

2 H.P. Single-Stage Dust Collector

(Model 50-851)



PART NO. 902114 - 07-01-02
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visit our website at: www.deltamachinery.com.

For Parts, Service, Warranty or other Assistance,

please call 1-800-223-7278 (In Canada call 1-800-463-3582).

GENERAL SAFETY RULES

Woodworking can be dangerous if safe and proper operating procedures are not followed. As with all machinery, there are certain hazards involved with the operation of the product. Using the machine with respect and caution will considerably lessen the possibility of personal injury. However, if normal safety precautions are overlooked or ignored, personal injury to the operator may result. Safety equipment such as guards, push sticks, hold-downs, featherboards, goggles, dust masks and hearing protection can reduce your potential for injury. But even the best guard won't make up for poor judgment, carelessness or inattention. Always use common sense and exercise caution in the workshop. If a procedure feels dangerous, don't try it. Figure out an alternative procedure that feels safer. **REMEMBER:** Your personal safety is your responsibility.

This machine was designed for certain applications only. Delta Machinery strongly recommends that this machine not be modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, **DO NOT** use the machine until you have first contacted Delta to determine if it can or should be performed on the product.

Technical Service Manager

Delta Machinery
4825 Highway 45 North
Jackson, TN 38305

(IN CANADA: 505 SOUTHGATE DRIVE, GUELPH, ONTARIO N1H 6M7)



WARNING: FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS PERSONAL INJURY

1. **FOR YOUR OWN SAFETY, READ INSTRUCTION MANUAL BEFORE OPERATING THE TOOL.** Learn the tool's application and limitations as well as the specific hazards peculiar to it.

2. **KEEP GUARDS IN PLACE** and in working order.

3. **ALWAYS WEAR EYE PROTECTION.** Wear safety glasses. Everyday eyeglasses only have impact resistant lenses; they are not safety glasses. Also use face or dust mask if cutting operation is dusty. These safety glasses must conform to ANSI Z87.1 requirements. Note: Approved glasses have Z87 printed or stamped on them.

4. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it "on".

5. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.

6. **DON'T USE IN DANGEROUS ENVIRONMENT.** Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well-lighted.

7. **KEEP CHILDREN AND VISITORS AWAY.** All children and visitors should be kept a safe distance from work area.

8. **MAKE WORKSHOP CHILDPROOF** – with padlocks, master switches, or by removing starter keys.

9. **DON'T FORCE TOOL.** It will do the job better and be safer at the rate for which it was designed.

10. **USE RIGHT TOOL.** Don't force tool or attachment to do a job for which it was not designed.

11. **WEAR PROPER APPAREL.** No loose clothing, gloves, neckties, rings, bracelets, or other jewelry to get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.

12. **SECURE WORK.** Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.

13. **DON'T OVERREACH.** Keep proper footing and balance at all times.

14. **MAINTAIN TOOLS IN TOP CONDITION.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

15. **DISCONNECT TOOLS** before servicing and when changing accessories such as blades, bits, cutters, etc.

16. **USE RECOMMENDED ACCESSORIES.** The use of accessories and attachments not recommended by Delta may cause hazards or risk of injury to persons.

17. **REDUCE THE RISK OF UNINTENTIONAL STARTING.** Make sure switch is in "OFF" position before plugging in power cord. In the event of a power failure, move switch to the "OFF" position.

18. **NEVER STAND ON TOOL.** Serious injury could occur if the tool is tipped or if the cutting tool is accidentally contacted.

19. **CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to ensure that it will operate properly and perform its intended function – check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.

20. **DIRECTION OF FEED.** Feed work into a blade or cutter against the direction of rotation of the blade or cutter only.

21. **NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF.** Don't leave tool until it comes to a complete stop.

22. **STAY ALERT, WATCH WHAT YOU ARE DOING, AND USE COMMON SENSE WHEN OPERATING A POWER TOOL. DO NOT USE TOOL WHILE TIRED OR UNDER THE INFLUENCE OF DRUGS, ALCOHOL, OR MEDICATION.** A moment of inattention while operating power tools may result in serious personal injury.

23. **MAKE SURE TOOL IS DISCONNECTED FROM POWER SUPPLY** while motor is being mounted, connected or reconnected.

24. **THE DUST GENERATED** by certain woods and wood products can be injurious to your health. Always operate machinery in well ventilated areas and provide for proper dust removal. Use wood dust collection systems whenever possible.

SAVE THESE INSTRUCTIONS.

Refer to them often and use them to instruct others.

ADDITIONAL SAFETY RULES FOR DUST COLLECTORS



WARNING: FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS PERSONAL INJURY.

