



**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Cat-back Exhaust System. If you have any questions, contact our Technical Hotline at: 1-800-416-8628 , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at [edelbrock@edelbrock.com](mailto:edelbrock@edelbrock.com).

Suggested Tools for Installation:

- 3/8" ratchet set with SAE and metric sockets
- 9/16" & 15mm wrench
- Jackstands and jack
- Liquid penetrant and rubber lubricant

**DISASSEMBLY**

1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts.  
Note: Some 2001 and newer GM Trucks have a brace bar attached to the left and right side frame rails. Remove bolt and swing bar out of the way during installation.
4. Remove the bolts and clamps from the system and lubricate the rubber hangers.
5. Use a long pry bar to pull the rubber hangers off of the pipe hangers.
6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

**ASSEMBLY**

1. Bolt I-Pipe to factory outlet flange (behind catalytic converters). Make sure that you have engaged the stock rubber hanger with the wire hanger welded to the pipe.  
Note: Do not tighten flange bolts at this time,(snug only).

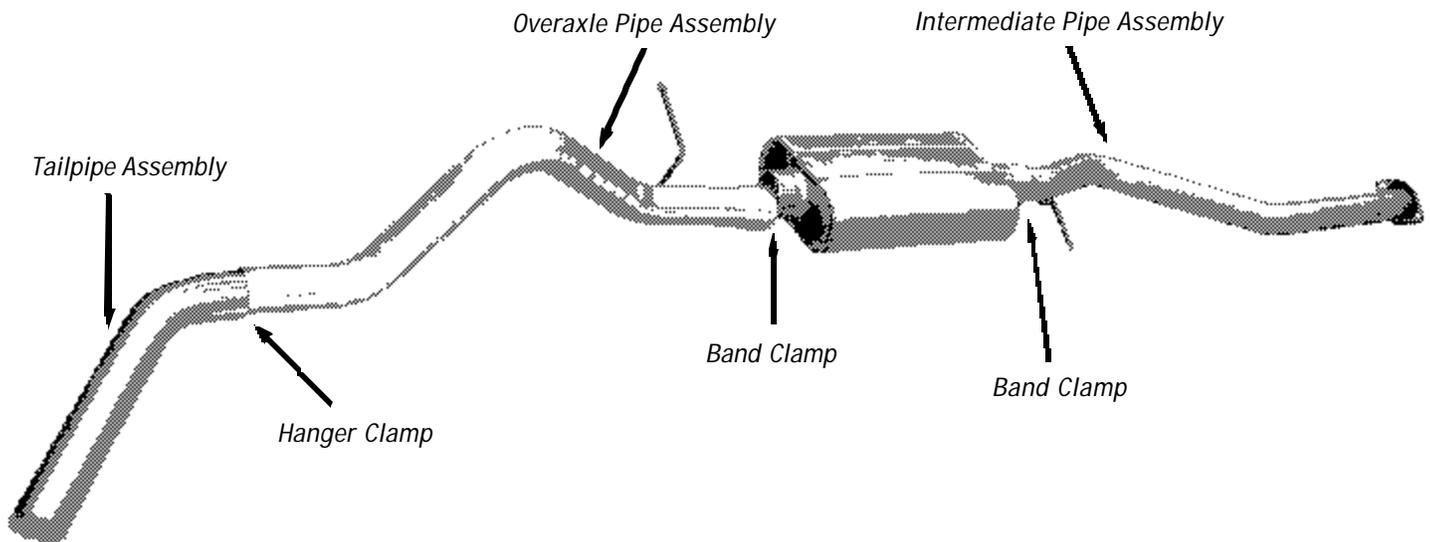
2. Slip the muffler onto the intermediate pipe with a 3-1/2" band clamp on the front. Note: Inlet end of muffler is marked. Snug the clamp so you can adjust the system later.
3. Install a 3-1/2" band clamp on the front of the overaxle pipe and engage it into the stock rubber hanger as you slip it into the muffler. Snug the clamps.
4. Provided in the installation kit are 2 hanger clamp assemblies. Using the correct one for the year of your vehicle, slip the clamp over the outlet of the overaxle pipe and engage into the rubber hanger #23-4041 for 1999-2002, and #23-4042 for 2003-2006 model year.
5. Slip tailpipe onto overaxle pipe, and snug the hanger clamp.
6. Working from the front of the system, align and tighten each pipe from the cat-back.
7. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
8. Re-attach the brace bar to frame rail (if equipped).
9. Check for leaks and correct, if any is found.

**WARNING!!!**

*Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!*

KIT CONTENTS  
Catalog #5710

<u>Qty.</u>	<u>Part #</u>	<u>Description</u>
1	25-3171	I-Pipe
1	25-3166	Overaxle Pipe
1	25-3157	Tail Pipe
1	25-55726	Muffler
2	46-6613	3-1/2" Band Clamps
1	23-4041	Hanger/Clamp (1999-2002)
1	23-4042	Hanger/Clamp (2003-2006)



**WARNING:** Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

**WARNING:** These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.

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