



EDELBROCK DIESEL EXHAUST SYSTEM
for 2002-2005 Dodge 5.9L
Quad Cab, Long & Short Bed
Catalog #5785
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions or problems, contact our Technical Hotline at: 1-800-416-8628 , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at edelbrock@edelbrock.com. Please fill out and mail your warranty card.

Suggested Tools for Installation:

- ☐ 3/8" and 1/4" ratchet set and metric sockets
- ☐ Hacksaw, sawzall, chopsaw
- ☐ Liquid penetrant and rubber lubricant
- ☐ 9/16" Combo wrench
- ☐ Jack and jackstands

INSTALLATION INSTRUCTIONS

DISASSEMBLY

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unbolt I-pipe.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

8. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
9. Make one final inspection for clearance around brake, fuel lines, and wiring. Drive vehicle and re-tighten system.

ASSEMBLY

1. Install I-pipe; Use I-pipe #25-3208 and hanger #25-4054 for short bed. Use I-pipe #25-3206 and hanger #25-4055 for long bed.
2. Install rear muffler hanger #23-4057 into factory insulator.
3. Slide hanger #23-4056 over front of muffler. The inlet end of the muffler is the end with the number stamped on the end cap #25-5571. Slip muffler onto I-pipe and insert hanger into insulator.
4. Install nut plate #23-4060 into large hole at the back of the right side frame rail (the plate goes inside boxed frame rail), then install tailpipe hanger #23-4059 using supplied 7/16" bolt and washers. Bolt will go through the large hole in the frame rail.
5. Install overaxle pipe and slip into muffler.
6. Install supplied isolator onto hanger #23-4059 and install overaxle band clamp #23-4046 to hang overaxle pipe.
7. Dual rear wheel applications require supplied tailpipe extension (#25-3205). Install tailpipe (#25-3204) onto overaxle and through tailpipe hanger clamp assembly.

WARNING!!!

*Exhaust gas contains carbon monoxide,
a deadly invisible gas.
Correct any leaks before driving!*

KIT CONTENTS

<u>Qty.</u>	<u>Part #</u>	<u>Description</u>
<input type="checkbox"/> 1	25-3204	Tail pipe assembly
<input type="checkbox"/> 1	25-3206	I-pipe assembly (Long Bed)
<input type="checkbox"/> 1	25-3208	I-pipe assembly (Short Bed)
<input type="checkbox"/> 1	25-3205	Tail pipe extension
<input type="checkbox"/> 1	25-5571	Muffler assembly
<input type="checkbox"/> 1	25-3207	Overaxle pipe assembly
<input type="checkbox"/> 1	22-5785	Installation kit hardware

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