



EDELBROCK CAT-BACK EXHAUST SYSTEM (SINGLE SIDEOUT 3")
for 2004-2008 Ford F-150 Pick-Up Trucks with 2 & 4WD, 4.6L/5.4L V8
Catalog #5683

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**.

Application: Designed for 2004-2008 Ford F-150 pick-up trucks, 2 & 4WD with 4.6L, 5.2L V8 engine.

Suggested Tools for Installation:

- ☐ 3/8" ratchet set with SAE and metric sockets
- ☐ Jackstands and jack
- ☐ Long pry bars (for removing rubber-mounted hangers)
- ☐ Tape measure
- ☐ 9/16" and 15mm wrenches
- ☐ Liquid penetrant and rubber lubricant
- ☐ Hacksaw (to cut intermediate pipe to required length)

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

DISASSEMBLY

1. Raise vehicle and support with the proper jackstands, leaving the rear suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts, and rubber lube on the rubber hangers.
4. Remove all nuts, bolts, and hangers from the rear of the catalytic converter to the tailpipes.
5. Remove the old exhaust system.

5. Slide I-pipe #25-3217 onto catalytic converter outlet pipe. Check length of I-pipe. Some vehicles will require trimming due to various wheelbases. Mark I-pipe at this time, remember the I-pipe should slide into muffler inlet nipple 2". This must be accounted for before cutting.
6. Install I-pipe onto catalytic outlet pipe and muffler with supplied band clamps, only snug at this time.
7. Install hanger assembly #23-4063 onto I-pipe.
8. Install polished tailpipe and snug clamp.
9. Working from front to rear of vehicle align and tighten clamps, being careful to give clearance for fuel lines, brake lines, and spare tire.

INSTALLATION

1. Install rear muffler hanger #23-4066 into rear muffler isolator with clamp to passenger side.
2. Install tailpipe hanger #23-4067 into isolator behind rear axle with clamp toward driver's side.
3. Slide ends of overaxle into hangers clamps installed in Steps 1 and 2.
4. Install muffler outlet onto overaxle pipe placing the rear muffler hanger clamp onto muffler outlet nipple (muffler inlet is stamped on nipple).

KIT CONTENTS

Qty.	PN	Description
1	23-4063	I-pipe hanger
1	23-4066	Muffler hanger
1	23-4067	Tailpipe hanger
1	25-3217	I-pipe
1	25-3222	Overaxle
1	25-3223	Tailpipe
1	25-55725	Muffler

WARNING: Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

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