1. **DO NOT OPERATE THIS MACHINE** until it is **assembled** and **installed** according to the instructions.
2. **OBTAIN ADVICE FROM YOUR SUPERVISOR, instructor, or another qualified person** if you are not familiar with the operation of this machine.
3. **FOLLOW ALL WIRING CODES** and recommended electrical connections.
4. **DO NOT** leave the dust collector plugged into the electrical outlet. Unplug dust collector from the outlet when not in use and before servicing, changing bags, unclogging and cleaning.
5. **ALWAYS** turn all controls “OFF” before unplugging the dust collector.
6. **TO REDUCE THE RISK OF ELECTRICAL SHOCK**, do not use on wet surfaces. Do not expose to rain. Store indoors.
7. **DO NOT** use the dust collector to pick up flammable or combustible liquids, such as gasoline. **NEVER** use the dust collector near any flammable or combustible liquids.
8. **USE** the dust collector to pick up wood materials only. **DO NOT** use the dust collector to pick up metal shavings, metal dust, or metal parts.
9. **NEVER** use the dust collector to dissipate fumes or smoke. **NEVER** pick up anything that is burning or smoking, such as cigarettes, matches or hot ashes.
10. **DO NOT** pull the dust collector by the power cord. **NEVER** allow the power cord to come in contact with sharp edges, hot surfaces, oil or grease. Do not place anything over the top of the power cord.
11. **DO NOT** unplug the dust collector by pulling on the power cord. **ALWAYS** grasp the plug, not the cord.
12. **DO NOT** handle the plug or dust collector with wet hands.
13. **REPLACE** a damaged cord immediately. **DO NOT** use a damaged cord or plug. If the dust collector is not operating properly, or has been damaged, left outdoors or has been in contact with water, take it to an Authorized Service Center for service.
14. **DO NOT** use the dust collector as a toy. **DO NOT** use near or around children.
15. **DO NOT** insert fingers or foreign objects into the dust intake port or discharge port. Keep hair, loose clothing, fingers, and all body parts away from openings and moving parts of the dust collector.
16. **DO NOT** use with any opening blocked; keep openings free of dust, lint, hair, and anything that may reduce air flow.
17. **NEVER** use the dust collector without the dust collection bag in place and properly secured.
18. **ALWAYS** use intake cover to cover dust port when the dust collector is not in use or mounted to a supporting surface for storage.
19. **PERIODICALLY INSPECT** dust bag for any cuts, rips or tears. **NEVER** operate the dust collector with a damaged bag or vacuum hose.
20. **USE EXTRA CARE** when cleaning on stairs.
21. **TURN THE MACHINE “OFF” AND DISCONNECT THE MACHINE** from the power source before installing or removing accessories, before adjusting or changing set-ups, or when making repairs.
22. **TURN THE MACHINE “OFF”**, disconnect the machine from the power source, and clean the table/work area before leaving the machine. **LOCK THE SWITCH IN THE “OFF” POSITION** to prevent unauthorized use.
23. **ADDITIONAL INFORMATION** regarding the safe and proper operation of this tool is available from the Power Tool Institute, 1300 Summer Avenue, Cleveland, OH 44115-2851. Information is also available from the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143-3201. Please refer to the American National Standards Institute ANSI 01.1 Safety Requirements for Woodworking Machines and the U.S. Department of Labor OSHA 1910.213 Regulations.

**SAVE THESE INSTRUCTIONS.
Refer to them often
and use them to instruct others.**

UNPACKING AND CLEANING

Carefully unpack the tool and all loose items from the shipping container(s). Remove the protective coating from all unpainted surfaces. This coating may be removed with a soft cloth moistened with kerosene (do not use acetone, gasoline or lacquer thinner for this purpose). After cleaning, cover the unpainted surfaces with a good quality household floor paste wax. **ILLUSTRATIONS ARE REPRESENTATIVE ONLY AND MAY NOT DEPICT THE ACTUAL COLOR, LABELING OR ACCESSORIES AND MAY BE INTENDED TO ILLUSTRATE TECHNIQUE ONLY**

Fig. 2

- 1 - Blower and motor assembly
- 2 - Eight-hole rubber gasket
- 3 - Ten-hole rubber gasket
- 4 - Base
- 5 - Intake Port Caps (3)
- 6 - Intake Ports
- 7 - Support Drum

