



**EDELBROCK DIESEL EXHAUST SYSTEM**  
**for 2003-2007 Ford 6.0L**  
**Crew Cab, Long & Short Bed**  
**Catalog #5787**  
**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **[Edelbrock@Edelbrock.com](mailto:Edelbrock@Edelbrock.com)**.

**Suggested Tools for Installation:**

- ☐ 3/8" and 1/4" ratchet set and metric sockets
- ☐ Hacksaw, sawzall, choppersaw
- ☐ Liquid penetrant and rubber lubricant
- ☐ 9/16" Combo wrench
- ☐ Jack and jackstands

**IMPORTANT NOTE:**

***Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.***

**INSTALLATION INSTRUCTIONS**

**DISASSEMBLY**

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unbolt I-pipe from catalytic converter outlet.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

**ASSEMBLY**

1. Install rear muffler hanger #23-4045 into factory insulator.
2. Extended cab models may require relocation of front muffler frame mount 17" forward in frame in pre-drilled holes. Install hanger #23-4052 onto muffler inlet (muffler inlet is marked on nipple). Slip muffler into rear hanger assembly and slide front hanger into isolators.
3. Install overaxle pipe and slip into muffler.
4. Install tailpipe hanger (#23-4046) into factory tailpipe hanger insulator and slide onto the end of the overaxle pipe.
5. Install I-pipe onto catalytic converter outlet. Check length of I-pipe, some models require cutting of the I-pipe. Crew cab with short bed will require 15-1/2" be removed from the outlet end of the I-pipe. Remember that I-pipe slips over catalytic outlet and inside muffler. Measure carefully before cutting pipe.
6. Some models require different hanger types. Catalytic converter clamps with hangers. Use hanger #23-4051. Some vehicles will use only a 3-1/2" U-clamp (supplied) to attach the I-pipe to the outlet of the catalytic converter. Vehicles with a hanger in the mid-point

between catalytic converter and the muffler use hanger #23-4053. Install the appropriate hangers and clamps for I-pipe.

7. Dual rear wheel applications require supplied tailpipe extension (#25-3205). Install tailpipe (#25-3204) onto overaxle and through tailpipe hanger clamp assembly.
8. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
9. Make one final inspection for clearance around brake, fuel lines, and wiring. Drive vehicle and re-tighten system.

**WARNING!!!**

***Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!***

**KIT CONTENTS**

<b>Qty.</b>	<b>Part #</b>	<b>Description</b>
<input type="checkbox"/> 1	25-3204	Tail pipe assembly
<input type="checkbox"/> 1	25-3198	I-pipe assembly
<input type="checkbox"/> 1	25-3205	Tail pipe extension
<input type="checkbox"/> 1	25-5571	Muffler assembly
<input type="checkbox"/> 1	25-3203	Overaxle pipe assembly
<input type="checkbox"/> 1	22-5787	Installation kit hardware

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