

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Paper and Specialty Media Guide February, 2011

For your convenience, this guide contains three lists. The [Xerox Guaranteed Media List](#), the [Xerox Custom Media List](#) and the [Non-Xerox Tested Media List](#).

The [Xerox Guaranteed Media List](#) contains Xerox paper and specialty media that has been extensively tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

The [Xerox Custom Media List](#) contains custom media that has been tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Customers should validate the Best Practices for Operation are acceptable for their application. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that expectations are met.

The [Non-Xerox Tested Media List](#) contains non-Xerox branded paper and specialty media. Xerox tested many media products on the Xerox iGen4 90/110 Digital Production Press and based on such testing have published this list of tested media products which may or may not, at the time of and based upon such testing, meet Xerox performance criteria. No subsequent testing has been done and therefore no determination can be made as to whether or not such products would currently fail or pass Xerox performance criteria.

General Information

Media observations made in this publication are based on tests conducted using standard images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

This document will be updated regularly to reflect the most current media test results. Suggested machine adjustments as well as best practices for operation are included where applicable in order to optimize media performance.

Instructions for programming media listed in this document but not yet in the Xerox iGen4 90/110 Digital Production Press stock library can be found in the customer training manual or in the "Define New Stock" section of online help. Specific media attributes needed to program media into the stock library are included in this document.

When using the Xerox DocuSP Controller, all stocks will be automatically connected to color profiles and calibration.

To program a stock with non-default settings, see the DocuSP 3.7 Customer Documentation or the On-Line help on the DocuSP Color Server: On-Line Help/Color Management/Using Color Profiles.

When using a Creo DFE, color mapping is done using the Paper Stock Color.

Warranty Disclaimer

Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best - Xerox supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supplies Representative or in the U.S. call 1-800-822-2200 and in Canada English 1-800-668-0199 or French Canadian 1-800-668-0133. 2003 Xerox Corporation. All rights reserved.

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Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Guaranteed Media List February, 2011

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Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Standard cut sizes					Basis Weight (lb) Weight of 500 sheets of the paper specific to grade type	Grammage Weight (gsm) Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size											
Uncoated Business Papers (Bond, xerographic and laser grades)																Xerographic Bond
XeroxCXSel24B3HD (Xerox Color Xpressions Select 24 lb. 3Hole Drilled)	3 Hole Drilled	003R11541				24	90	Uncoated	N/A	Plain	0	White	103	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage.
XeroxCXSel24B (Xerox Color Xpressions Select 24 lb.)		003R11540	003R11542	003R11543		24	90	Uncoated	N/A	Plain	0	White	96	Yes	Regular	
XeroxCXElite28B3HD (Xerox Color Xpressions Elite 28 lb 3 Hole Drilled)	3 Hole Drilled	3R11761				28	105	Uncoated	N/A	Plain	0	White	109	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Stack quality and stack height may be affected due to media structure or high area coverage
XeroxCXElite28B (Xerox Color Xpressions Elite 28 lb.)		3R11760	3R11762	3R11763	3R11777	28	105	Uncoated	N/A	Plain	0	White	109	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.
XeroxCXPlanet20_28B (Xerox ColorXpressions Planet 20 28 lb.)		3R11800	3R11801	3R11802		28	105	Uncoated	N/A	Plain	0	White	103	Yes	Regular	
XeroxPlanet30CW28B (Xerox Planet 30 Cream White 28 lb.)		3R11820	3R11821	3R11822		28	105	Uncoated	N/A	Plain	0	White	112	Yes	Regular	If image permanence adjustment is required, refer to ADJ 1 - Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. This media may have a mottled appearance due to paper formation (image density and gloss).
XeroxPlanet30WW28B (Xerox Planet 30 Warm White 28 lb.)		3R11823	3R11824			28	105	Uncoated	N/A	Plain	0	White	112	Yes	Regular	If image permanence adjustment is required, refer to ADJ 1 - Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. This media may have a mottled appearance due to paper formation (image density and gloss).
XeroxCXPlanet100_28B (Xerox ColorXpressions Planet 100 28 lb.)		3R11815				28	105	Uncoated	N/A	Plain	0	White	112	Yes	Regular	Optimization of decurler settings may be needed for best stacking and runnability.
XeroxCXElite32B (Xerox Color Xpressions Elite 32 lb.)		3R11764	3R11765	3R11766		32	120	Uncoated	N/A	Plain	0	White	128	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.
Uncoated Cover Stocks																Cover weight
XeroxCXElite60C (Xerox Color Xpressions Elite 60 lb. Cover)		3R11767	3R11768	3R11769		60	163	Uncoated	N/A	Plain	0	White	170	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.
XeroxCXPlanet20_65C (Xerox ColorXpressions Planet 20 65 lb. Cover)		3R11803	3R11804	3R11805		65	176	Uncoated	N/A	Plain	0	White	176	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.
XeroxCXElite80C (Xerox Color Xpressions + 80 lb. Cover)		3R11770	3R11771	3R11772	3R11773	80	216	Uncoated	N/A	Plain	0	White	224	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.
XeroxCXPlanet20_80C (Xerox Color Xpressions Planet 20 80 lb. Cover)		3R11806	3R11807	3R11808		80	216	Uncoated	N/A	Plain	0	White	223	Yes	Regular	
XeroxPlanet30CW80C (Xerox Planet 30 Cream White 80 lb. Cover)		3R11826	3R11827	3R11828		80	216	Uncoated	N/A	Plain	0	White	241	Yes	Regular	If image permanence adjustment is required, refer to ADJ 1 - Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. This media may have a mottled appearance due to paper formation (image density and gloss). Score for optimal folding performance.
XeroxPlanet30WW80C (Xerox Planet 30 Warm White 80 lb. Cover)		3R11829	3R11830	3R11831		80	216	Uncoated	N/A	Plain	0	White	241	Yes	Regular	If image permanence adjustment is required, refer to ADJ 1 - Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. This media may have a mottled appearance due to paper formation (image density and gloss). Score for optimal folding performance.
XeroxCXElite100C (Xerox Color Xpressions Elite 100 lb. Cover)		3R11774	3R11775	3R11776		100	270	Uncoated	N/A	Plain	0	White	273	Yes	Regular	
XeroxCXPlanet20_100C (Xerox Color Xpressions Planet 20 100 lb. Cover)		3R11809	3R11810	3R11811		100	270	Uncoated	N/A	Plain	0	White	322	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.