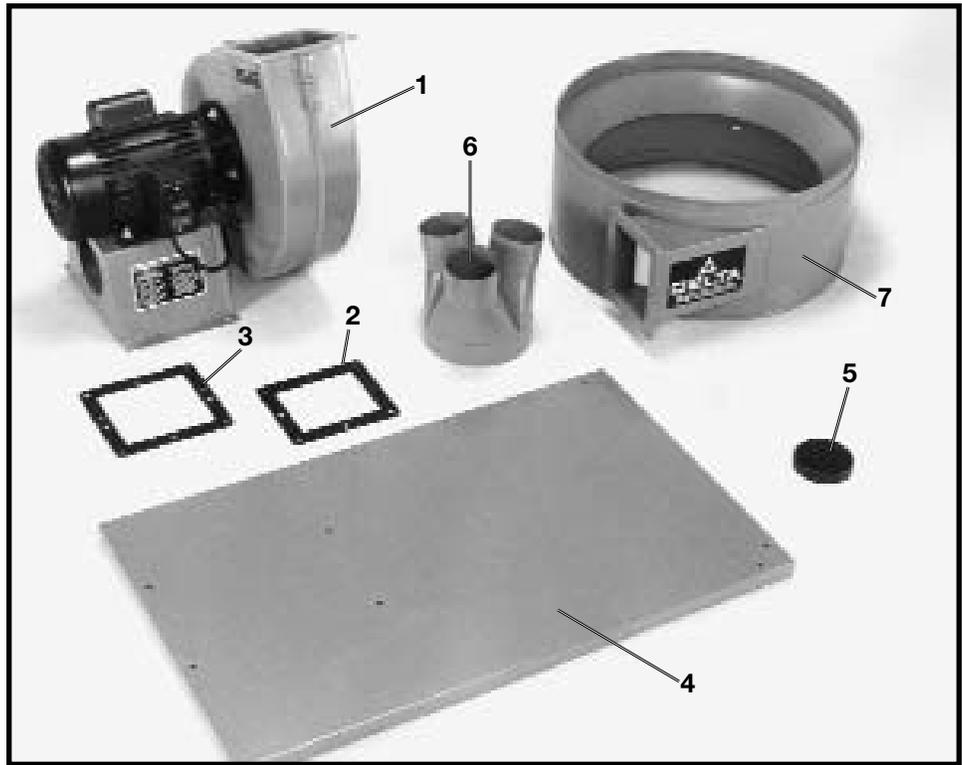


Fig. 2

Fig. 3

- 8 - Filter bag
- 9 - Locking bands for filter and dust collection bags (2)
- 10 - Dust collection bag
- 11 - Support rod
- 12 - Support rod extension
- 13 - 5/16 - 18 x 5/8 hex head screws (48)
- 14 - 5/16 - 18 hex nuts (6)
- 15 - 5/16 lockwashers (48)
- 16 - 5/16 x 7/8 O.D. flat washers (26)
- 17 - M4.2 x 12 sheet metal screws (4)
- 18 - Drum supports (2)
- 19 - Dust chute
- 20 - Swivel caster assemblies (4)
- 21 - "U" bracket for filter bag support rod
- 22 - Lower Dust Bag retaining Clips (4)

*** Hardware not shown**

- * - 1/4-20x5/8" Hex Head Screws (8)
- * - 1/4" Lockwashers (8)
- * - 1/4"-20 Hex Nuts (8)

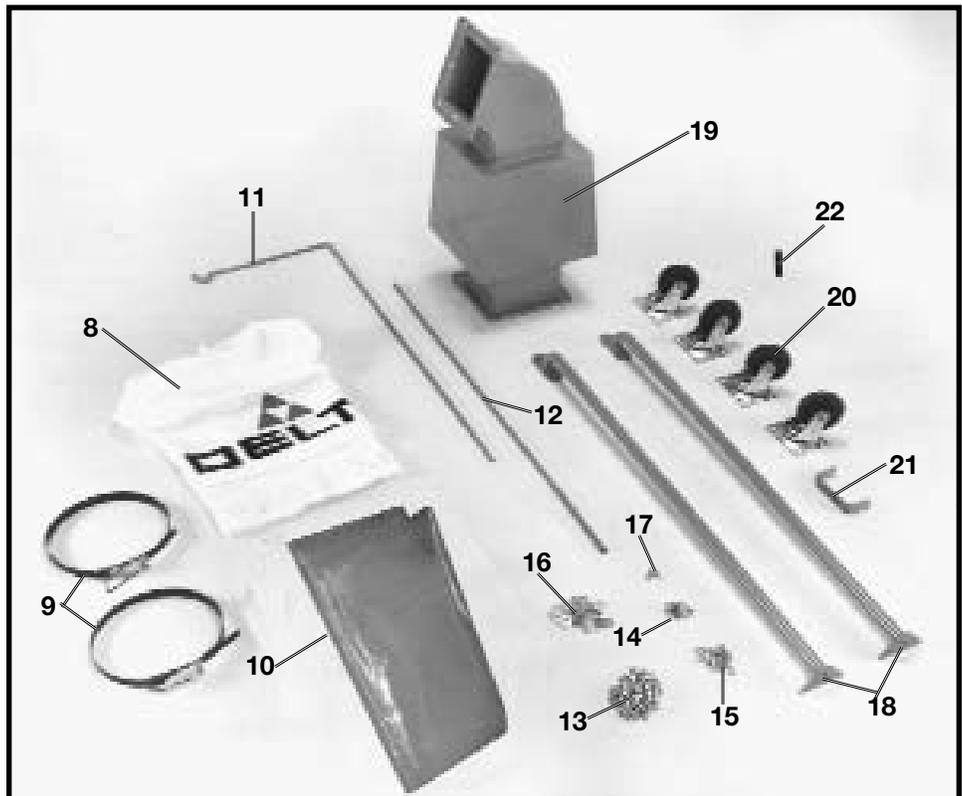


Fig. 3

ASSEMBLY

⚠ WARNING: FOR YOUR OWN SAFETY, DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL THE MACHINE IS COMPLETELY ASSEMBLED AND YOU READ AND UNDERSTAND THE ENTIRE INSTRUCTION MANUAL.

ASSEMBLING CASTER ASSEMBLIES TO BASE

1. Align the holes in swivel caster assembly (A) Fig. 4, with four holes in caster bracket (B) located on the underside of base (C). Place a 5/16" lockwasher (E) Fig. 4 onto a 5/16-18x5/8" hex head screw (D), then place a 5/16" flat washer (F) onto the hex head screw. Insert the hex head screw through the hole in the wheel caster, thread the hex head screw into the tapped hole in the base, and tighten securely. Repeat this process for the three remaining holes. Assemble the three remaining swivel caster assemblies to the base in the same manner.

