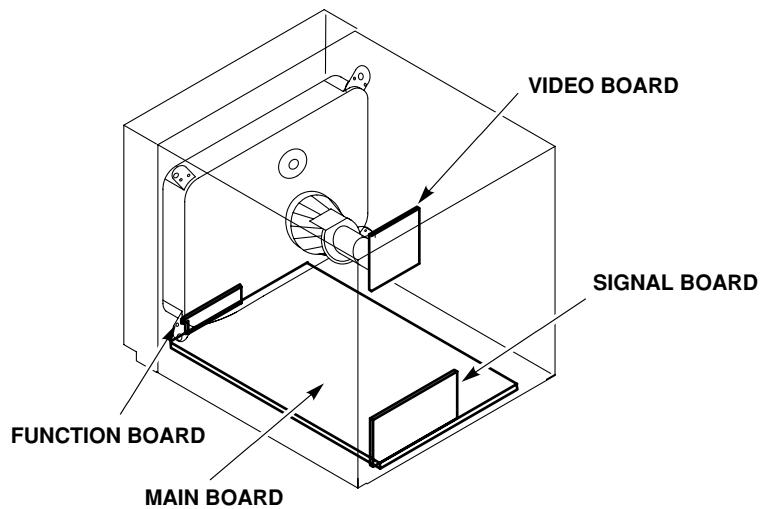


Fig. 6

### 3. SERVICE ADJUSTMENTS

1. Supply power to the set and measuring instruments and allow to warm up for at least 30 minutes.

#### NOTE

Be sure to use a non-metallic driver for adjusting there VRs. A metallic driver can cause damage by shorting.

#### Adjustment tool

1. Digital multi meter
2. Pattern generator
3. Color analyzer

#### Adjustment mode

Over scan mode

ADJUSTMENT ITEM	TIMING PATTERN	SETTING	VR LOCATION	ADJUSTMENT PROCEDURE
CHECK B+ VOLTAGE	PATTERN GENERATOR MONOSCOPE PATTERN			TEST POINT : D910(-) DIGITAL VOLT METER VALUE $46.0 \pm 0.5$ VDC.
HOLD DOWN VOLTAGE SETTING	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR503	TEST POINT : ZD501(-) DIGITAL VOLT METER VALUE $8.5 \pm 0.2$ VDC.
FOCUS ADJUSTMENT	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	FBT FOCUS VR	Adjusting FBT FOCUS VR to make screen corner & center focus be identical.
HORIZONTAL PHASE ADJUSTMENT	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR401	Adjusting VR401 horizontal phase to make screen right and left symmetrize.
VERTICAL LINEAR ADJUSTMENT	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR302	Adjusting vertical linear control VR302 for equal spacing of lines between center extreme of scan.
PINCUSHION ADJUSTMAN	PATTERN GENERATOR CROSS HATCH PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR304	Adjusting VR304 to make pincushion distortion be identical.
VERTICAL CENTER ADJUSTMENT	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR303	Adjusting VR303 to make screen up & down symmetrize.
VERTICAL SIZE ADJUSTMENT	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR301	Adjusting VR301 to make screen V-size to level wide3/4.

ADJUSTMENT ITEM	TIMING PATTERN	SETTING	VR LOCATION	ADJUSTMENT PROCEDURE
TILT ADJUSTMENT	PATTERN GENERATOR MONOSCOPE PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.		If screen slant and adjust DY to be not slant.
WHITE BALANCE ADJUSTMENT	PATTERN GENERATOR NO SIGNAL	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR801,VR803, VR805, FBT FOCUS VR	Adjust VR803 G-Bias to center. Adjust FBT screen VR make luminance without video to 0.7 ~ 1.5 FL. Adjust VR801 make X value is 0.281 ± 0.015. Adjust VR805 make Y value is 0.298 ± 0.015.
	PATTERN GENERATOR FULL WHITE	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR804,VR802, VR501	Adjust VR501 make luminance with video signal to 50 FL. Adjust VR804 make X value is 0.281 ± 0.015. Adjust VR802 make Y value is 0.298 ± 0.015. Dark, bright balance, repeat to adjust correctly X, Y value & luminance to constant.
LUMINANCE ADJUSTMENT	PATTERN GENERATOR NO SIGNAL	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	FBT SCREEN VR	Adjust FBT screen VR make luminance without video signal is 0.7 ~ 1.5 FL.
	PATTERN GENERATOR WINDOWS PATTERN	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR501	Adjust VR501 make luminance is 45 ~ 50 FL.
	PATTERN GENERATOR FULL WHITE	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR502	Adjust VR502 make luminance is 97 ± 2 FL. Then make sure Full White luminance whether it is 45 ~ 50 FL.

The way of adjusting it which a color analyzer is not used for.

ADJUSTMENT ITEM	TIMING PATTERN	SETTING	VR LOCATION	ADJUSTMENT PROCEDURE
WHITE BALANCE ADJUSTMENT and LUMINANCE ADJUSTMENT	PATTERN GENERATOR NO SIGNAL	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR801,VR802, VR803,VR804, VR805, FBT SCREEN VR	VR801,VR802,VR803,VR804 and VR805 is center position. Adjust the VR801, VR805 and FBT SCREEN VR to dark gray with screen.
	PATTERN GENERATOR FULL WHITE	BRIGHT VR , CONTRAST VR and SHARPNESS VR TO MAX.	VR804,VR802, VR501	Adjust the VR802 and VR804 to white gray with screen. Adjust the VR501 it makes the screen of the monitor proper brightness.

