

Please study these instructions carefully before installing your new Cat-Back Exhaust System. If you have any questions or problems, contact our **Technical Hotline at: 1-800-416-8628** from 7 am - 5 pm, Monday through Friday, Pacific Standard Time or e-mail us at: <u>edelbrock@edelbrock.com</u>.

## SUGGESTED TOOLS FOR INSTALLATION:

3/8" ratchet set with SAE and metric sockets 9/16" and 15mm wrenches Jackstands and jack Liquid penetrant and rubber lubricant

### DISASSEMBLY

- 1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
- 2. Use caution around hot exhaust systems to avoid burns.
- 3. Use penetrating oil on all nuts and bolts.
- 4. Remove the bolts and clamps from the system and lubricate the rubber hangers.
- 5. Use a long pry bar to pull the rubber hangers off of the pipe hangers.
- 6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

#### ASSEMBLY

- 1. Slip the intermediate pipe onto the catalytic converter outlet pipe with the 2-1/2" clamp and just snug them so you can adjust the pipe easily on the catalytic pipe. Engage hanger onto rubber factory mounts.
- 2. Slip the muffler onto the intermediate pipe with a 3" clamp on the front. The offset of the muffler is the (rear) outlet. Snug the clamp so you can adjust the pipes.
- 3. Install a 3" U-clamp hanger assembly on the front of the overaxle pipe and engage it into the stock rubber hangers. Snug the clamps.
- 4. Install tail pipe hanger, engage into rubber mount. <u>Do not tighten at this time.</u> Note: You will find there are two different tail pipe hanger assemblies in this system. This was done because the Durango has two different rear frame configurations. Use whichever hanger assembly allows you to position the tail pipe under rear bumper properly. With the correct hanger in place, you can adjust the height of the tail pipe by sliding the hanger forward or back. Tail pipe gets very hot and can burn plastic bumper if too close.
- 5. Working from the front of the system, align and tighten each pipe. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
- 6. Using the 3/8 nut supplied in kit, re-install grounding strap to U-clamp of cat-back system.
- 7. Check for leaks and correct if any is found.

# WARNING: Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

## KIT CONTENTS RPM SERIES CAT-BACK EXHAUST CATALOG #5761

<u>Qty</u> .	Part #	<b>Description</b>
1	25-3174	Intermediate Pipe
1	25-5506	Muffler
1	23-3151	Overaxle Pipe Assembly
1	23-4026	Hanger Assembly
1	23-4027	Hanger Assembly
1	23-4028	Hanger Assembly
1	46-5186	3" U-Clamp
1	46-5185	2-1/2" U-Clamp

Please complete and mail your warranty card. Be sure to write the mode number in the "Part #" space.

Thank you.



**WARNING:** Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

**WARNING:** These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.