2. Fig. 5, illustrates the caster assembled to the base.

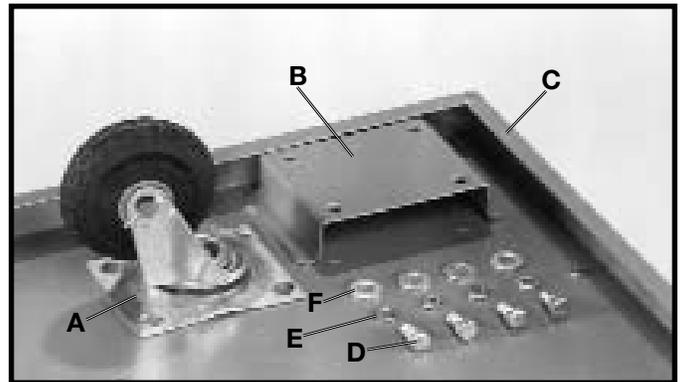


Fig. 4



Fig. 5

ASSEMBLING BLOWER AND MOTOR ASSEMBLY TO BASE

1. Set blower and motor assembly (A) Fig. 6, on base (B).

2. Align mounting holes (C) Fig. 6, at the bottom of blower and motor assembly (A) with four threaded holes in the base, three of which are shown at (D). Place a 5/16" lockwasher (F) Fig. 6, onto a 5/16-18x5/8" hex head screw (E), then a 5/16" flat washer (G) onto the hex head screw. Insert the hex head screw through the hole in the motor assembly, thread the screw into the hole in the base, and tighten securely. Repeat this process for the three remaining holes.

3. Fig. 7, illustrates the blower and motor assembly (A) fastened to the base.

4. Apply a bead of silicone sealant around the blower flange (H) Fig. 7.

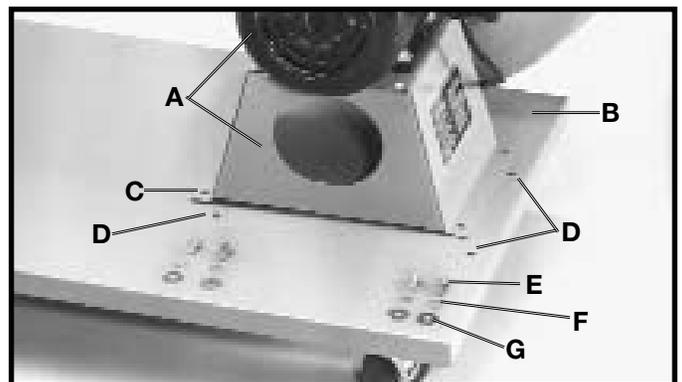


Fig. 6



Fig. 7

5. Place ten-hole rubber gasket (J) Fig. 8, on blower flange (H). Align holes in gasket with mounting holes in blower flange and press gasket onto flange as shown.

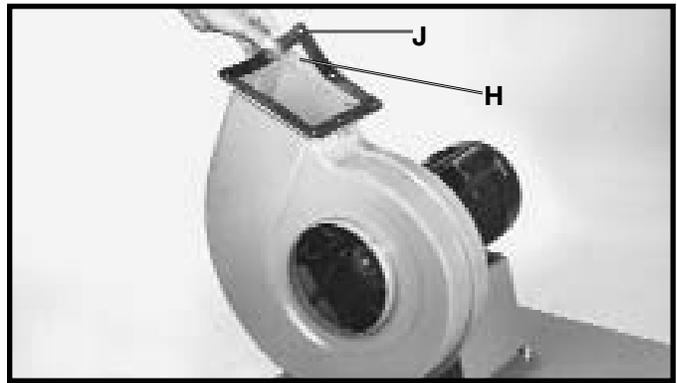


Fig. 8

6. Align mounting holes in chute (K) Fig. 9, with holes in gasket (J), which was assembled in STEP 5. Place a 5/16" lockwasher onto a 5/16-18x5/8" hex head screw, insert screw through the chute and gasket, thread the screw into the motor assembly, and tighten securely. Repeat this process for the 9 remaining holes.

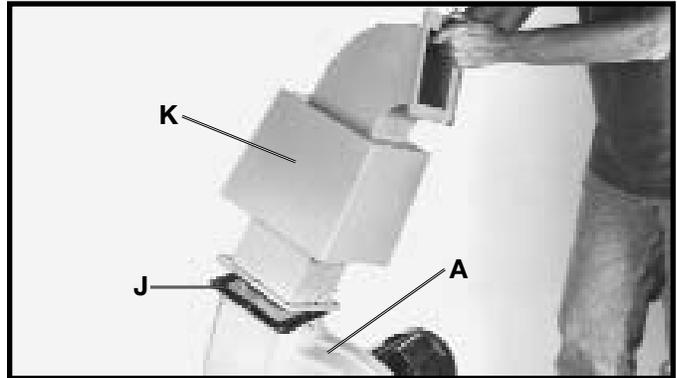


Fig. 9

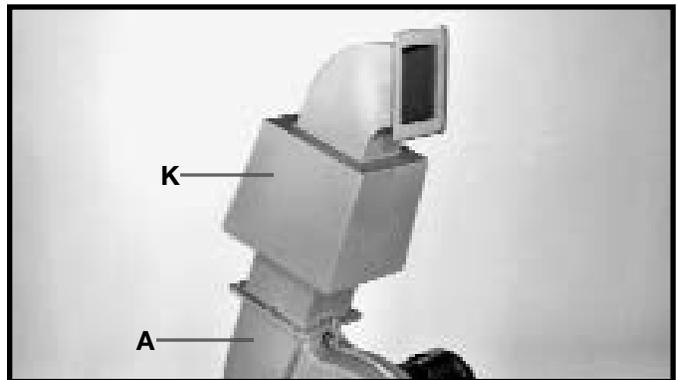


Fig. 10

7. Apply a bead of silicone sealant around flange of chute (K) Fig. 11. Align holes in eight-hole gasket (M) Fig. 11, with mounting holes in chute (K) and press gasket into place as shown.



Fig. 11

8. Align mounting holes in drum (N) Fig. 12, with gasket (M), which was assembled in STEP 7. Place a 5/16" lockwasher onto a 5/16-18x5/8" hex head screw, insert screw (P) Fig. 13 through chute (K), thread screw into drum (N) and tighten securely. Repeat this process for the seven remaining holes.

