



TORQUE ARM #5280 For 1984-2002 Camaro/Firebird

INSTALLATION INSTRUCTIONS

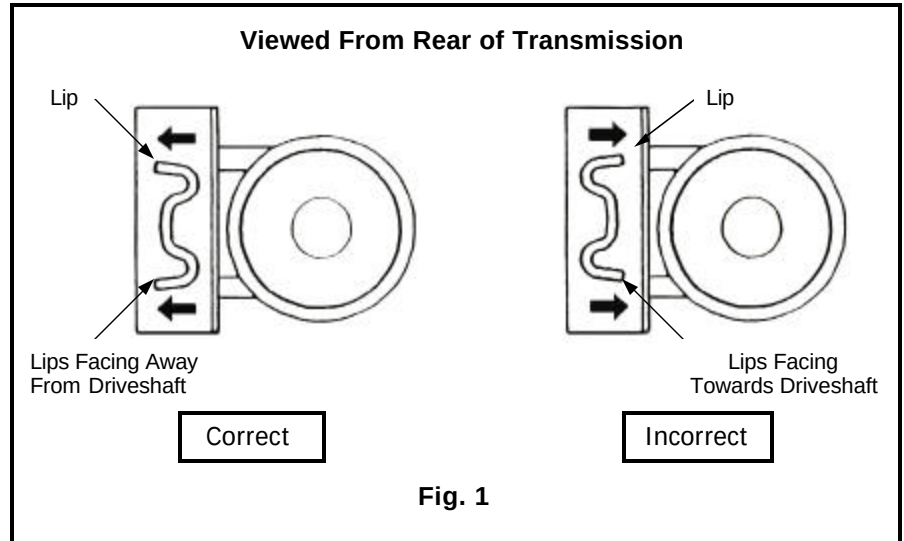
Please read and study these instructions before installing your new torque arm. If you have any questions, please contact us at our Technical Hotline: 1-800-416-8628, 7:00 am – 5 pm, Monday through Friday, Pacific Standard Time.

- **NOTE:**

This torque arm is designed to fit 1984-2000 Camaro/Firebird with front torque arm locator lips facing away from driveshaft. See Figure 1.

- **CAUTION:**

Installation requires being under raised vehicle. Support vehicle on level and stable ground, using proper load rated jack stands.



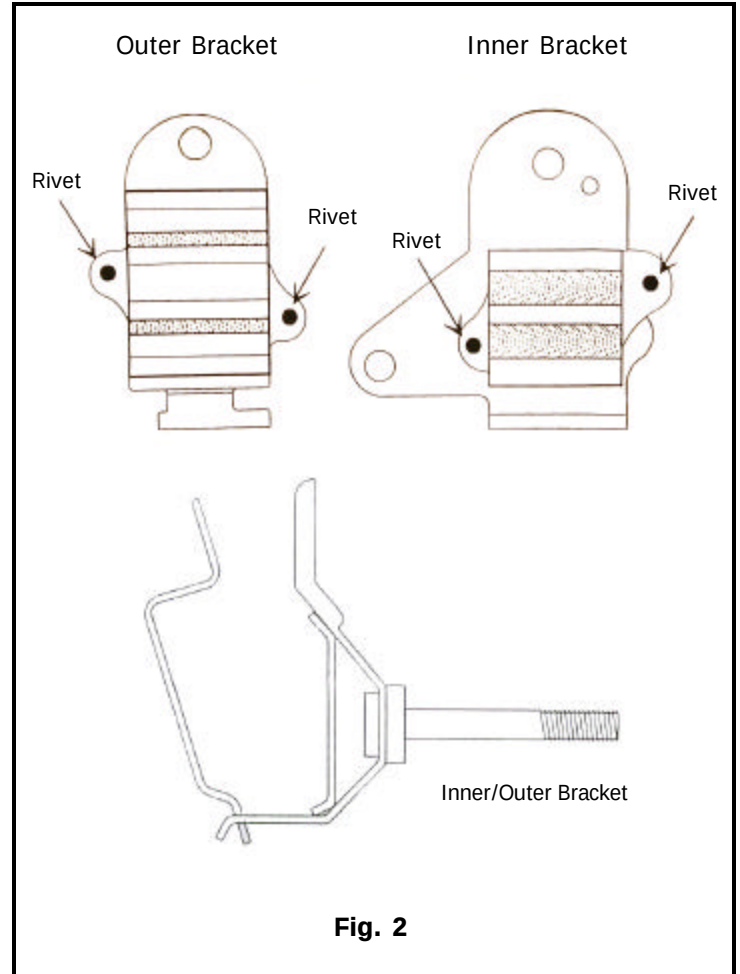
- **PREPARATION CHECKLIST:** The following equipment is required:

- ✓ Jack
- ✓ Jack stands (4 required)
- ✓ Drill with 7/32 drill bit or grinder to remove rivets
- ✓ 13mm, 15mm, 21mm Socket and wrenches
- ✓ Torque wrench
- ✓ Thread lock compound

- **INSTALLATION:**

1. Place vehicle on level, stable ground (i.e. concrete driveway).
2. Raise vehicle and support under the frame so rear end can be raised and lowered if needed. Removing rear wheels is not required, but can be helpful.
3. Unbolt front bushing bracket from transmission.
4. Unbolt rear of torque arm from rear end. To remove bolts, it may be necessary to raise or lower rear end. Remove torque arm from chassis.
5. Remove front bushing and bushing bracket from O.E.M. arm.

6. Drill or grind off rivet heads (Figure 2) and disassemble bracket. Remove O.E.M. bushing from bracket assembly.
7. Install inner bracket onto transmission.
8. Place the new torque arm under vehicle and onto rear end with factory bolts and washers. Use supplied washers between rear end housing and torque arm bracket, only if needed. Use thread-locking compound. Leave bolt loose at this time.
9. Grease inside of new polyurethane bushing with supplied grease, and install onto torque arm with part number on bushing facing rear of vehicle. Position in inner bracket.
10. Install outer bracket and tighten at this time.
11. Torque rear bolts to 97 ft./lbs.
12. After driving approximately 10 miles, re-torque all bolts and check on regular basis.



- **NOTE:**

To further upgrade your suspension, use other Edelbrock suspension, components, such as: springs, shocks, trailing arms, panhard rod, strut tower brace, and sub-frame connectors.

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