



**EDELBROCK DIESEL EXHAUST SYSTEM**  
**for 2006-2007 Chevrolet, GMC 6.6L Duramax**  
**Crew Cab, Short Bed**  
**Catalog #5790**

**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628** , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**.

**Suggested Tools for Installation:**

- 3/8" ratchet and SAE & metric sockets
- Hacksaw, sawzall, chopsaw
- Jack and jackstands
- Liquid penetrant and rubber lubricant

**IMPORTANT NOTE:**  
**Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.**

**DISASSEMBLY**

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unclamp I-pipe from downpipe.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

6. Install tailpipe (#25-3204) onto overaxle and through tailpipe hanger clamp assembly.
7. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
8. Make one final inspection for clearance around brake, fuel lines, and wiring.

**ASSEMBLY**

1. Install a 3-1/2" band clamp onto I-pipe #25-3254. Slide onto catalytic converter/downpipe, with hanger assembly #23-4047.
2. Install I-pipe B-section #25-3215 onto I-pipe using hanger clamp #23-4061.
3. Install rear muffler hanger #23-4062 in factory isolators. Install muffler with inlet facing forward. The inlet end of the muffler is the end with the number stamped on the end cap (#25-5571).
4. Install overaxle pipe and slip into muffler.
5. Install tailpipe hanger #23-4050 into factory tailpipe isolator and slide onto the end of the overaxle pipe.

**WARNING!!!**  
**Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!**

<b>KIT CONTENTS</b>		
<b>Qty.</b>	<b>Part #</b>	<b>Description</b>
<input type="checkbox"/> 1	25-3254	I-pipe assembly (A)
<input type="checkbox"/> 1	25-3215	I-pipe assembly (B)
<input type="checkbox"/> 1	25-3216	Overaxle pipe assembly
<input type="checkbox"/> 1	25-3204	Tail pipe assembly
<input type="checkbox"/> 1	25-5571	Muffler assembly
<input type="checkbox"/> 1	22-5790	Installation kit hardware

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