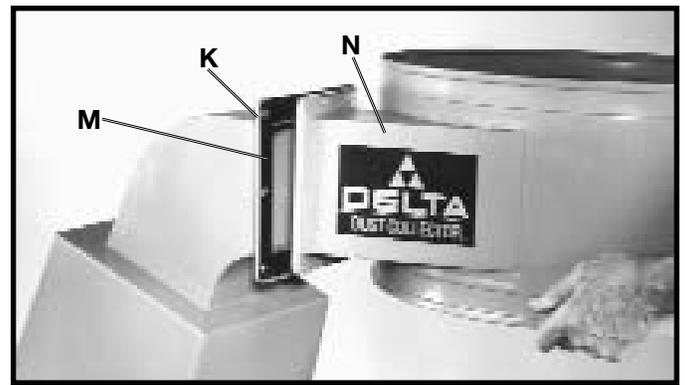


Fig. 12

9. Assemble "U" bracket (R) Fig. 14, to side of drum (N). Place a 5/16" lockwasher then a 5/16" flat washer onto the 5/16-18x5/8" hex head screw. Insert the hex head screw through the hole (S) in the "U" bracket and the hole in the drum, thread a 5/16-18 hex nut onto the screw and tighten securely. Repeat this process for the remaining hole.

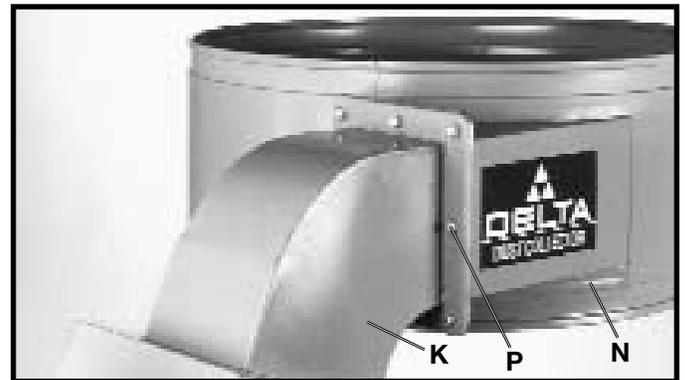


Fig. 13

10. Align two mounting holes in the top of drum support arm (T) Fig. 15, with two pre-drilled holes in drum (N). Place a 5/16" lockwasher then a 5/16" flat washer onto a 5/16-18x5/8" hex head screw, insert the hex head screw through the hole (V) in drum support and drum. Thread a 5/16-18 hex nut onto the hex head screw. Repeat this process for the remaining hole. **NOTE:** Do not completely tighten mounting hardware at this time.

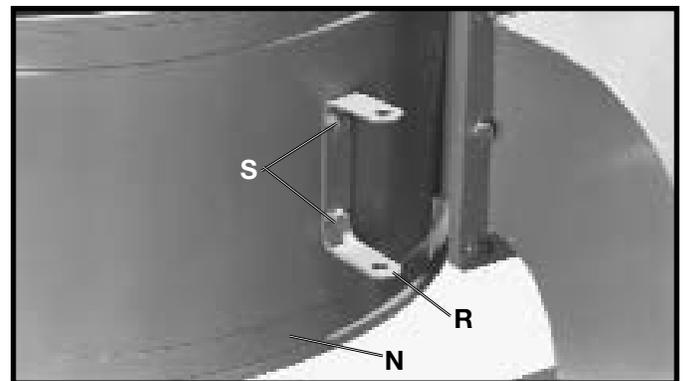


Fig. 14

11. Attach the lower dust bag retaining clip (A) Fig. 14A, to the dust collector drum. Align the two holes (B) in the retaining clip (A) Fig. 14A, with the two holes in the drum. Insert a 1/4-20x5/8" hex head screw through the holes in the retaining clip and the holes in the drum. Place a 1/4" flat washer onto the screws, and thread 1/4-20 hex nut on the screws and tighten securely. Repeat this process for the three remaining sides of the drum.

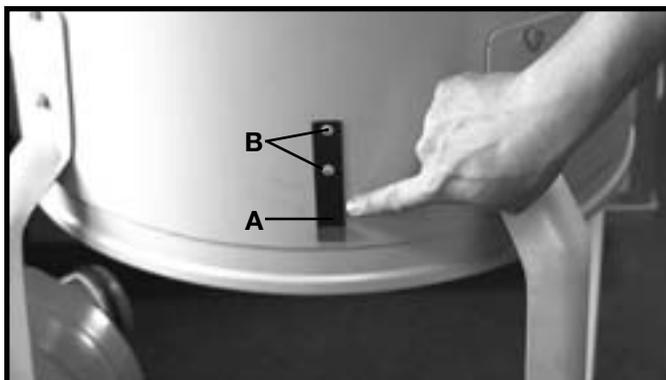


Fig. 14A

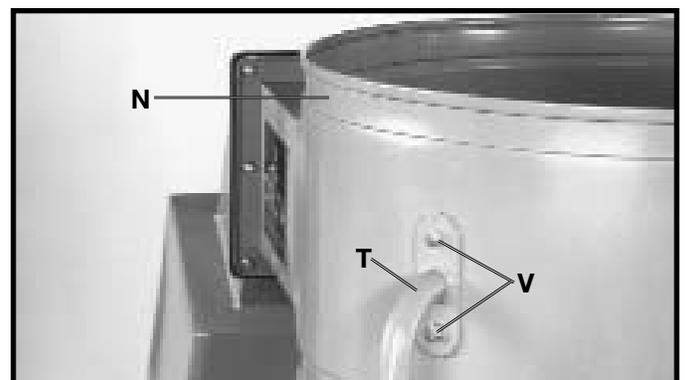


Fig. 15

12. Assemble the other end of drum support arm (T) Fig. 16, to base (B). Place a 5/16" lockwasher onto a 5/16-18x5/8" hex head screw (W), insert the hex head screw through drum support arm (T), and thread into base (B). Repeat this process for the remaining hole. **NOTE:** Do not completely tighten mounting hardware at this time.