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	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size	Weight of 500 sheets of the paper specific to grade type	Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish		
Coated One Side Text or Book Stock C1S																	
							Point										
XeroxDCSupreme G 8pt <small>(Xerox Digital Color Supreme Gloss 8pt)</small>		003R11790		003R11791	003R11792		8	184	C1S (Coated One Side)	High-Gloss	Plain	0	White	194	Yes	Smooth	
XeroxDCtd1Side8pt <small>(Xerox Digital Coated 1 Side 8pt)</small>		3R11700		3R11701	3R11702		8	184	C1S (Coated One Side)	Satin	Plain	0	White	194	Yes	Regular	
XeroxDCSupreme G 10pt <small>(Xerox Digital Color Supreme Gloss 10pt)</small>		003R11793		003R11794	003R11795	003R11796	10	219	C1S (Coated One Side)	High-Gloss	Plain	0	White	264	Yes	Smooth	
XeroxDCtd1Side10pt <small>(Xerox Digital Coated 1 Side 10pt)</small>		3R11703		3R11704			10	210	C1S (Coated One Side)	Satin	Plain	0	White	264	Yes	Regular	
XeroxDCSupreme G 12pt <small>(Xerox Digital Color Supreme Gloss 12pt)</small>		003R11797		003R11798	003R11799		12	247	C1S (Coated One Side)	High-Gloss	Plain	0	White	313	Yes	Smooth	
XeroxDCtd1Side12pt <small>(Xerox Digital Coated 1 Side 12pt)</small>		3R11707		3R11708			12	228	C1S (Coated One Side)	Satin	Plain	0	White	313	Yes	Regular	
Coated Two Side Text or Book Stock C2S																	
							Text Weight										
XeroxDCSelectG 60T <small>(Digital Color Select Gloss 60lb Text)</small>					003R11501		60	90	C2S (Coated Two Sides)	Gloss	Plain	0	White	96	Yes	Smooth	High area coverage with multilayer colors may be stressful on the fusing system.
XeroxDCEliteG 80T <small>(Digital Color Elite Gloss 80lb Text)</small>		003R11450		003R11451	003R11452	003R11453	80	120	C2S (Coated Two Sides)	Gloss	Plain	0	White	96	Yes	Smooth	
XeroxDCEliteS 80T <small>(Digital Color Elite Silk 80lb Text)</small>		003R11470		003R11471	003R11472	003R11473	80	120	C2S (Coated Two Sides)	Semi-gloss	Plain	0	White	115	Yes	Smooth	
XeroxDCSelectG 80T <small>(Digital Color Select Gloss 80lb Text)</small>				003R11503	003R11504	003R11505	80	120	C2S (Coated Two Sides)	Gloss	Plain	0	White	96	Yes	Smooth	
XeroxDCEliteG 100T <small>(Digital Color Elite Gloss 100lb Text)</small>		003R11454		003R11455	003R11456	003R11457	100	144	C2S (Coated Two Sides)	Gloss	Plain	0	White	123	Yes	Smooth	
XeroxDCEliteS 100T <small>(Digital Color Elite Silk 100lb Text)</small>		003R11474		003R11475	003R11476	003R11477	100	144	C2S (Coated Two Sides)	Semi-gloss	Plain	0	White	121	Yes	Smooth	
XeroxDCSelectG 100T <small>(Digital Color Select Gloss 100lb Text)</small>				003R11510	003R11511	003R11512	100	144	C2S (Coated Two Sides)	Gloss	Plain	0	White	123	Yes	Smooth	
Coated Two Side Cover Stock C2S																	
							Cover Weight										
XeroxDCEliteG 80C <small>(Digital Color Elite Gloss 80lb Cover)</small>		003R11458		003R11459	003R11460	003R11461	80	213	Coated Two Sides	Gloss	Plain	0	White	183	Yes	Smooth	
XeroxDCEliteS 80C <small>(Digital Color Elite Silk 80lb Cover)</small>		003R11478		003R11479	003R11480	003R11481	80	213	Coated Two Sides	Semi-gloss	Plain	0	White	181	Yes	Smooth	
XeroxDCSelectG 80C <small>(Digital Color Select Gloss 80lb Cover)</small>				003R11506	003R11507	003R11508	80	213	Coated Two Sides	Gloss	Plain	0	White	183	Yes	Smooth	
XeroxDCEliteG 100C <small>(Digital Color Elite Gloss 100lb Cover)</small>		003R11462		003R11463	003R11464	003R11465	100	275	Coated Two Sides	Gloss	Plain	0	White	249	Yes	Smooth	

