



**EDELBROCK DIESEL EXHAUST SYSTEM**  
**for 2001-2005 Chevrolet, GMC Duramax**  
**Crew Cab, Short Bed**  
**Catalog #5788**  
**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**. Please fill out and mail your warranty card.

**Suggested Tools for Installation:**

- 3/8" and 1/4" ratchet set and metric sockets
- Hacksaw, sawzall, chopsaw
- Liquid penetrant and rubber lubricant
- 9/16" Combo wrench
- Jack and jackstands

**IMPORTANT NOTE:**

**Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.**

**DISASSEMBLY**

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unbolt I-pipe from catalytic downpipe at flange.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

7. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
8. Make one final inspection for clearance around brake, fuel lines, and wiring.

**ASSEMBLY**

1. Install I-pipe #25-3214 onto catalytic converter, with hanger assembly #23-4047.
2. Install I-pipe B-section #25-3215 onto I-pipe using hanger clamp #23-4061.
3. Install rear muffler hanger #23-4062 in factory hangers. Install muffler with inlet facing forward. The inlet end of the muffler is the end with the number stamped on the end cap (#25-5571).
4. Install overaxle pipe and slip into muffler.
5. Install tailpipe hanger #23-4050 into factory tailpipe hanger and slide onto the end of the overaxle pipe.
6. Install tailpipe (#25-3204) onto overaxle and through tailpipe hanger clamp assembly.

**WARNING!!!**

**Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!**

**KIT CONTENTS**  
**Catalog #5788**

<b>Qty.</b>	<b>Part #</b>	<b>Description</b>
<input type="checkbox"/> 1	25-3214	I-pipe assembly (A)
<input type="checkbox"/> 1	25-3215	I-pipe assembly (B)
<input type="checkbox"/> 1	25-3216	Overaxle pipe assembly
<input type="checkbox"/> 1	25-3204	Tail pipe assembly
<input type="checkbox"/> 1	25-5571	Muffler assembly
<input type="checkbox"/> 1	22-5788	Installation kit hardware

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