



Edelbrock One-Piece Pro-Flo Header

For 1992-1995 Honda Civic Lx, Dx, Ex, Si
Catalog #67342

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Pro-Flo Header. They provide general guidelines to be studied and understood before you remove your stock system. Failure to follow these instructions may void your warranty. If you have any questions or problems, please contact our Technical Hotline at : 1-800-416-8628 from 7 am – 5 pm, Monday through Friday, Pacific Standard Time or e-mail us at Edelbrock@Edelbrock.com. Please fill out and mail your warranty card.

DESCRIPTION: Edelbrock Pro-Flo header components are designed to improve the exhaust efficiency of the Honda Civic 1.5L & 1.6L engines. A performance gain can be expected with the installation of the system. This system requires no welding for installation and retains all stock emissions equipment.

Suggested tools needed for installation: This vehicle has some metric fasteners.

- 3/8" ratchet socket set with extensions and a good assortment of metric sockets
- Combination wrenches (metric)
- Universal 12mm and 14mm swivel sockets
- Jackstands, screwdrivers, pliers, crescent wrench, etc.
- Liquid penetrant (GM #1052627 or equivalent); anti-seize compound (GM #5613695 or equivalent)

SPECIAL NOTICE: This Edelbrock part has received an Executive Order number (E.O.#) from the California Air Resources Board (C.A.R.B.) making it legal for street use in all 50 states. To assist you with emission equipment certification, we have included a silver fan shroud decal to help testing personnel verify the this part is a legal replacement on the vehicle for which it is cataloged. The adhesive-backed decal should be affixed next to the existing emission and engine specifications decal. Do not cover any part of your original emission decal.

WARNING: The use of "Thermal Wrap" or any aftermarket coating process will void the warranty on your Edelbrock Headers. Those products will cause excessive heat and moisture buildup resulting in corrosion and failure of the header.

INSTALLATION INSTRUCTIONS

DISASSEMBLY

1. Disconnect battery negative cable from battery.
2. Raise vehicle and support with jackstand.
3. The use of penetrating oil when removing and the use of anti-seize compound when installing nuts and bolts will prevent the possibility of broken or stripped nuts and bolts.
4. Make sure converter is cool.
5. Remove O₂ sensor (if applicable) being careful not to destroy or rupture the unit.
WARNING: Do not clean this unit in any cleaning solvents and do not rupture wire.
6. Remove the two nuts from hanger bracket. Remove the two bolts and springs at the catalytic converter. Then unbolt the three bolts at the mid-section of manifold and remove lower portion of manifold (B-section).
7. Remove the bolt that is attached to the engine block in the lower section of manifold. Remove bolts from manifold at cylinder head and pull manifold out from top side. Note: Save all factory nuts, bolts and springs to be used during re-assembly.

ASSEMBLY

1. Locate O₂ sensor wire connector. Where it connects to engine harness, slide wire covering from engine harness back to expose wires.
2. On the engine harness side of O₂ connector, leaving at least 1", carefully cut the 4 wires. Do not cut the wires on the O₂ sensor.
3. Using strippers/crimpers, remove 3/8" of wire insulation from both ends of wires.
4. Crimp supplied extension wire to connector end, be very cautious to crimp wires of the same colors together.
5. Crimp extension wire and connector assembly (from Step 4) to engine harness. Be cautious to match wire colors.
6. Using hair dryer set to high heat setting and low fan speed, heat shrink covers over terminal ends. (A heat gun is preferred for this operation). Use caution, you can get burned by the hair dryer or heated wire ends.
7. Install the header assembly from bottom side with gasket and 9 hardened washers (supplied in kit), using factory bolts/nuts as applicable. Use anti-seize on threads.
8. With donut in place, connect header to catalytic converter using stock hardware.
9. Install O₂ sensor, if equipped. Use anti-seize on threads of sensor and torque to 30 ft. lbs.

KIT CONTENTS

Catalog #67342

<u>Qty.</u>	<u>Part #</u>	<u>Description</u>
1	25-9353	Pro-Flo One-Piece Header
1	22-6734	Installation Kit



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