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	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size	Weight of 500 sheets of the paper specific to grade type	Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish		
XeroxDCEliteS 100C (Digital Color Elite Silk 100lb Cover)			003R11483	003R11484	003R11485	100	275	Coated Two Sides	Semi-gloss	Plain	0	White	272	Yes	Smooth		
XeroxDCSelectG 100C (Digital Color Select Gloss 100lb Cover)			003R11513	003R11514	003R11515	100	275	Coated Two Sides	Gloss	Plain	0	White	249	Yes	Smooth		
XeroxDCEliteG 110C (Digital Color Elite Glass 110lb Cover)		003R11466	003R11467	003R11468	003R11469	110	298	Coated Two Sides	Gloss	Plain	0	White	249	Yes	Smooth		
XeroxDCEliteS 110C (Digital Color Elite Silk 110lb Cover)		003R11486	003R11487	003R11488	003R11489	110	298	Coated Two Sides	Semi-gloss	Plain	0	White	272	Yes	Smooth		
Tabs																	
XeroxPlasTab 5B Blue (Xerox Multipurpose Plastic Tabs 5 Bank Blue)					003R5693		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5B Blue3HD (Xerox Multipurpose Plastic Tabs 5 Bank Blue 3 Hole Drilled)	3 Hole Drilled				003R5694		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Stack quality and stack height may be affected due to media structure or high area coverage. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5B Clear (Xerox Multipurpose Plastic Tabs 5 Bank Clear)					003R5520		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5B Clear3HD (Xerox Multipurpose Plastic Tabs 5 Bank Clear 3 Hole Drilled)	3 Hole Drilled				003R5521		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Stack quality and stack height may be affected due to media structure or high area coverage. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5BRainbow (Xerox Multipurpose Plastic Tabs 5 Bank Rainbow)					003R5650		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5BRBow 3HD (Xerox Multipurpose Plastic Tabs 5 Bank Rainbow 3 Hole Drilled)	3 Hole Drilled				003R5640		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Stack quality and stack height may be affected due to media structure or high area coverage. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5B Red (Xerox Multipurpose Plastic Tabs 5 Bank Red)					003R5689		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxPlasTab 5B Red 3HD (Xerox Multipurpose Plastic Tabs 5 Bank Red 3 Hole Drilled)	3 Hole Drilled				003R5690		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Stack quality and stack height may be affected due to media structure or high area coverage. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 3B White (Xerox Tabs Single Reverse Collated 3 Bank White)					003R5422		163	Uncoated	N/A	Precut Tab	3	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 3B White3HD (Xerox Tabs Single Reverse Collated 3 Bank White 3 Hole Drilled)	3 Hole Drilled				003R5423		163	Uncoated	N/A	Precut Tab	3	White	205	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage. Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 4B White (Xerox Tabs Single Reverse Collated 4 Bank White)					003R5426		163	Uncoated	N/A	Precut Tab	4	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 4B White3HD (Xerox Tabs Single Reverse Collated 4 Bank White 3 Hole Drilled)	3 Hole Drilled				003R5427		163	Uncoated	N/A	Precut Tab	4	White	205	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage. Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 5B White (Xerox Tabs Single Reverse Collated 5 Bank White)					003R4415		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 8B White (Xerox Tabs Single Reverse Collated 8 Bank White)					003R5713		163	Uncoated	N/A	Precut Tab	8	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 8B White3HD (Xerox Tabs Single Reverse Collated 8 Bank White 3 Hole Drilled)	3 Hole Drilled				003R5714		163	Uncoated	N/A	Precut Tab	8	White	205	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage. Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTab 5B Blue (Xerox Tabs 5 Bank Blue)					003R5312		163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	