13. Assemble the remaining drum support arm to the opposite side of drum and base in the same manner. Tighten all mounting hardware.

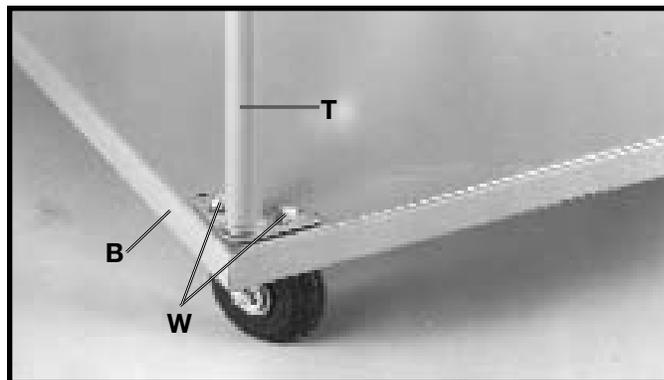


Fig. 16

14. Fig. 17, illustrates the blower and motor assembly mounted to the base.

ASSEMBLING FILTER AND DUST COLLECTION BAGS TO DRUM

1. Hook the loop on top of filter bag (A) Fig. 18, into filter bag support rod (B) as shown.

2. Assemble extension rod (C) Fig. 19, onto the end of filter bag support rod (B). Raise support rods (B) and (C), with attached filter bag (A) and place end of support rods into holes of bracket (D). **NOTE:** Flared end of filter bag extension rod will prevent the rod from sliding through bracket.



Fig. 17

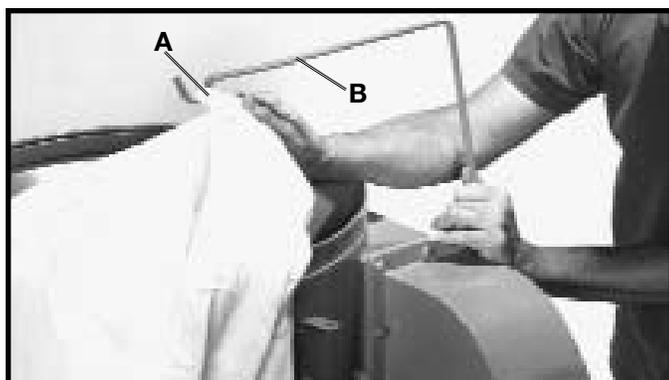


Fig. 18

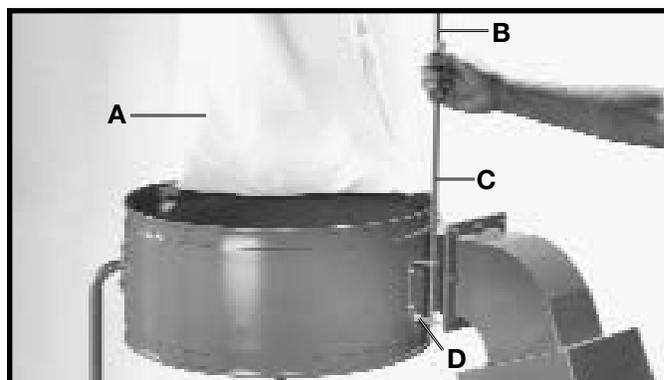


Fig. 19

3. Position open end of filter bag (A) Fig. 20, over upper lip of support drum (E). Insert locking band (F) Fig. 20, through the loops of filter bag (A) and fasten with clamp (G) as shown in Fig. 21. **NOTE:** Make certain locking band (F) Fig. 20, is positioned in the channel of drum (E) before fastening clamp (G) Fig. 21.

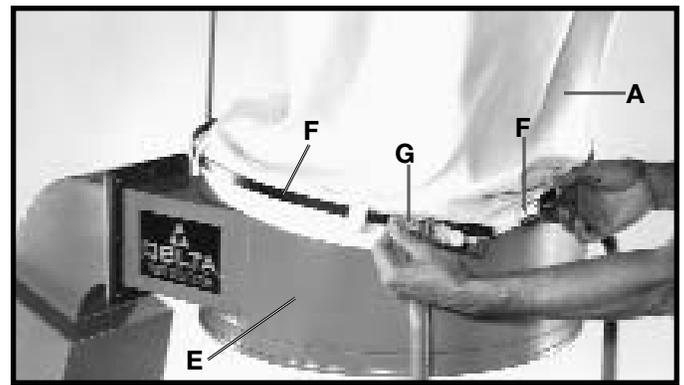


Fig. 20

4. Pull up on each retaining clip (A) Fig. 22, and insert the dust collection bag (B) underneath each retaining clip to hold the dust collection bag in place.

