

# INSTALL INSTRUCTIONS C-TM-F250-1 HEAVY DUTY TRAK MOUNT

2008 F-250, 350, 450, & 550

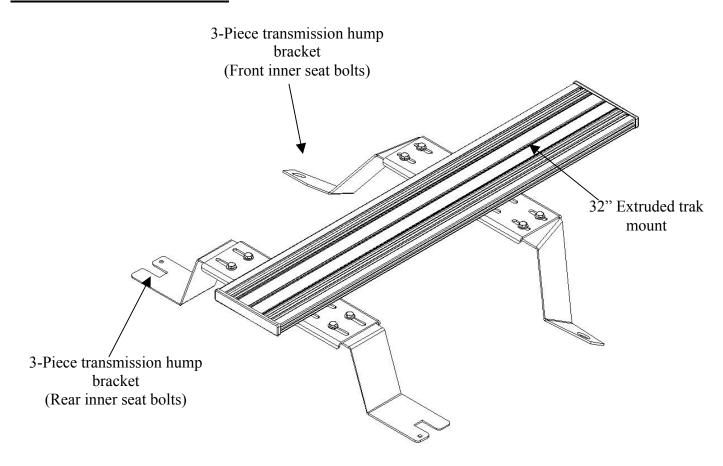
### **TOOLS REQUIRED:**

Ratcheting wrench
Standard socket set
T-55 Torx Socket Bit
7/16" wrench

#### **HARDWARE:**

QTY	<u>DESCRIPTION</u>	PART#
1	Front transmission hump bracket set	C-B50
1	Rear transmission hump bracket set	C-B51
1	32" Trak mount	C-TM-32E
1	Hardware kit	C-HK

## **C-TM-F250-1 ASSEMBLY**



#### Always!

- Read all instructions before installing any Havis-Shields Equipment Corp products.
- ➤ Check for obstructions (Wire, brake lines, fuel tank, etc.) before drilling any holes!
- > Use hardware provided with install kit
- ➤ For product support, visit the Install Instructions Section of our website at <a href="http://havis.com/Installation/Installation.html">http://havis.com/Installation/Installation.html</a>

#### **INSTALLATION:**

- 1. Remove inner front and rear seat-mounting bolts near transmission hump. Loosen outer bolts only.
- 2. Place front and rear hump brackets legs in place under seat brackets. Do not bolt down yet.
- 3. Attach front and rear hump bracket cross piece to Trak extrusion with ¼" c ¾" bolts and serrated nuts.
  - Note: Determine desired cross piece location and tighten hardware prior to attaching to legs.
- 4. Attach Trak with front and rear crosspiece to hump bracket legs using ½" x ¾" hex bolts and washers.
- 5. Tighten seat bolts and all hardware.
- 6. Install nuts in Trak slots as needed and attach console and/or accessories to Trak platform.
- 7. Attach Trak plastic End caps to Trak. (peel and stick)