**MAIN BOARD**  
(Parts side)

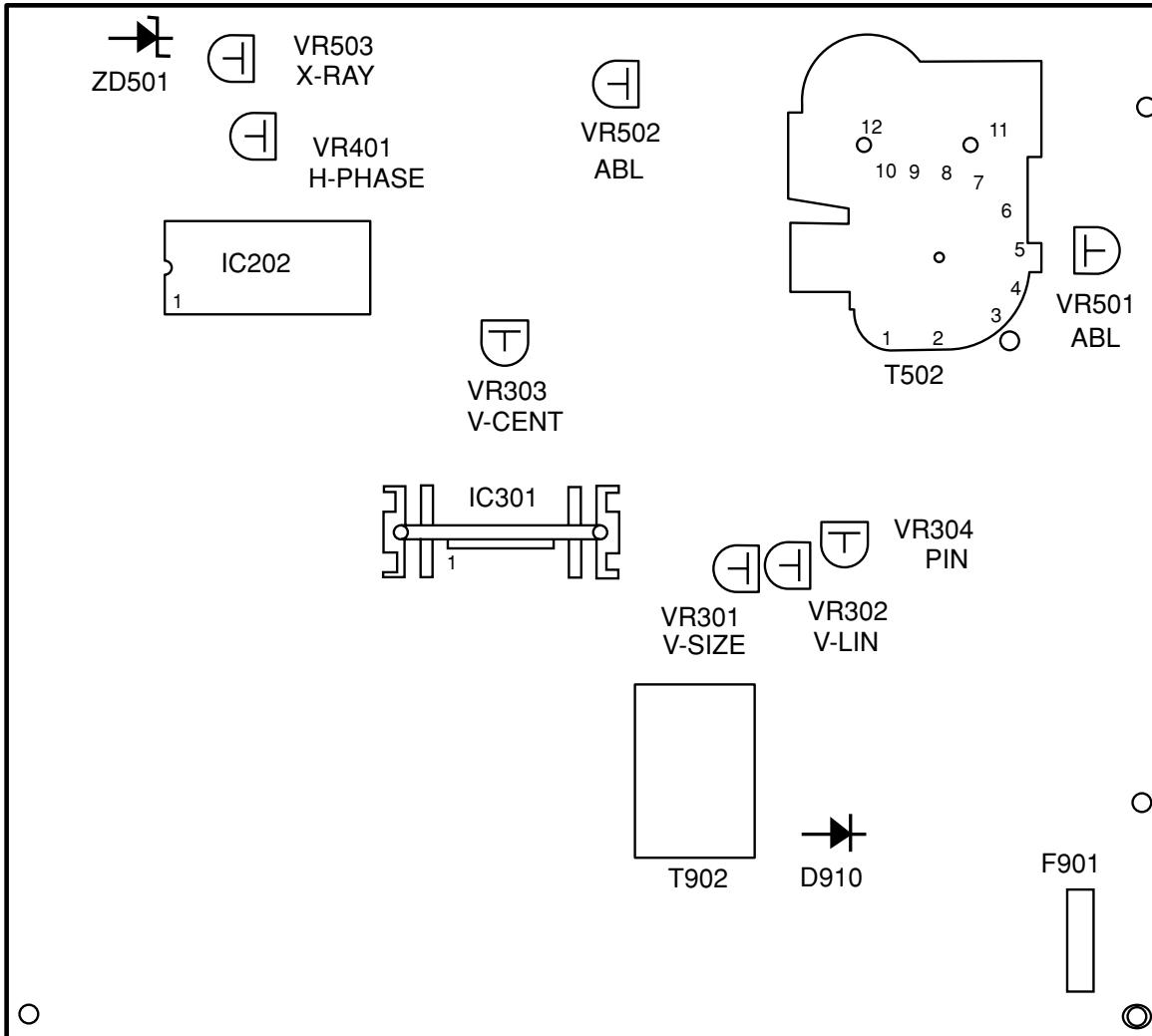


Fig. 7

**VIDEO BOARD**  
(Parts side)

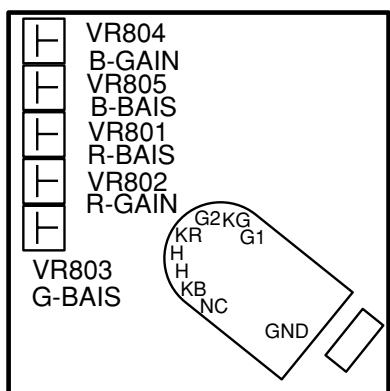


Fig. 8

**FUNCTION BOARD**  
(Parts side)

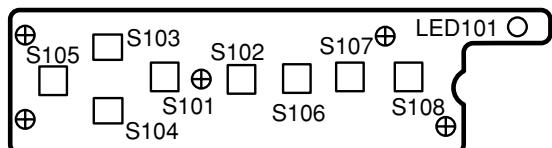
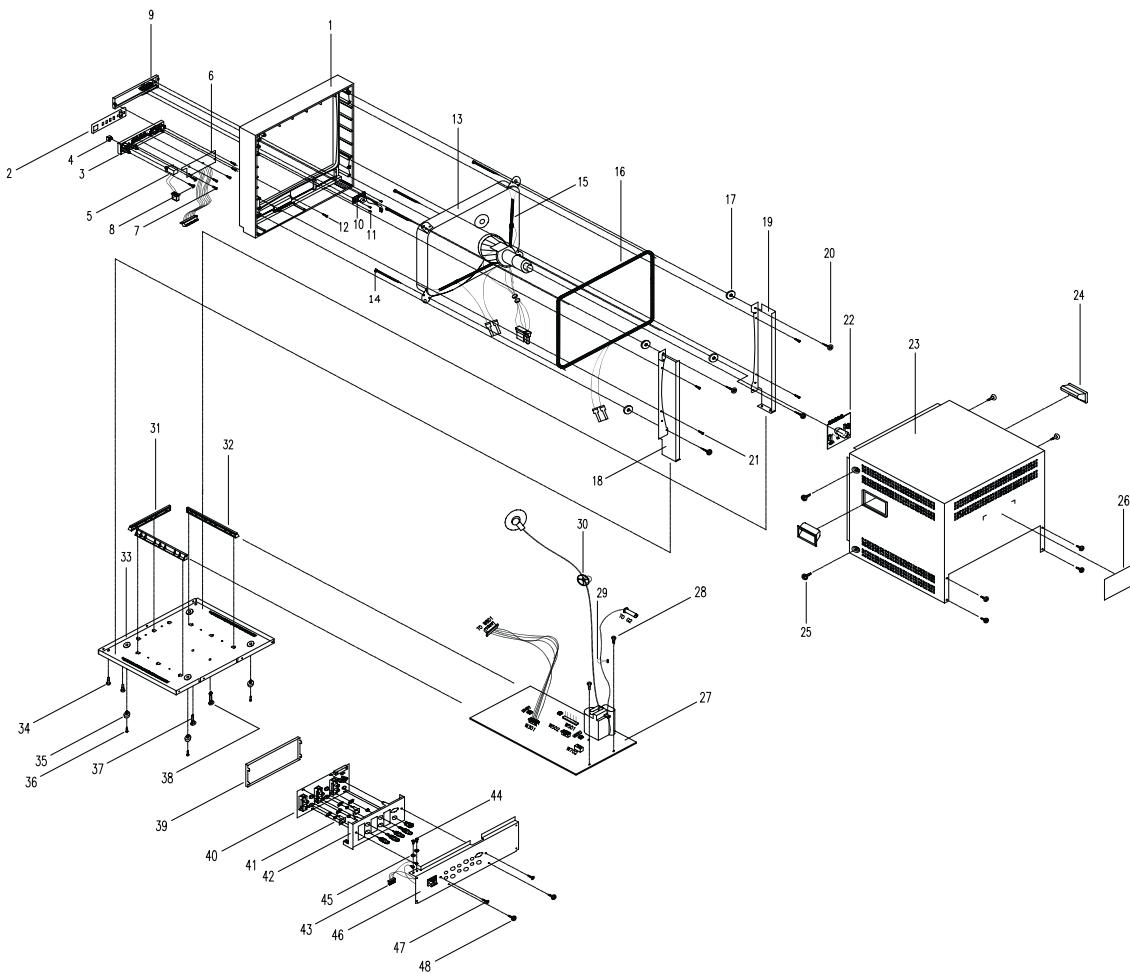


Fig. 9

## 4. PARTS LIST

LOCATION	PARTS NO.	DESCRIPTION	LOCATION	PARTS NO.	DESCRIPTION
<b>CABINET &amp; CHASSIS PARTS</b>					
1	645 048 3509	FRONT PANEL 14" AA-51	25	645 034 3582	PH W/W SCR. 4*8MM
2	645 067 9902	DIGITAL VMC-8613B	26		ID LABEL 83*51MM (N.S.P.)
3	645 048 3516	CONTROL PANEL 14" AA-51	27	645 048 3677	MAIN BOARD VMC-8613/8614P
4	645 048 3493	SW KNOB 19" AA-51	28	645 034 3612	SCREW-WASHER 3*6MM
5	645 046 6465	SW ASS'Y CH-14DXA	29	645 046 5772	PURST LOCK A-11
6	645 046 6724	FUNCTION BOARD VMC-8613/8614P	30	645 034 4268	F.B.T CLIP HV-1
7	645 046 4829	PH SCREW 3*8MM	31	645 046 0722	PCB GUIDE RAIL MM-9M
8	645 034 3605	RH W/W SCR. 3*8MM	32	645 034 4299	PCB GUIDE RAIL MM-12A
9	645 048 3486	SPEAKER PANEL 19" AA-51	33	645 046 6304	BASE CH-14DXA
10	645 046 6441	SPEAKER S9711-22NQ4171C 80OHM/1W	34	645 034 3582	PH W/W SCR. 4*8MM