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		8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size			Weight of 500 sheets of the paper specific to grade type	Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	
XeroxTab 5B Blue3HD (Xerox Tabs 5 Bank Blue 3 Hole Drilled)	3 Hole Drilled					003R5313	163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Stack quality and stack height may be affected due to media structure or high area coverage. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTab 5B White (Xerox Tabs Single Straight Collated 5 Bank White)						003R4417	163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTabR 5B White3HD (Xerox Tabs Single Reverse Collated White 3 Hole Drilled)	3 Hole Drilled					003R4416	163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage. Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxTab 5B White3HD (Xerox Tabs Single Straight Collated 5 Bank White 3 Hole Drilled)	3 Hole Drilled					003R4418	163	Uncoated	N/A	Precut Tab	5	White	205	No	Regular	Please check with your service representative before running. Stack quality and stack height may be affected due to media structure or high area coverage. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers.	
XeroxXpress+Tab 5B 3HD (Xerox Xpressions+ Tabs 5 Bank 3 Hole Drilled)	3 Hole Drilled					003R12369	160	Uncoated	N/A	Precut Tab	5	White	170	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage. Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers. If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.	
XeroxXpress+Tab 5B (Xerox Xpressions+ Tabs 5 Bank)						003R12368	160	Uncoated	N/A	Precut Tab	5	White	170	No	Regular	Stack quality and stack height may be affected due to media structure or high area coverage. Please check with your service representative before running. Specific feeder hardware, Tag 016F TAB Media Kit and Tag 134T RIM 9" Firmware, (included in 1.5 machine configuration) is necessary to run tabs or dividers. If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3.	
Specialties						Weight (lb.)											
XeroxTransferPaper (Xerox One Step Transfer Paper)		003R5811		003R5812			118	C1S (Coated One Side)	Gloss	Transparency	0	Clear	143	No	Smooth	Simplex only recommended. Static buildup may affect media runnability and/or stacking.	
XeroxCX TriBrochure (Xerox Color Xpressions Trifold Brochure 32 lb.)		003R12310					32	Uncoated	N/A	Plain	0	White	120	No	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. For uniform image quality, do not image within 5 mm of score.	
XeroxPolyPaper 4mil (Xerox Polyester Paper 4 mil)		003R12414					125	C2S (Coated Two Sides)	Gloss	Plain	0	White	95	No	Smooth	Static build up may affect media runnability and/or stacking.	
XeroxAllinOneMailer (Xerox All In One Mailer)		003R12446		003R12447			150	Uncoated	N/A	Plain	0	White	160	No	Semi-Rough	This media may have a mottled appearance due to paper formation (image density and gloss). For uniform image quality, do not image within 3 mm of label edges. For best image quality do not image within 3 mm of perforations. ATA mode may improve image quality. Imaging over die cuts or label edges may adversely affect fuser roll life.	
XeroxBRE 1up (Xerox Business Reply Envelopes 1 up)		003R12445					150	Uncoated	N/A	Plain	0	White	160	No	Semi-Rough	This media may have a mottled appearance due to poor paper formation (image density and gloss). Stack quality and stack height may be affected due to media structure or high area coverage. Load and stack 200-300 envelopes maximum due to media structure.	
XeroxDocuPac (Xerox DocuPac Folders)						003R4885	160	Uncoated	N/A	Plain	0	White	215	No	Regular	For uniform image quality, do not image within 10 mm of raised score or 2 mm of dimpled score	
XeroxPolyPaper 5mil (Xerox Polyester Paper 5 mil)		003R12363		003R12365			160	Coated Two Sides	Gloss	Plain	0	White	120	No	Smooth	Static build up may affect media runnability and/or stacking.	
XeroxPolyPaper 5mil3HD (Xerox Polyester Paper 5 mil 3 Hole Drilled)	3 Hole Drilled	003R12364					160	Coated Two Sides	Gloss	Plain	0	White	120	No	Smooth	Static build up may affect media runnability and/or stacking. Stack quality and stack height may be affected due to media structure or high area coverage.	
XeroxPremDigBusCard (Xerox Premium Digital Business Cards 10 Up)		003R12321					163	Uncoated	N/A	Plain	0	White	216	No	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. For uniform image quality, do not image within 3 mm of card edges (side 1) or within 7 mm of tape edges (side 2). Stack quality and stack height may be affected due to media structure or high area coverage.	
XeroxLaserDocuPac (Xerox DocuPak Laser Folders)		003R05105					176	Uncoated	N/A	Plain	0	White	178	No	Regular	For uniform image quality, do not image within 10 mm of raised score or 2 mm of dimpled score	

