

- 1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
- 2. Use caution around hot exhaust systems to avoid burns.
- 3. Use penetrating oil on all nuts and bolts.
- 4. Remove the bolts, nuts, and clamps from the system and lubricate the rubber hangers.
- 5. Use a long pry bar to pull the rubber hangers off of the pipe hangers.
- 6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

## ASSEMBLY

- 1. Install I-pipe to factory outlet flange (behind catalytic converters). **NOTE: Do not tighten flange bolts at this time (snug only).**
- Suburban, Yukon XL, & Avalance Only: Install I-pipe extension onto outlet of I-pipe using supplied 3" band clamp.

- 3. Install the muffler onto the intermediate pipe with a 3" band clamp on the front. **NOTE:** Inlet end of muffler is marked. Snug the clamp so you can adjust the system later.
- 4. Place a 3" band clamp on the outlet of the muffler.
- 5. Install the overaxle pipe and engage it into the stock rubber hanger isolators in front of the axle. Snug the clamps.
- 6. Install hanger clamp #23-4077 onto the outlet end of the overaxle pipe. Arc of U-bolt will face toward center of vehicle. (This hanger clamp can be used to adjust the exhaust system).
- 7. Install tailpipe onto overaxle pipe, install 3" band clamp and snug clamp.
- 8. Install hanger clamp #23-4076 onto I-pipe and engage into factory isolator and snug the clamp.
- 9. Install hanger clamp assembly #23-4094 onto front of overaxle pipe, engage into O.E. isolator, align clamp and snug U-bolt nuts.
- 10. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
- 11. Check for leaks and correct, if necessary.

### WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

# EDELBROCK CAT-BACK EXHAUST SYSTEM For 2007-2008 Tahoe, Yukon XL, Suburban, & Avalanche 5.3L V8, 2WD & 4WD *Catalog #5747*

**INSTALLATION INSTRUCTIONS** 

Please study these instructions carefully before installing your new Edelbrock Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com.** 

### **Suggested Tools for Installation:**

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□ 3/8" ratchet set and metric sockets

□ Jack and jackstands

9/16" and 15mm wrench
Liquid penetrant and rubber lubricant

#### IMPORTANT NOTE: Proper installation is the responsibility of the installer. Improper installation will void warranty and may

result in poor performance and engine or vehicle damage.

KIT CONTENTS Catalog #5747		
<u>Qty.</u>	Part #	<b>Description</b>
<b>□</b> 1	25-3239	I-pipe Front
<b>□</b> 1	25-3268	I-pipe Extension
<b>□</b> 1	25-3240	Overaxle Pipe
<b>□</b> 1	25-3223	Tail pipe
<b>□</b> 1	25-5572	Muffler
<b>□</b> 1	22-5747	Installation Kit

**WARNING:** Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

**WARNING:** These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If you original system has been modified, Edelbrock will not warranty fit or performance.

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