11	645 034 3605	RH W/W SCR. 3*8MM	35	645 034 4657	FOOT PAD GL-24H
12	645 046 4874	BH SCREW 3*12MM	36	645 034 3926	FOOT PAD RIVET MM-12A GL-24H
13	△ 645 040 9349	CRT M34AFA13X03 CPT	37	645 046 5796	SPACER SUPPORTS FCB-15
14	645 038 5605	NYLON CABLE TIE 2.5*120MM	38	645 046 5789	SPACER SUPPORTS SCC-15
15	645 038 5582	BAID WIRE CM-14VA-P	39	645 046 6380	SHIELDING PLATE DXA SERIES
16	645 034 4428	DEGAUSSING COIL CM-14A	40	645 046 6731	SIGNAL BOARD CM-21DXA
17	645 034 3650	RUBBER WASHER 6*20*2.5MM	41	645 046 6373	GND PLATE DX SERIES 20*13*0.5
18	645 046 6250	BRACKET LEFT CH-14DXA	42	645 046 6281	RACK PLATE CM-21DXA
19	645 046 6243	BRACKET RIGHT CH-14DXA	43	△ 645 046 6533	AC SOCKET ASS'Y MM-20A
20	645 046 4836	PH SCREW 4*12MM	44	645 035 6216	BH SCREW 4*6MM
21	645 034 3599	PH W/W SCR. 4*18MM	45	645 035 6223	WASHER OUT TEETH 4.5*8.5*0.5MM
22	645 046 6649	VIDEO BOARD CH-14DXA	46	645 046 6434	JACK PLATE CH-14DXA AA-51
23	645 046 6366	METAL TOP COVER CH-14DXA AA-51	47	645 046 4850	PH W/W SCR. 3*6MM
24	645 034 3919	HANDLE COVER CM-14 PA-765A	48	645 034 3582	PH W/W SCR. 4*8MM

N.S.P.: Not available as service parts.