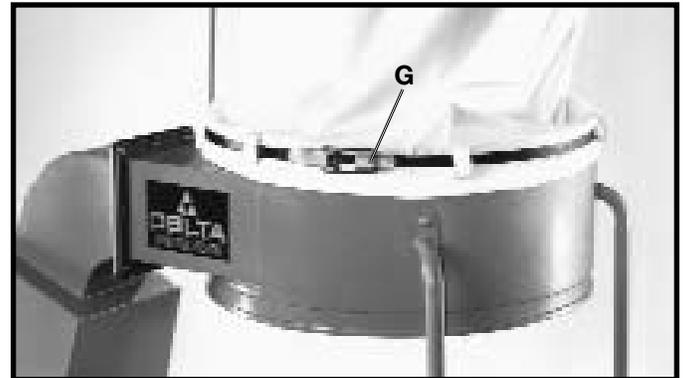


Fig. 21

5. Place the locking clamp (C) Fig. 22 around dust collection bag and dust collector drum and lock in place.

NOTE: Make certain locking clamp is positioned in the channel of the dust collector drum before locking clamp.

ASSEMBLING DUST INTAKE PORT TO BLOWER AND MOTOR ASSEMBLY

1. **MAKE CERTAIN THE DUST COLLECTOR IS DISCONNECTED FROM THE POWER SOURCE.**

2. Align the four holes in the dust intake port (A) Fig. 23, with the mounting holes in the lip of flange (B) of blower assembly, and fasten with four sheet metal screws (C). Fig. 24, illustrates the dust intake ports (A) assembled to the blower assembly.



Fig. 22

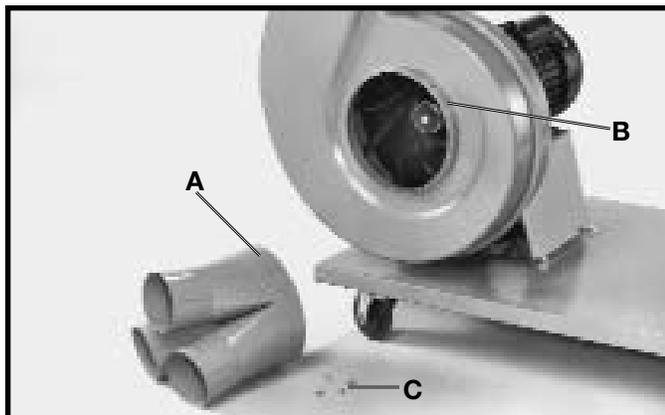


Fig. 23

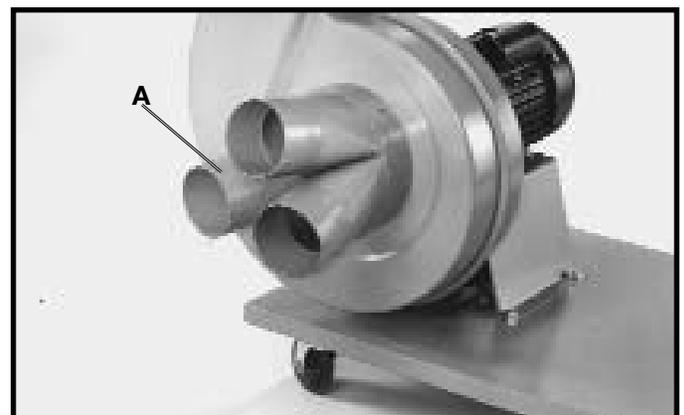


Fig. 24

3. Three dust intake port caps (D) Fig. 25, are supplied with the dust collector. **NOTE:** These caps should be inserted into the intake ports as shown, when they are not in use. **⚠️WARNING: DO NOT INSERT FINGERS OR ANY FOREIGN OBJECT INTO THE DUST INTAKE PORTS WHEN UNIT IS OPERATING.**



Fig. 25

CONNECTING MACHINE TO POWER SOURCE ELECTRICAL CONNECTIONS

A separate electrical circuit should be used for your tools. This circuit should not be less than #12 wire and should be protected with a 20 amp time lag fuse. Use proper extension cords. Make sure your extension cord is in good condition and is a 3-wire extension cord which has a 3-prong grounding type plug and a 3-hole receptacle which will accept the tool's plug. When using an extension cord, be sure to use one heavy enough to carry the current of the tool. An undersized cord will cause a drop in line voltage, resulting in loss of power and overheating. Fig. 25A, shows the correct gauge to use depending on the cord length. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord. Have a certified electrician repair or replace damaged or worn cord immediately. Before connecting the motor to the power line, make certain the switch is in the "OFF" position and be sure that the electric current is of the same characteristics as stamped on the motor nameplate. All line connections should make good contact. Running on low voltage will damage the motor.

MINIMUM GAUGE EXTENSION CORD			
RECOMMENDED SIZES FOR USE WITH STATIONARY ELECTRIC TOOLS			
Ampere Rating	Volts	Total Length of Cord in Feet	Gauge of Extension Cord
0-6	240	up to 50	18 AWG
0-6	240	50-100	16 AWG
0-6	240	100-200	16 AWG
0-6	240	200-300	14 AWG
6-10	240	up to 50	18 AWG
6-10	240	50-100	16 AWG
6-10	240	100-200	14 AWG
6-10	240	200-300	12 AWG
10-12	240	up to 50	16 AWG
10-12	240	50-100	16 AWG
10-12	240	100-200	14 AWG
10-12	240	200-300	12 AWG
12-16	240	up to 50	14 AWG
12-16	240	50-100	12 AWG
12-16	240	GREATER THAN 100 FEET NOT RECOMMENDED	

Fig. 25A

SINGLE PHASE INSTALLATION

The motor rating of the Model 50-851 Dust Collector is 2 HP, 230 Volt, Single Phase. Before connecting your dust collector to an electrical power system, be sure the electrical system agrees with the motor rating of the tool.