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Guaranteed Media List February, 2011

The **Xerox Guaranteed Media List** contains Xerox paper and specialty media that has been extensively tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Standard cut sizes					Basis Weight (lb) Weight of 500 sheets of the paper specific to grade type	Grammage Weight (gsm) Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size											
XeroxNeverTear (Xerox Never Tear)						180		C2S (Coated Two Sides)	Gloss	Plain	0	White	119	No	Smooth	Static buildup may affect media runnability and/or stacking.
XeroxNeverTear 3HD (Xerox Never Tear 3 Hole Drilled)	3 Hole Drilled					180		C2S (Coated Two Sides)	Gloss	Plain	0	White	119	No	Smooth	Static buildup may affect media runnability and/or stacking. Stack quality and stack height may be affected due to media structure or high area coverage.
XeroxProColorPBTtran (Xerox Production Color Paper Backed Transparency)						180		C1S (Coated One Side)	Gloss	Transparency	0	Clear	187	No	Smooth	Simplex only recommended. Stack quality and stack height may be affected due to media structure or high area coverage. This media may have a mottled appearance due to paper formation (image density and gloss). Static buildup may affect media runnability and/or stacking. Deliver to stacker FACE DOWN to avoid stacking issues.
XeroxDocuCard 1up (Xerox DocuCards 1up)						80	200	Uncoated	N/A	Plain	0	White	170	No	Semi-Rough	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Stack quality and stack height may be affected due to media structure or high area coverage. For uniform image quality do not image within 5 mm of card edge. TAB may need to be cleaned prior to running media. For feeding without a DocuCard Enabler Kit feed tray load max is 50-100 sheets. Load card inboard for Long Edge Feed and trail edge for Short Edge Feed. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
XeroxWindowDecalsCl (Xerox Window Decals Clear)							200	C1S (Coated One Side)	Gloss	Transparency	0	Clear	114	No	Smooth	Simplex only recommended. Static buildup may affect media runnability and/or stacking. Contact Service and implement Tip # 274433 if frequent misfeeds occur.
XeroxWindowDecalsOp (Xerox Window Decals Opaque)			003R12315				200	C1S (Coated One Side)	Gloss	Transparency	0	Clear	114	No	Smooth	For uniform image quality, do not image within 3 mm of die cut on back of decal. Simplex only recommended. Static buildup may affect media runnability and/or stacking.
XeroxDuraPaper 10pt (Xerox DuraPaper 10 pt.)				003R12063			200	Uncoated	N/A	Plain	0	White	264	No	Regular	If image permanence adjustment is required, refer to ADJ 1-Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. Auto Duplex side to side registration may not be within 1.5mm due to composition of the media. TAB Blade may need to be cleaned during run.
XeroxDuraPaper 3HD (Xerox DuraPaper-3 Hole Drilled)	3 Hole Drilled						200	Uncoated	N/A	Plain	0	White	264	No	Regular	If image permanence adjustment is required, refer to ADJ 1-Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. Stack quality and stack height may be affected due to media structure or high area coverage. Auto Duplex side to side registration may not be within 1.5mm due to composition of the media. TAB Blade may need to be cleaned during run.
XeroxCXDocumentFolder (Xerox Color Xpressions Document Folder)				003R12406		80	216	Uncoated	N/A	Plain	0	White	224	Yes	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. For uniform image quality, do not image within 5 mm of score.
XeroxGlossGreetCard (Xerox Glossy Greeting Cards 10pt)							219	C1S (Coated One Side)	High Gloss	Plain	0	White	264	Yes	Smooth	
XeroxSGDocumentFolder (Xerox Supreme Gloss Document Folder)				003R12407			219	C1S (Coated One Side)	High-Gloss	Plain	0	White	264	Yes	Smooth	For uniform image quality do not image within 5 mm of the score. Image degradation may be present on uncoated side (side 2).
XeroxDocuMag C (Xerox DocuMagnet Coated)							280	C1S (Coated One Side)	Gloss	Plain	0	White	194	No	Smooth	Simplex only recommended For uniform image quality do not image within 5 mm of card edge. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
XeroxDocuMag U (Xerox DocuMagnet Uncoated)							280	C1S (Coated One Side)	Matte	Plain	0	White	170	No	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Simplex only recommended For uniform image quality do not image within 5 mm of card edge. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
Label Stock																
XeroxLabelDCX M 10up (Xerox Digital Color Xpressions Matte Coated Labels 10-UP)							190	C1S (Coated One Side)	Matte	Plain	0	White	187	No	Smooth	For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life. Simplex only recommended.
XeroxLabelDCX M 1up (Xerox Digital Color Xpressions Matte Coated Labels 1-UP)							190	C1S (Coated One Side)	Matte	Plain	0	White	187	No	Smooth	For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life. Simplex only recommended.
XeroxLabelDCX M 30up (Xerox Digital Color Xpressions Matte Coated Labels 30-UP)							190	C1S (Coated One Side)	Matte	Plain	0	White	187	No	Smooth	For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life. Simplex only recommended.
XeroxLabelDCX M 4up (Xerox Digital Color Xpressions Matte Coated Labels 4-UP)							190	C1S (Coated One Side)	Matte	Plain	0	White	187	No	Smooth	For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life. Simplex only recommended.