# ELECTRICAL PARTS

Note:

1. Materials of Capacitors and Resistors are abbreviated as follows ;

Resistors		Capacitors	
CF RES	Carbon Film Resistor	MEF CAP	Metallized Polyester Film Capacitor (Non-inductive)
MF RES	Metal Film Resistor	MEMB CAP	Mini Box Metallized Polyester Capacitor (Non-inductive)
MOF RES	Metallized Oxide Film Resistor	PEI CAP	Polyester Film Capacitor (Inductive)
		PPN CAP	Polypropylene Film Capacitor (Non-inductive)
		PPS CAP	Polypropylene and Metallized Polypropylene Film Capacitor (Non-inductive)
		MPP CAP	Metallized Polypropylene Capacitor (Non-inductive)
		X CAP(MKP)	Metallized Polypropylene Film Capacitor (Non-inductive)
		CC CAP	Ceramic Capacitor
		EC CAP	Electrolytic Capacitor

2. N.S.P. : Not available as service parts.

LOCATION	PARTS NO.	DESCRIPTION
<b>SW ASS'Y CH-14DXA</b>		
	645 046 6465	
	△ 645 046 5086	(MISCELLANEOUS)
OR	△ 645 048 3387	POWER SWITCH PS3-22SP-W4CW
B902	645 048 3578	POWER SWITCH PP6-10S-1SLH-2
		L/W HOUSING 1015 18AWG L=300MM

LOCATION	PARTS NO.	DESCRIPTION
<b>AC SOCKET ASS'Y MM-20A</b>		
	645 046 6533	
	△ 645 034 3988	(MISCELLANEOUS)
	645 046 5550	POWER SOCKET SS-120E
	645 046 6069	L/W HOUSING B/G/Y/B 1015 18AWG
		FERRITE CORE T22.5*6.4*13.8

LOCATION	PARTS NO.	DESCRIPTION
<b>VIDEO BOARD CH-14DXA</b>		
	645 046 6649	
		(CAPACITORS)
C801	645 034 2608	EC CAP 100UF 16 V
C802	645 034 2745	EC CAP 2.2UF 250 V
C803	645 038 5407	CC CAP 561PF 50V Y5P
C804	645 038 5407	CC CAP 561PF 50V Y5P
C805	645 038 5407	CC CAP 561PF 50V Y5P
C806	645 043 3139	CC CAP 103PF 1.5KV Z5U
		(DIODES)
D803	645 034 3377	RECTIFIER DIODE 1N4003
D804	645 034 3346	RECTIFIER DIODE BYT52M T52MM
D805	645 034 3346	RECTIFIER DIODE BYT52M T52MM
D806	645 034 3346	RECTIFIER DIODE BYT52M T52MM
D807	645 034 3346	RECTIFIER DIODE BYT52M T52MM
D808	645 034 3346	RECTIFIER DIODE BYT52M T52MM
D809	645 034 3346	RECTIFIER DIODE BYT52M T52MM
		(SEMICONDUCTORS)
Q801	645 034 3216	TR 2SC1815GR
Q802	645 040 9110	TR 2SC2688L
Q803	645 034 3216	TR 2SC1815GR
Q804	645 040 9110	TR 2SC2688L
Q805	645 034 3216	TR 2SC1815GR
Q806	645 040 9110	TR 2SC2688L
		(RESISTORS)
R801	645 040 8892	MOF RES 8.2 KOHM 3W +/-5%
R802	645 034 2417	MF RES 2.2 KOHM 1/2W +/-1%
R803	645 034 2141	CF RES 3.3 KOHM 1/4W +/-5%
R804	645 045 9566	CF RES 100OHM 1/4W +/-5%
R805	645 034 1861	CF RES 1 KOHM 1/4W +/-5%
R806	645 040 8892	MOF RES 8.2 KOHM 3W +/-5%
R807	645 034 2417	MF RES 2.2 KOHM 1/2W +/-1%
R808	645 034 2141	CF RES 3.3 KOHM 1/4W +/-5%
R809	645 045 9665	CF RES 240OHM 1/4W +/-5%
R810	645 034 1861	CF RES 1 KOHM 1/4W +/-5%

LOCATION	PARTS NO.	DESCRIPTION
<b>(VARIABLE RESISTORS)</b>		
R811	645 040 8892	MOF RES 8.2 KOHM 3W +/-5%
R812	645 034 2417	MF RES 2.2 KOHM 1/2W +/-1%
R813	645 034 2141	CF RES 3.3 KOHM 1/4W +/-5%
R814	645 045 9566	CF RES 100OHM 1/4W +/-5%
R815	645 034 1861	CF RES 1 KOHM 1/4W +/-5%
R816	645 046 3235	MOF RES 220 KOHM 1/2W +/-5%
VR801	645 046 4799	POT VR 5 KOHM 6DIA S TYPE
VR802	645 046 4768	POT VR METAL 300OHM 6D. S TYPE
VR803	645 046 4799	POT VR 5 KOHM 6DIA S TYPE
VR804	645 046 4768	POT VR METAL 300OHM 6D. S TYPE
VR805	645 046 4799	POT VR 5 KOHM 6DIA S TYPE
G2	645 034 3667	(MISCELLANEOUS)
GND	645 034 3698	CONNECTOR BASE P235142 (N.S.P.)
W801	645 034 3773	CONNECTOR BASE M11352 (N.S.P.)
W802	645 034 3759	CONNECTOR BASE M241855 (N.S.P.)
SGP801	645 038 5520	CONNECTOR BASE M241854-X (N.S.P.)
SGP802	645 038 5520	SPARK GAP 250V +/-20% TS TYPE
SGP803	645 038 5520	SPARK GAP 250V +/-20% TS TYPE
SGP804	645 035 9392	SPARK GAP 0.75PF 1KV +/-10%
SGP805	645 035 9392	SPARK GAP 0.75PF 1KV +/-10%
SK801	645 040 9240	CRT SOCKET ISHM35S

