



EDELBROCK CAT-BACK EXHAUST SYSTEM (SIDE EXIT)
for 1987-1996 Ford Pick-Up Trucks with 2 & 4WD, 5.0L/5.8L V8
Catalog #5680

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time or e-mail us at edelbrock@edelbrock.com. Please fill out and mail your warranty card.

Application: Designed for 1987-1996 Ford F-150/F-250 pick-up trucks, up to 155" w.b., 2WD & 4WD with 5.0L, 5.8L V8 engine.

Suggested Tools for Installation:

- 3/8" ratchet set with SAE and metric sockets
- Jackstands and jack
- Hacksaw (to cut intermediate pipe to required length)
- 15mm deep sockets
- Long pry bars (for removing rubber-mounted hangers)
- Tape measure

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

DISASSEMBLY

1. Raise vehicle and support with the proper jackstands, leaving the suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts, and rubber lube on the rubber hangers.
4. Remove all nuts, bolts, and hangers from the rear of the catalytic converter to the tailpipes.
5. Remove the old system.

5. Now the assembly is hanging in place and you can check the length of the Intermediate pipe needed for your truck. Using the following chart, cut the Intermediate pipe to the following lengths, measuring from the front 2-1/4" swage back to the 2-1/2" tube size.

Cut to

A. Standard Cab - Short Bed 117" Wheelbase	13-1/2"
B. Standard Cab - Long Bed 133" Wheelbase	29-1/2"
C. Supercab - Short Bed 138" Wheelbase	34-5/8"
D. Supercab - Long Bed 155" Wheelbase	50-3/4"

INSTALLATION

1. Assemble the overaxle pipe to the muffler using two gaskets and four of the 1-1/4" bolts, nuts, and lockwashers.
2. Install the hanger supplied into the two rubber hangers with the long side to the left so it will lean forward when attached to the muffler flange.
3. Slip the overaxle muffler assembly over the axle from the front and attach the hanger to the back side of the muffler flange using the center hole with the 1-1/2" bolt, nut and lockwasher supplied.
4. Slip the tailpipe assembly hanger into the rear rubber hanger and bolt it to the rear of the overaxle pipe with the remaining gaskets, bolts, nuts, and lockwashers.

6. Deburr the cut and slip the 3" end of the tube into the muffler. Install band clamps with the 2-1/4" clamp to the front and slip the 2-1/4" end over the catalytic converter outlet.
7. Level the muffler and adjust the system for clearance from front to rear as you tighten everything up.
8. Install tailpipe tips using supplied band clamps.
9. Start your truck, check for leaks, and correct if any is found.

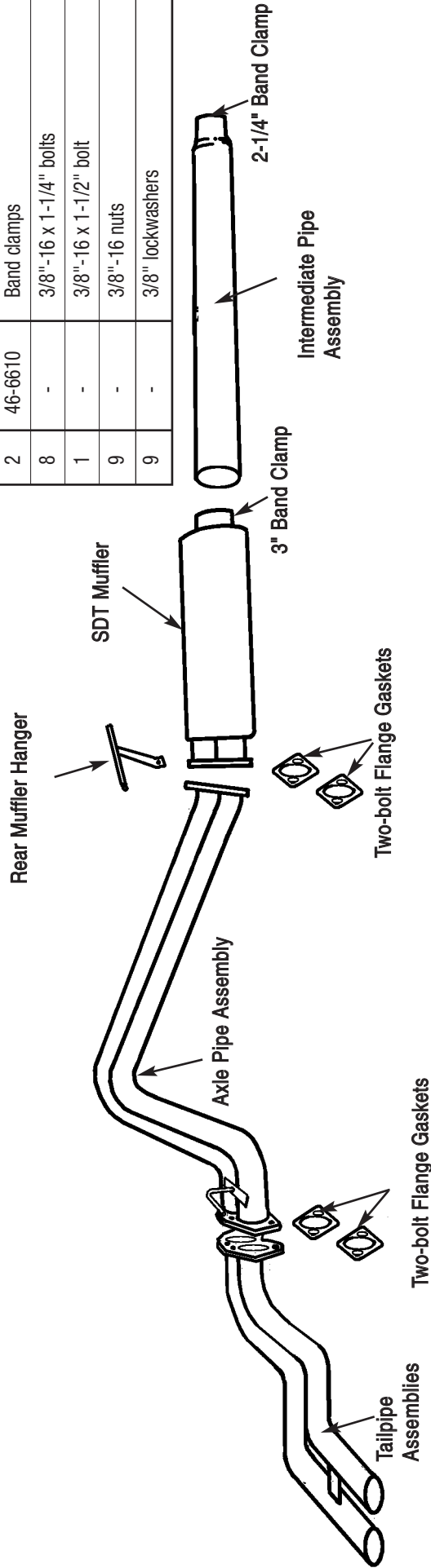
NOTE: For those trucks that have Roll Pans installed, you can modify the hangers to fit your situation on the rear exit models. This will not be necessary on the side exit models.

WARNING: Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

WARNING: Support your vehicle with proper jack stands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

WARNING: These Cat-back Systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.

Kit Contents	
Cat-Back Exhaust System	
Qty.	Part # Description
1	23-4010 Rear muffler hanger
1	25-3071 Intermediate pipe
1	25-55764 Muffler
1	25-3065 Overaxle assembly
1	25-3066 Tailpipe assembly (side exit only)
2	25-5582 Tailpipe Tips (Not Shown)
2	33-5400 Two-bolt gaskets
1	46-6612 3" Band Clamp
1	46-6614 2-1/4" Band clamp
2	46-6610 Band clamps
8	- 3/8"-16 x 1-1/4" bolts
1	- 3/8"-16 x 1-1/2" bolt
9	- 3/8"-16 nuts
9	- 3/8" lockwashers



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