



EDELBROCK DIESEL EXHAUST SYSTEM
for 2008 Ford 6.4L
Crew Cab, Long & Short Bed
Catalog #5778
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628** , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**.

Suggested Tools for Installation:

- 3/8" and 1/4" ratchet set and metric sockets
- Hacksaw, sawzall, chopsaw
- Liquid penetrant and rubber lubricant
- 9/16" Combo wrench
- Jack and jackstands

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

INSTALLATION INSTRUCTIONS

DISASSEMBLY

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Remove I-pipe from particulate filter outlet.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

ASSEMBLY

Note: When installing system, only snug the clamps so that the system can be adjusted later.

1. Install I-pipe #25-3317 using a 3-1/2" circle clamp from the kit. If installing on long bed, also use hanger clamp #23-4112.

Note: On short bed trucks the I-pipe will need to be cut down to 21" long. Cut the end opposite the down swedge.

2. Install muffler using a 4" band clamp and hanger clamp #23-4108 from the kit.

Note: Inlet end of the muffler is marked with the part number: 25-5578.

3. Remove the tailpipe isolator from the frame and install overaxle pipe #25-3318. Then place the hanger in the isolator and reinstall the isolator to the frame.
4. Install the tailpipe assembly #25-3292 using a 4" band clamp from the kit.

Note: Customer can trim outlet to overaxle pipe for personal preference on how far the tip sticks out at this time.

Note: It is recommended to weld tip to overaxle pipe for added support.

5. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
6. Make one final inspection for clearance around brake, fuel lines, and wiring. Drive vehicle and re-tighten system.

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

KIT CONTENTS

Qty.	Part #	Description
<input type="checkbox"/> 1	25-3292	Tail pipe assembly
<input type="checkbox"/> 1	25-3317	I-pipe assembly
<input type="checkbox"/> 1	25-5578	Muffler assembly
<input type="checkbox"/> 1	25-3318	Overaxle pipe assembly
<input type="checkbox"/> 1	22-5778	Installation kit hardware

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