LOCATION	PARTS NO.	DESCRIPTION
<b>MAIN BOARD VMC-8613/8614P</b>		
	645 048 3677	
		(CAPACITORS)
C101	645 034 2677	EC CAP 1UF 50 V
C102	645 034 2837	CC CAP 104PF 50V Y5V
C103	645 034 2714	EC CAP 220UF 16 V
C104	645 046 3853	CC CAP 33PF 50V Y5P
C105	645 046 3853	CC CAP 33PF 50V Y5P
C107	645 046 3594	EC CAP 1000UF 10V
C108	645 044 3695	EC CAP 10UF 50 V
C109	645 044 3695	EC CAP 10UF 50 V
C110	645 044 3695	EC CAP 10UF 50 V
C111	645 044 3695	EC CAP 10UF 50 V
C112	645 044 3695	EC CAP 10UF 50 V
C120	645 046 3853	CC CAP 33PF 50V Y5P
C121	645 046 3853	CC CAP 33PF 50V Y5P
C122	645 046 4287	MEMB CAP .1UF 63V +/-5%
C123	645 046 4287	MEMB CAP .1UF 63V +/-5%
C124	645 046 4287	MEMB CAP .1UF 63V +/-5%
C125	645 034 2837	CC CAP 104PF 50V Y5V
C126	645 044 3695	EC CAP 10UF 50 V
C127	645 046 4003	PEI CAP .022UF 100V +/-5%
C128	645 034 2677	EC CAP 1UF 50 V
C218	645 046 4287	MEMB CAP .1UF 63V +/-5%
C219	645 046 4003	PEI CAP .022UF 100V +/-5%
C221	645 046 4287	MEMB CAP .1UF 63V +/-5%
C222	645 044 3695	EC CAP 10UF 50 V
C223	645 045 9962	EC CAP 47UF 25 V
C224	645 034 3049	MEMB CAP .47UF 63V +/-5%







<u>LOCATION</u>	<u>PARTS NO.</u>	<u>DESCRIPTION</u>
R202	645 046 2467	CF RES 220OHM 1/6W +/-5%
R203	645 046 2467	CF RES 220OHM 1/6W +/-5%
R204	645 046 3006	CF RES 680 KOHM 1/6W +/-5%
R205	645 046 2474	CF RES 2.2 KOHM 1/6W +/-5%
R206	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R207	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R208	645 046 2467	CF RES 220OHM 1/6W +/-5%
R209	645 046 2788	CF RES 4.7 KOHM 1/6W +/-5%
R210	645 034 2349	CF RES 750OHM 1/6W +/-5%
R211	645 046 2191	CF RES 10 KOHM 1/6W +/-5%
R212	645 046 2191	CF RES 10 KOHM 1/6W +/-5%
R213	645 046 2559	CF RES 2.7 KOHM 1/6W +/-5%
R214	645 034 2349	CF RES 750OHM 1/6W +/-5%
R215	645 046 2467	CF RES 220OHM 1/6W +/-5%
R216	645 046 2467	CF RES 220OHM 1/6W +/-5%
R217	645 046 3006	CF RES 680 KOHM 1/6W +/-5%
R218	645 046 2474	CF RES 2.2 KOHM 1/6W +/-5%
R219	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R220	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R221	645 046 2467	CF RES 220OHM 1/6W +/-5%
R222	645 034 2349	CF RES 750OHM 1/6W +/-5%
R223	645 046 2467	CF RES 220OHM 1/6W +/-5%
R224	645 046 2467	CF RES 220OHM 1/6W +/-5%
R225	645 046 3006	CF RES 680 KOHM 1/6W +/-5%
R226	645 046 2474	CF RES 2.2 KOHM 1/6W +/-5%
R227	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R228	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R229	645 046 2467	CF RES 220OHM 1/6W +/-5%
R256	645 046 2757	CF RES 470OHM 1/6W +/-5%
R257	645 046 2757	CF RES 470OHM 1/6W +/-5%
R258	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R259	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R260	645 034 1854	CF RES 1 KOHM 1/6W +/-5%
R701	645 046 3044	CF RES 8.2 KOHM 1/6W +/-5%
R702	645 046 2467	CF RES 220OHM 1/6W +/-5%
R703	645 046 3044	CF RES 8.2 KOHM 1/6W +/-5%
R704	645 046 2467	CF RES 220OHM 1/6W +/-5%
R705	645 046 3044	CF RES 8.2 KOHM 1/6W +/-5%
R706	645 046 2467	CF RES 220OHM 1/6W +/-5%
R708	645 046 2757	CF RES 470OHM 1/6W +/-5%
R709	645 046 2757	CF RES 470OHM 1/6W +/-5%
		<b>(JACKS)</b>
RCA701	645 046 5079	RCA JACK JPJ1151-01-230
RCA703	645 046 5079	RCA JACK JPJ1151-01-230
RCA705	645 046 5079	RCA JACK JPJ1151-01-230
		<b>(MISCELLANEOUS)</b>
	645 046 5055	BNC CONNECTOR HXC0336-01-010 (N.S.P.)
	645 046 5062	BNC CONNECTOR HXC0312-01-210 (N.S.P.)
P201	645 046 5048	CONNECTOR BASE M2418511R (N.S.P.)
YC201	645 046 5314	VERTICAL SOKET TCS7940-01-2011
YC202	645 046 5307	VERTICAL SOCKET TCS7945-14-201

## ACCESSORIES & PACKING MATERIALS

645 035 6254	PE BAG 15 INCH 16" * 16" * 32"
645 034 4336	POLYFORM CM-14A
△645 038 5933	POWER CORD NS8-5175N
645 067 9919	USER MANUAL 14/19DXA-NTSC
645 048 3394	LOGO 19DXA
645 067 9896	CARTON VMC-8613B NTSC

