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Please study these instructions carefully before installing your new Edelbrock Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com.** 

## **Suggested Tools for Installation:**

- □ 3/8" ratchet and metric sockets
- □ Jack and jackstands

14mm, 15mm, and 17mm Wrenches
Liquid penetrant and rubber lubricant

# **IMPORTANT NOTE:**

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

## DISASSEMBLY

- 1. Raise and support vehicle.
- 2. Remove factory exhaust system from the flange located behind the catalytic converter.

### ASSEMBLY

- Disconnect the fuel vapor return line from the vapor canister located just above the rear-end housing. Place the heat shield sleeve over return line and reconnect it to the canister. **NOTE:** Since fuel lines contain harmful vapors, this procedure should be done in a well ventilated area clear of any open flames or extreme heat. Safety glasses should also be worn when performing this action.
- Using the supplied 10mm bolts, lock washers, and flat washers from the kit, install the I-pipe assembly #25-3285 placing the hangers in the rubber isolators.
- Using a 2-1/2" band clamp and hanger clamp assembly #23-4107 from the kit, install muffler #25-55742.
  NOTE: Only snug all clamps at this time for adjusment later.
- 4. Install overaxle pipe assembly #25-3286.

- 5. Using a 2-1/2" band clamp, install tailpipe assembly #25-3298 placing the hanger in the rubber isolator.
- 6. Using a 2-1/2" band clamp, install tailpipe tip #25-5582.
- 7. Working from the front of the system to the rear, adjust, align, and tighten all the band clamps. Give adequate clearance for fuel lines, brake lines, electrical wiring, and the spare tire.

KIT CONTENTS Catalog #5716			
<u>Qty.</u>	Part #	<b>Description</b>	
<b>□</b> 1	25-3285	I-Pipe Assembly	
<b>□</b> 1	25-3286	Overaxle Assembly	
<b>□</b> 1	25-3298	Tailpipe Assembly	
<b>□</b> 1	25-5582	Tailpipe Tip (Polished)	
<b>D</b> 1	22-5721	Installation Kit	
<b>□</b> 1	25-55742	Muffler	

## WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!



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