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Guaranteed Media List February, 2011

The Xerox Guaranteed Media List contains Xerox paper and specialty media that has been extensively tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Standard cut sizes					Basis Weight (lb) Weight of 500 sheets of the paper specific to grade type	Grammage Weight (gsm) Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation	
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size												
XeroxLabelDCX M CD (Xerox Digital Color Xpressions Matte Coated Labels CD ROM)	003R6330		003R12373				190	C1S (Coated One Side)	Matte	Plain	0	White	187	No	Smooth	For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life. Simplex only recommended.	
Uncoated Index Stocks						Index Weight											
Xeroxindex Blu 90 (Xerox 90 lb. Index Blue)	003R05294						90	163	Uncoated	N/A	Plain	0	White	205	Yes	Regular	
Xeroxindex Grn 90 (Xerox 90 lb. Index Green)	003R05296						90	163	Uncoated	N/A	Plain	0	White	205	Yes	Regular	
Xeroxindex Gry 90 (Xerox 90 lb. Index Gray)	003R05297						90	163	Uncoated	N/A	Plain	0	White	205	Yes	Regular	
Xeroxindex ivo 90 (Xerox 90 lb. Index Ivory)	003R05298						90	163	Uncoated	N/A	Plain	0	White	205	Yes	Regular	
Xeroxindex W 90 (Xerox 90 lb. Index White)	003R03004		003R05102				90	163	Uncoated	N/A	Plain	0	White	205	Yes	Regular	
Xeroxindex Yel 90 (Xerox 90 lb. Index Yellow)	003R05295						90	163	Uncoated	N/A	Plain	0	White	205	Yes	Regular	
Carbonless						Index Weight											
XeroxCarb2SWC (Xerox Carbonless, 2 part, Straight PreCollated, White and Canary)	003R12420	003R12422	003R12423				80	Uncoated	N/A	Ordered	2	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications. Reverse PreCollated product run face up to stacker is recommended.	
XeroxCarb2SWP (Xerox Carbonless, 2 part, Straight PreCollated, White and Pink)	003R12421						80	Uncoated	N/A	Ordered	2	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications. Reverse PreCollated product run face up to stacker is recommended.	
XeroxCarb3PCW (Xerox Carbonless, 3 part, Reverse PreCollated, Pink, Canary and White)	003R12424						80	Uncoated	N/A	Ordered	3	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications. Reverse PreCollated product run face up to stacker is recommended.	
XeroxCarb3SWCP (Xerox Carbonless, 3 part, Straight PreCollated, White, Canary and Pink)	003R12425	003R12427	003R12428		003R12432 (9x11 with vertical perf) 003R12433 (8.5x11 with vertical perf)		80	Uncoated	N/A	Ordered	3	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications. Reverse PreCollated product run face up to stacker is recommended.	
XeroxCarb4RGPCW (Xerox Carbonless, 4 part, Reverse PreCollated, Green, Pink, Canary and White)	003R12429						80	Uncoated	N/A	Ordered	4	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications. Reverse PreCollated product run face up to stacker is recommended.	
XeroxCarb4SWCPG (Xerox Carbonless, 4 part, Straight PreCollated, White, Canary, Pink and Green)	003R12430	003R12431					80	Uncoated	N/A	Ordered	4	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications. Reverse PreCollated product run face up to stacker is recommended.	
XeroxCarbCSingleW (Xerox Carbonless, Coated Back, Singles, White)	003R12434						80	Uncoated	N/A	Plain	0	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications.	