# CIRCUIT DIAGRAMS & PRINTED WIRING BOARDS

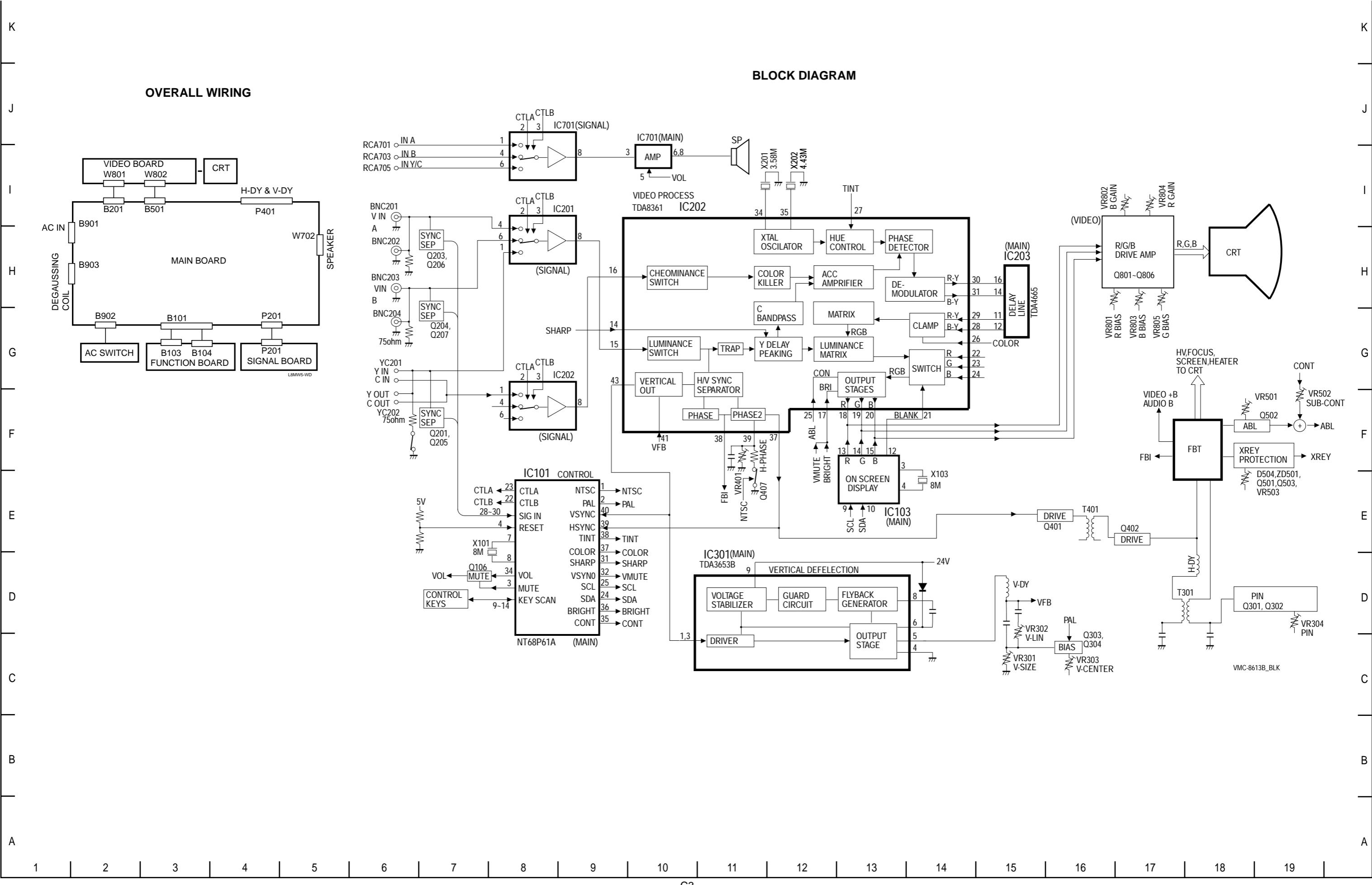
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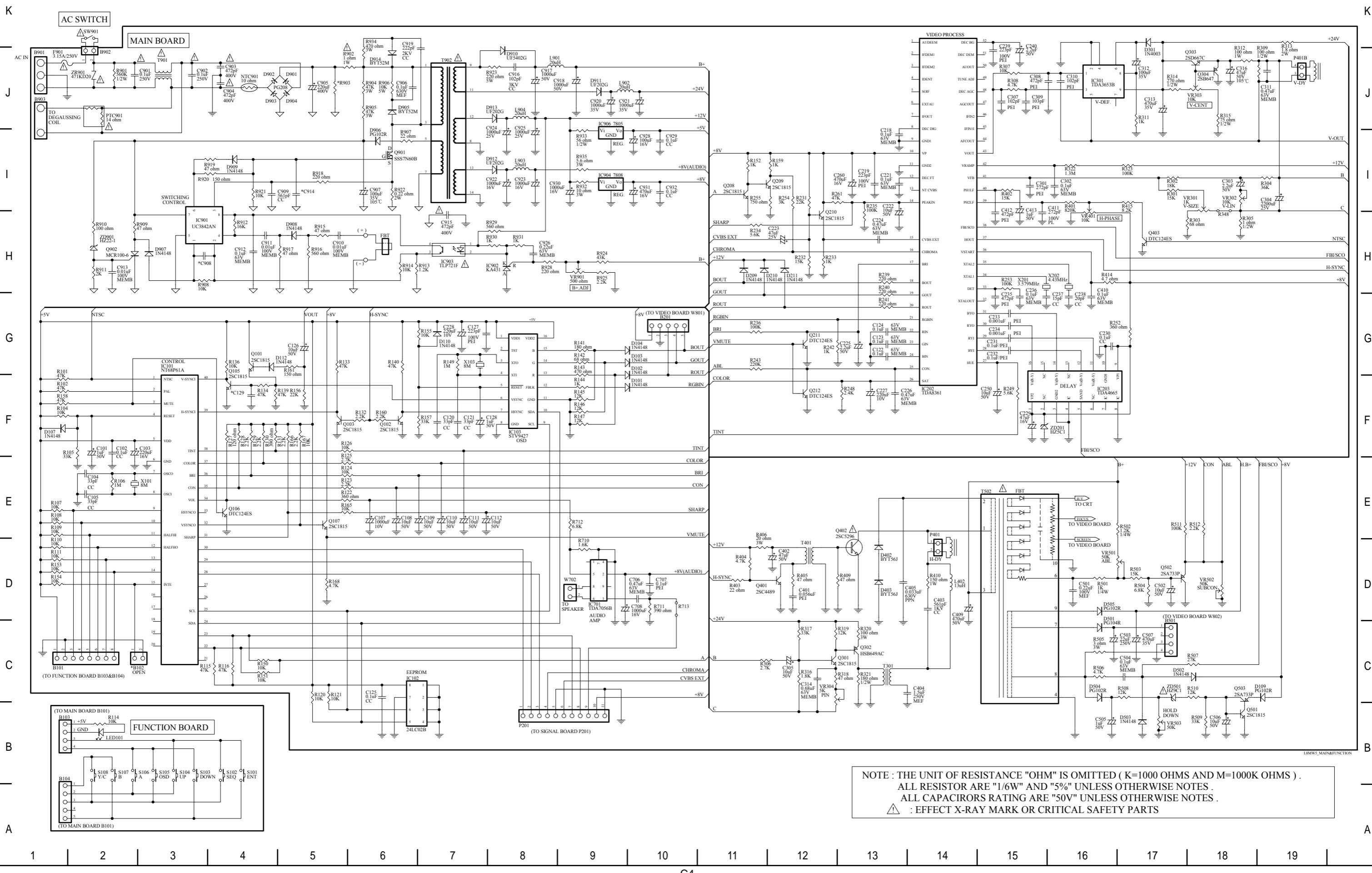
**PRODUCT SAFETY NOTICE**

