

# Installation Instructions

# Front Bumper



Part No. 24597

For ZTS 7500 or ZT 7000

(Items 27768, 27770, 27772 or 27774)

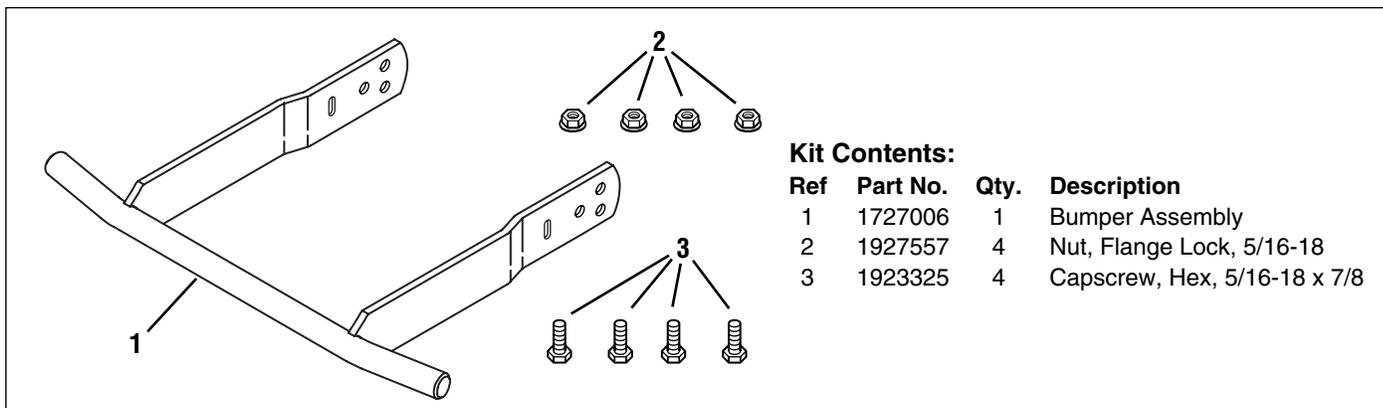


Figure 1. Contents

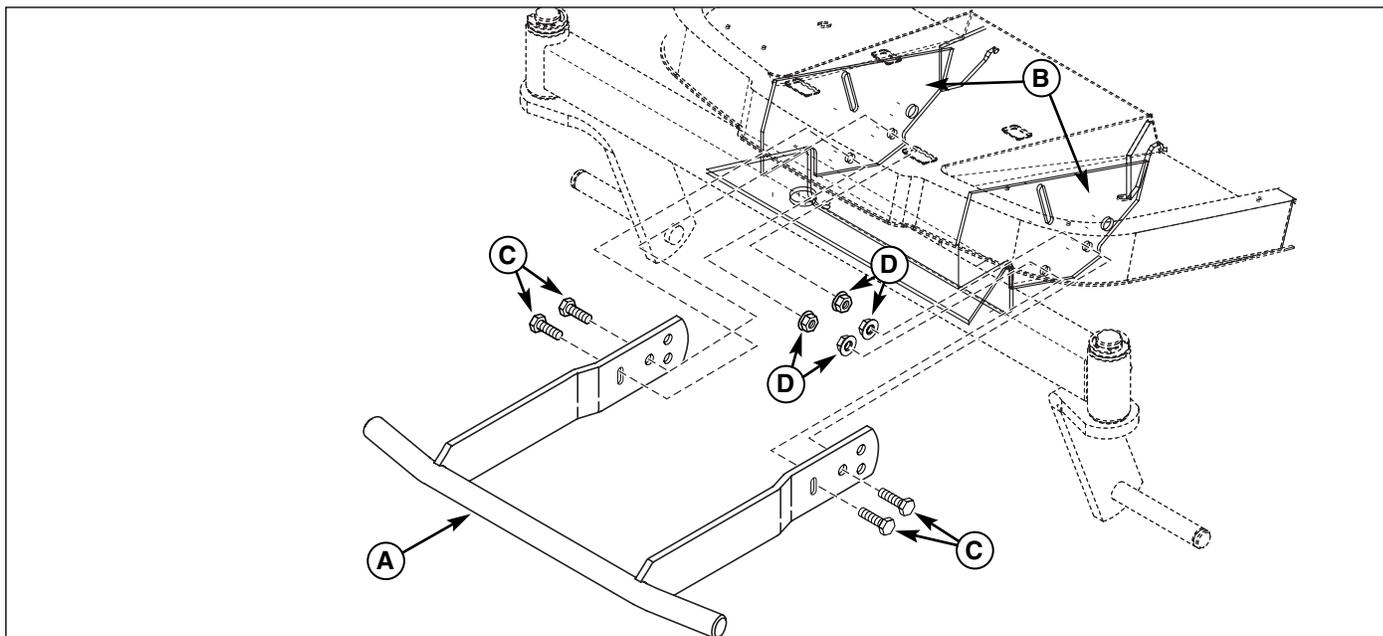


Figure 2. Bumper Installation (Footrest and Spindles Ghosted for Clarity)

- A. Bumper
- B. Frame
- C. Capscrews, 5/16-18 x 7/8
- D. Nut, Flange Lock, 5/16-18

## WARNING

Before beginning any service work turn off the PTO, set the parking brake, turn off the ignition, remove the key, and disconnect the spark plug wire(s).

## INSTALLATION

1. Attach bumper (A, Figure 2) to frame (B) securing with 5/16-18 x 7/8 cap screws (C) and 5/16-18 flange lock nuts (D).

*Note: Lift front of bumper up while tightening hardware to prevent wheels from contacting bumper.*

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