The power cord is equipped with a plug that has two flat, current-carrying prongs in tandem and one round or "U" shaped, longer ground prong. This is used only with the proper mating 3-conductor grounding type receptacle as shown in Fig. 26.

When the 230 Volt three-prong plug on your machine is plugged into a grounded 3-conductor receptacle, the long ground prong on the plug contacts first so the machine is properly grounded before electricity reaches it.

⚠️WARNING: MAKE CERTAIN THE RECEPTACLE IN QUESTION IS PROPERLY GROUNDED. IF YOU ARE NOT SURE, HAVE A QUALIFIED ELECTRICIAN CHECK THE RECEPTACLE.

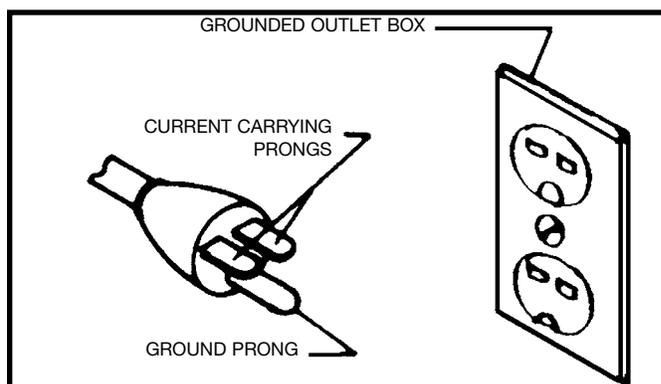


Fig. 26

OPERATING CONTROLS

ON/OFF SWITCH

The "on/off" switch is located on the side of the motor. To turn the dust collector "ON", push the start button (A) Fig. 27. To turn the dust collector "OFF", push stop button (B).

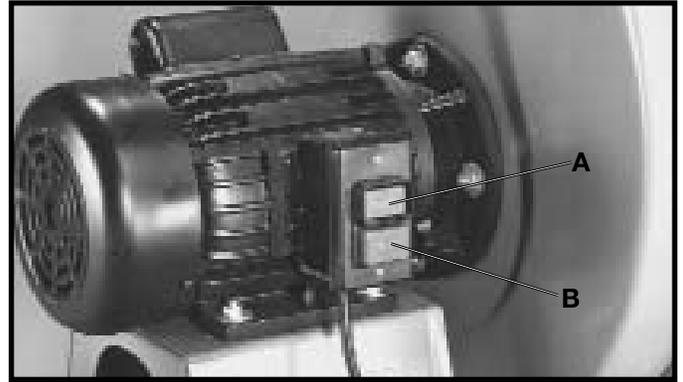


Fig. 27

LOCKING SWITCH IN THE "OFF" POSITION

IMPORTANT: When the machine is not in use, the switch (A) Fig.18 should be locked in the OFF position using a padlock with a 3/16" diameter shackle to prevent unauthorized use.

MAINTENANCE

⚠ WARNING: Before any maintenance or service is performed, be sure that the unit is disconnected from the power source to prevent accidental starting.

MOTOR MAINTENANCE

Removing dust and dirt: Blow off motor with low pressure air to remove dust or dirt. Air pressure above 50 P.S.I. should not be used, as high pressure may damage insulation and blow dirt under loosened tape. The operator performing this cleaning function should always wear appropriate eye protective goggles. Built-up dust can cause excessive insulation temperatures, thereby affecting motor life.

ACCESSORIES

A complete line of accessories is available from your Delta Supplier, Porter-Cable · Delta Factory Service Centers, and Delta Authorized Service Stations. Please visit our Web Site www.deltamachinery.com for a catalog or for the name of your nearest supplier.

⚠ WARNING: Since accessories, other than those offered by Delta, have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Delta recommended accessories should be used with this product.



PARTS, SERVICE OR WARRANTY ASSISTANCE

All Delta Machines and accessories are manufactured to high quality standards and are serviced by a network of Porter-Cable · Delta Factory Service Centers and Delta Authorized Service Stations. To obtain additional information regarding your Delta quality product or to obtain parts, service, warranty assistance, or the location of the nearest service outlet, please call 1-800-223-7278 (In Canada call 1-800-463-3582).



Two Year Limited Warranty

Delta will repair or replace, at its expense and at its option, any Delta machine, machine part, or machine accessory which in normal use has proven to be defective in workmanship or material, provided that the customer returns the product prepaid to a Delta factory service center or authorized service station with proof of purchase of the product within two years and provides Delta with reasonable opportunity to verify the alleged defect by inspection. Delta may require that electric motors be returned prepaid to a motor manufacturer's authorized station for inspection and repair or replacement. Delta will not be responsible for any asserted defect which has resulted from normal wear, misuse, abuse or repair or alteration made or specifically authorized by anyone other than an authorized Delta service facility or representative. Under no circumstances will Delta be liable for incidental or consequential damages resulting from defective products. This warranty is Delta's sole warranty and sets forth the customer's exclusive remedy, with respect to defective products; all other warranties, express or implied, whether of merchantability, fitness for purpose, or otherwise, are expressly disclaimed by Delta.

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Phone: (602) 437-1200
Fax: (602) 437-2200

CALIFORNIA

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