THE COMPONENTS DESIGNATED BY A SYMBOL () IN THIS SCHEMATIC DIAGRAM DESIGNATES COMPONENTS WHOSE VALUE ARE OF SPECIAL SIGNIFICANCE TO PRODUCT SAFETY. SHOULD ANY COMPONENT DESIGNATED BY A SYMBOL NEED TO BE REPLACED, USE ONLY THE PART DESIGNATED IN THE PARTS LIST.  
DO NOT DEVIATE FROM THE RESISTANCE, WATTAGE AND VOLTAGE RATINGS SHOWN.

# BLOCK DIAGRAM & CIRCUIT DIAGRAMS

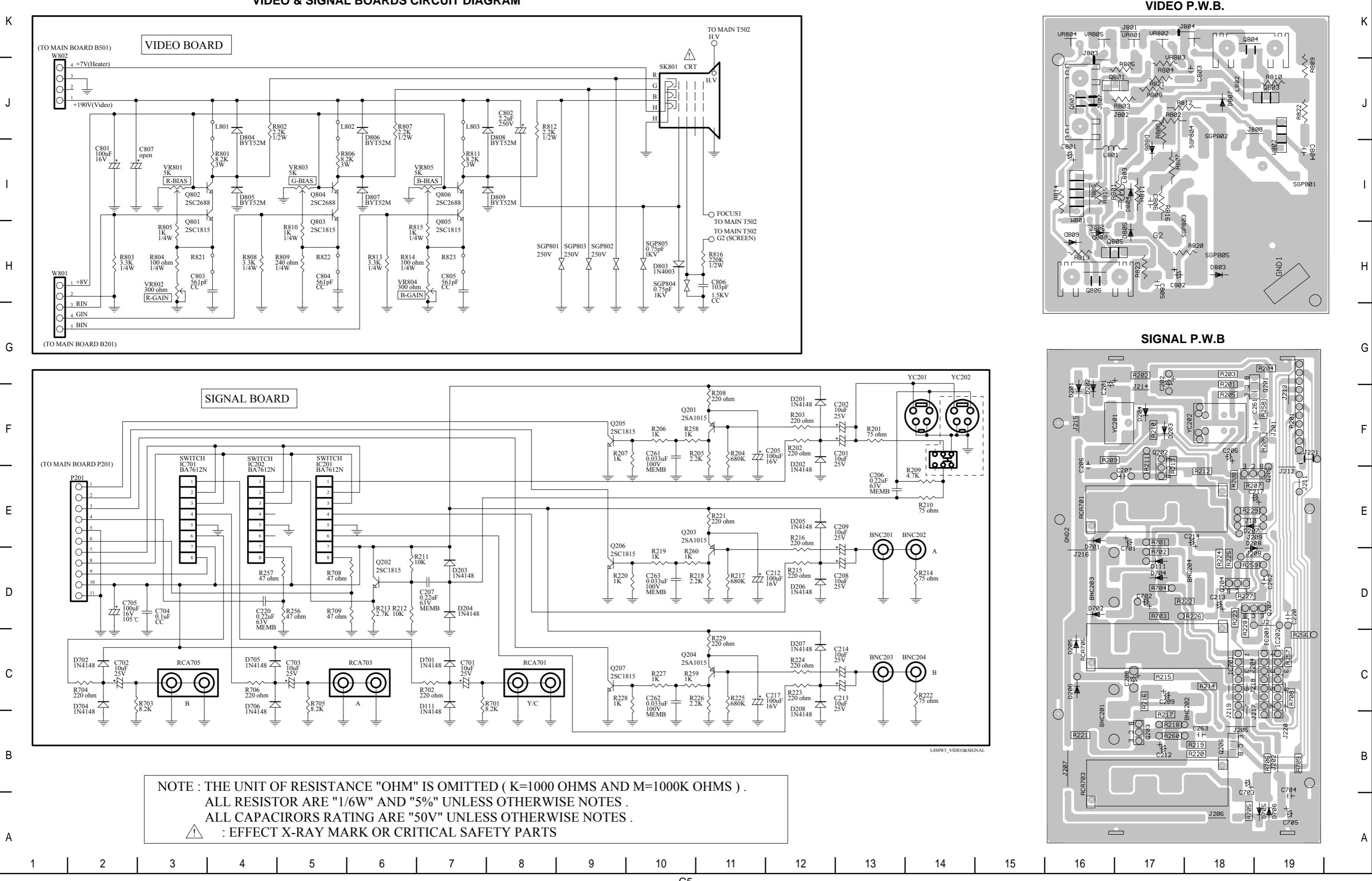