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Guaranteed Media List February, 2011

The Xerox Guaranteed Media List contains Xerox paper and specialty media that has been extensively tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Standard cut sizes					Basis Weight (lb) Weight of 500 sheets of the paper specific to grade type	Grammage Weight (gsm) Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size											
XeroxCarbCFBSingleW (Xerox Carbonless, Coated Front and Back, Singles, White)	003R12435						80	Uncoated	N/A	Plain	0	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications.
XeroxCarbCFBSingleC (Xerox Carbonless, Coated Front and Back, Singles, Canary)	003R12437						80	Uncoated	N/A	Plain	0	Yellow	112	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications.
XeroxCarbCFBSingleC (Xerox Carbonless, Coated Front, Singles, Canary)	003R12438						80	Uncoated	N/A	Plain	0	Yellow	112	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications.
XeroxCarbCFBSingleP (Xerox Carbonless, Coated Front, Singles, Pink)	003R12439						80	Uncoated	N/A	Plain	0	Pink	107	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications.
XeroxCarbCFBSingleW (Xerox Carbonless, Coated Front, Singles, White)	003R12440						80	Uncoated	N/A	Plain	0	White	110	No	Rough	This media may have a mottled appearance due to paper formation (image density and gloss). Optimization of decurler settings may be needed for best stacking and runnability. Fuser Fluid II is recommended for duplex applications.

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Custom Media List February, 2011

The [Xerox CUSTOM Media List](#) contains custom media that has been tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Best Practices for Operation are outlined below. Customers should validate the Best Practices for Operation are acceptable for their application.
Any alterations to the product's basic design, including sheet size, must be tested and approved by the Xerox Media & Compatibles Technology Center.
 When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that expectations are met. CUSTOM media may be ordered through the Xerox Supply Account Manager.

Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Base Size Tested					Basic Weight (lb)	Grammage Weight (gsm)	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size											
Textured																
XeroxUncTextureLin24 (Xerox Uncoated Textured Linen 24 lb Bond)	X					24	90	Uncoated	N/A	Plain	0	White	96	Yes	Rough	Simplex only recommended ATA mode may help image quality.
XeroxUncTextureLin70 (Xerox Uncoated Texture Linen 70 lb Text)	X					28	105	Uncoated	N/A	Plain	0	White	109	Yes	Rough	ATA mode may help image quality.
XeroxUncTextureLin80 (Xerox Uncoated Texture Linen 80 lb Cover)	X					80	216	Uncoated	N/A	Plain	0	White	224	Yes	Rough	ATA mode may help image quality.
XeroxSupremeTextureCan (Xerox Supreme Gloss Coated Texture Canvas 10 pt)	X			X		219		C1S (Coated One Side)	High-gloss	Plain	0	White	264	Yes	Smooth	ATA mode may help image quality.
XeroxSupremeTextureLin (Xerox Supreme Gloss Coated Texture Linen 10 pt)	X			X		219		C1S (Coated One Side)	High-gloss	Plain	0	White	264	Yes	Smooth	ATA mode may help image quality.
XeroxSupremeTextureSilk (Xerox Supreme Gloss Coated Texture Silk 10 pt)	X			X		219		C1S (Coated One Side)	High-gloss	Plain	0	White	264	Yes	Smooth	ATA mode may help image quality.
Cards																
XeroxClientCardL 2Up (Xerox Client Card Lightweight 2 Up)	X					80	118	C2S (Coated Two Sides)	Gloss	Plain	0	White	170	No	Smooth	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Stack quality and stack height may be affected due to media structure or high area coverage. For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. TAB may need to be cleaned prior to running media. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
XeroxClientCardH 2Up (Xerox Client Card Heavyweight 2 Up)	X					60	163	C2S (Coated Two Sides)	Gloss	Plain	0	White	170	No	Smooth	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Stack quality and stack height may be affected due to media structure or high area coverage. For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. TAB may need to be cleaned prior to running media. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
XeroxDocuGlossC 1up (Xerox DocuGloss Card 1up)	X		X			60	163	Uncoated	N/A	Plain	0	White	170	No	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Stack quality and stack height may be affected due to media structure or high area coverage. For uniform image quality do not image within 5 mm of card edge. TAB may need to be cleaned prior to running media. Load and stack 50-100 sheets maximum due to media structure. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
XeroxDocuGlossC 2up (Xerox DocuGloss Card 2up)	X		X			60	163	Uncoated	N/A	Plain	0	White	170	No	Regular	If Transfer set point adjustments are required for snow defects, refer to the Snow Sample Artifact Procedure in the latest Customer Maintenance Manual Section 3. Stack quality and stack height may be affected due to media structure or high area coverage. For uniform image quality do not image within 5 mm of card edge. TAB may need to be cleaned prior to running media. Load and stack 50-100 sheets maximum due to media structure. A DocuCard Enabler Kit is available to facilitate feeding and stacking of greater volumes.
XeroxValuPeel C 1up (Xerox Value Peel Card Coated 1 up)	X		X			80	216	C1S (Coated One Side)	Gloss	Plain	0	White	170	No	Smooth	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated. TAB may need to be cleaned prior to running media.
XeroxValuPeel C 2up (Xerox ValuPeel Card Coated 2 up)	X		X			80	216	C1S (Coated One Side)	Gloss	Plain	0	White	170	No	Smooth	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated. TAB may need to be cleaned prior to running media.
XeroxValuPerf C 1up (Xerox ValuPerfCard Coated 1up)	X		X			80	216	C1S (Coated One Side)	Gloss	Plain	0	White	170	No	Smooth	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated. TAB may need to be cleaned prior to running media.
XeroxValuPerf C 2up (Xerox ValuPerfCard Coated 2 up)	X		X			80	216	C1S (Coated One Side)	Gloss	Plain	0	White	170	No	Smooth	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated. TAB may need to be cleaned prior to running media.
XeroxValuPeel U 1up (Xerox ValuPeelCard Uncoated 1 up)	X		X			80	216	Uncoated	N/A	Plain	0	White	194	No	Regular	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated. TAB may need to be cleaned prior to running media.

