



Edelbrock Cat-Back Exhaust System Catalog #5734

For 1994-1997 Dodge 1/2-Ton & 3/4-Ton,
2 & 4 WD, 5.2L & 5.9L, V8 Engines

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-back Exhaust System. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at edelbrock@edelbrock.com. Please fill out and mail your warranty card.

NOTE: Split exit exhaust systems on four-wheel drive vehicles may require removal or relocation of spare tire.

Suggested Tools for Installation:

- 3/8" ratchet set and 15mm socket
- Jackstands
- 9/16" wrench
- Liquid penetrant
- Oxy/Acetylene torch or equivalent (for removal of old system)

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

INSTALLATION INSTRUCTIONS

DISASSEMBLY

1. Raise vehicle and support with the proper jackstands, leaving the rear suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts, bolts and rubber hangers.
4. Remove the muffler clamp that precedes the stock muffler. The stock system may have an extension pipe which runs from catalytic pipe to the muffler. This extension pipe must be retained when using the Edelbrock cat-back system. Pry all rubber hangers free from the stock system.
5. Remove the old system from the rear working forward towards the catalytic converter. Use an Oxy/Acetylene torch to heat the junctions of the old pipes to ease removal.

ASSEMBLY

1. Install 2-1/2" band clamp on inlet end of I-pipe and snug clamp.
2. Slip muffler onto 3" end of I-pipe using 3" band clamp. Snug clamp.

3. Slip both overaxle pipes into muffler using 2-1/2" band clamps. Slip hangers into place and snug clamps.
4. Attach right tailpipe to overaxle pipe using 2-1/2" band clamp and snug clamp. Install hanger in stock location using 5/16" x 2" bolt nut and fender washer (supplied).
5. Attach left tailpipe to overaxle pipe using 2-1/2" band clamp. Hang the left pipe on the universal hanger using U-clamp. Hold the pipe in position and align the hanger strap with a slotted hole in the side of the frame rail behind the shock absorber. Select the hole that gives the best clearance, then bolt to frame.
6. The factory-installed bumper may vary as much as 3/4" in height. You may want to adjust your bumper for optimum appearance. To make room for tip installation, we suggest a minimum of 7/8" clearance from the tailpipes to the bumper. Install tips using supplied 2-1/2" band clamps.
7. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
8. Start engine, check for any leaks and correct if any is found.

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

KIT CONTENTS
Catalog #5734

Qty.	PN	Description
<input type="checkbox"/> 1	25-3150	I-Pipe assembly
<input type="checkbox"/> 1	25-3131	Overaxle pipe assembly (Left)
<input type="checkbox"/> 1	25-3132	Overaxle pipe assembly (Right)
<input type="checkbox"/> 1	25-3133	Tailpipe assembly (Left)
<input type="checkbox"/> 1	25-3134	Tailpipe assembly (Right)
<input type="checkbox"/> 2	25-5585	Tailpipe Tips
<input type="checkbox"/> 1	25-55760	Muffler assembly
<input type="checkbox"/> 1	-	Universal hanger
<input type="checkbox"/> 1	-	Band clamp; 3"
<input type="checkbox"/> 7	-	Band clamp; 2-1/2"
<input type="checkbox"/> 1	-	U-Clamp (Zinc); 2-1/2"
<input type="checkbox"/> 1	-	Hex bolts; 5/16"-18 x 2"
<input type="checkbox"/> 1	-	Nyloc nut; 5/16"-18
<input type="checkbox"/> 1	-	Fender washer



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