# MAIN & FUNCTION BOARDS CIRCUIT DIAGRAM

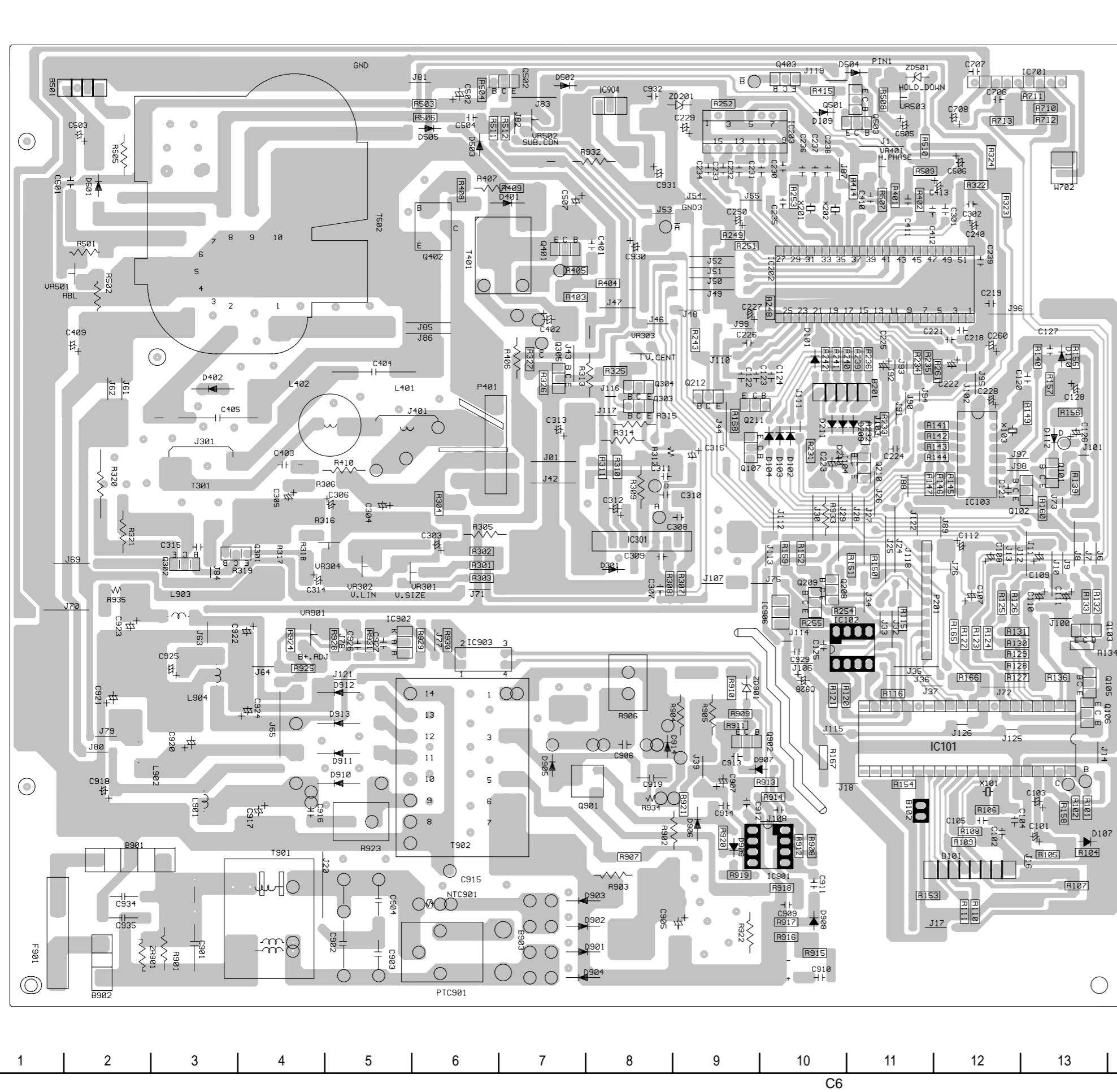


# PRINTED WIRING BOARDS (P.W.B.) (VIEW FROM SOLDER SIDE)

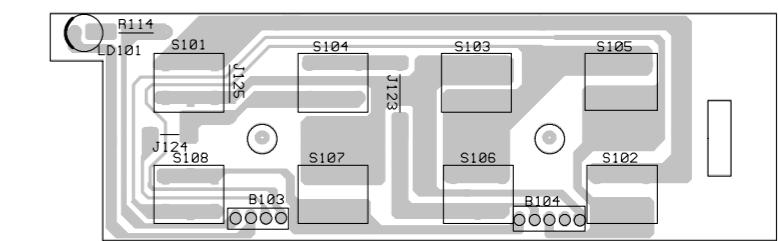
## VIDEO & SIGNAL BOARDS CIRCUIT DIAGRAM



MAIN P.W.B.



FUNCTION P.W.B.



**SANYO**

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SANYO Electric Co., Ltd.  
Osaka, Japan