



EDELBROCK DIESEL EXHAUST SYSTEM
 for 1999-2003 Ford 7.3L
 Crew & Extended Cab, Long & Short Bed
 Catalog #5786
 INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions or problems, contact our Technical Hotline at: 1-800-416-8628 , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at edelbrock@edelbrock.com. Please fill out and mail your warranty card.

Suggested Tools for Installation:

- 3/8" and 1/4" ratchet set and metric sockets
- Hacksaw, sawzall, chopsaw
- Liquid penetrant and rubber lubricant
- 9/16" Combo wrench
- Jack and jackstands

DISASSEMBLY

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unbolt I-pipe from turbo downpipe at flange.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.
4. Remove turbo downpipe clamp at turbo.
5. Remove turbo downpipe. Turbo downpipe can be removed in one piece by supporting transmission and unbolting crossmember, or cut turbo downpipe to remove.

ASSEMBLY

1. Use supplied turbo downpipe V-band clamp, install turbo downpipe from bottom, snug turbo downpipe to turbo. Do not tighten at this time!
2. Install I-Pipe and 4" clamp onto turbo downpipe. Rotate I-pipe for clearance over transmsion crossmember. Snug clamp.
3. Crew cabs, both short and long bed, and super cab long bed models will require use of supplied I-pipe extension, Edelbrock part #25-3202. Some models require that the extension pipe be cut to length. Crew cab long beds use extension pipe as supplied. When cutting extension pipe, measure from expanded end so you are cutting off the unexpanded end. Slip hanger clamp assembly #23-4043 into O.E. hanger insulators. Some vehicles require two of these clamp assemblies.

NOTE: On some vehicles, it may be necessary to bend rear heat shield bracket up to to gain sufficient clearance for I-pipe.

4. Unbolt stock front muffler hanger from frame rail and move to pre-drilled holes approximately 8-1/2" forward in frame.
5. Install rear muffler hanger #23-4045 in factory hangers.
6. Slide hanger #23-4044 over I-pipe. Install muffler with inlet facing forward. The inlet end of the muffler is the end with the number stamped on the end cap (#25-5571). Insert hanger into relocated factory hanger and snug clamp.
7. Install overaxle pipe and slip into muffler.
8. Install tailpipe hanger (#23-4046) into factory tailpipe hanger insulator and slide onto the end of the overaxle pipe.
9. Dual rear wheel applications require supplied tailpipe extension (#25-3205). Install tailpipe (#25-3204) onto overaxle and through tailpipe hanger clamp assembly.
10. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
11. Make one final inspection for clearance around brake, fuel lines, and wiring. Drive vehicle and re-tighten system.

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

KIT CONTENTS
Catalog #5786

<u>Qty.</u>	<u>Part #</u>	<u>Description</u>	<u>Qty.</u>	<u>Part #</u>	<u>Description</u>
<input type="checkbox"/> 1	25-3200	Downpipe assembly	<input type="checkbox"/> 1	25-3204	Tail pipe assembly
<input type="checkbox"/> 1	25-3201	I-pipe assembly	<input type="checkbox"/> 1	25-3205	Tail pipe extension
<input type="checkbox"/> 1	25-3202	I-pipe extension	<input type="checkbox"/> 1	25-5571	Muffler assembly
<input type="checkbox"/> 1	25-3203	Overaxle pipe assembly	<input type="checkbox"/> 1	22-5786	Installation kit hardware



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