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Custom Media List February, 2011

The Xerox CUSTOM Media List contains custom media that has been tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Best Practices for Operation are outlined below. Customers should validate the Best Practices for Operation are acceptable for their application.

Any alterations to the product's basic design, including sheet size, must be tested and approved by the Xerox Media & Compatibles Technology Center.

When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that expectations are met. CUSTOM media may be ordered through the Xerox Supply Account Manager.

Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Base Size Tested					Basis Weight (lb) Weight of 500 sheets of the paper specific to grade type	Grammage Weight (gsm) Weight of the paper in grams per square meter	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size											
XeroxValuPeel U 2up (Xerox ValuPeelCard Uncoated 2 up)	X		X			80	216	Uncoated	N/A	Plain	0	White	194	No	Regular	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated. TAB may need to be cleaned prior to running media.
XeroxValuPerf U 1up (Xerox ValuPerfCard Uncoated 1 up)	X		X			80	216	Uncoated	N/A	Plain	0	White	194	No	Regular	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated.
XeroxValuPerf U 2up (Xerox ValuPerfCard Uncoated 2 up)	X		X			80	216	Uncoated	N/A	Plain	0	White	194	No	Regular	For uniform image quality do not image within 5 mm of card edge. Load and stack 50-100 sheets maximum due to media structure. It is recommended to not image on back if laminated.
Photo Application Products																
XeroxEverflat80 (Xerox Everflat Paper 80lb cover)					X	80	210	C2S (Coated Two Sides)	Gloss	Plain	0	White	191	Yes	Smooth	Color difference if imaging on mylar No image in gutter of the mylar
XeroxAccPix (Xerox Accordion Pix)		X				60	215	Uncoated	N/A	Plain	0	White	244	Yes	Regular	Simplex only recommended For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life
XeroxFunFlip (Xerox Fun Flips)	X					60	230	Uncoated	N/A	Plain	0	White	234	Yes	Regular	Simplex only recommended For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life
XeroxPortPix (Xerox Portrait Pix)				X		65	243	C1S (Coated One Side)	Gloss	Plain	0	White	262	Yes	Smooth	Simplex only recommended For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life
XeroxSportPix (Xerox Sports Pix)	X					80	280	C2S (Coated Two Sides)	Gloss	Plain	0	White	246	Yes	Smooth	Simplex only recommended For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life
Transluents																
XeroxTransCr 40 (Xerox Translucent 40 lb. Bond Cream)	X					40	150	C2S (Coated Two Sides)	Matte	Plain	0	White	121	No	Smooth	Simplex only recommended
XeroxTransFL 40 (Xerox Translucent 40 lb Bond Fine Line)	X					40	150	C2S (Coated Two Sides)	Matte	Plain	0	White	121	No	Smooth	Simplex only recommended
XeroxTransOx 40 (Xerox Translucent 40 lb Bond Oxford)	X					40	150	C2S (Coated Two Sides)	Matte	Plain	0	White	121	No	Smooth	Simplex only recommended
XeroxTransWh 40 (Xerox Translucent40 lb Bond White)	X					40	150	C2S (Coated Two Sides)	Matte	Plain	0	White	121	No	Smooth	Simplex only recommended
Mail / Envelopes																
XeroxCSelfMailer (Xerox Coated Self Mailer)		X					200	C2S (Coated Two Sides)	Gloss	Plain	0	White	116	No	Smooth	For best image quality do not image over the perforations. Imaging over die cuts or label edges may adversely affect fuser roll life.
Labels																
XeroxPreMatteLabel (Xerox Premium Matte Laser Label)	X						195	C1S (Coated One Side)	Matte	Plain	0	White	173	No	Smooth	This media may have a mottled appearance due to poor paper formation (image density and gloss). For uniform image quality, do not image within 3 mm of label edges. Imaging over die cuts or label edges may adversely affect fuser roll life. Simplex only recommended
XeroxLabelsVinyl (Xerox Vinyl Labels)	X						274	C1S (Coated One Side)	Gloss	Plain	0	White	254	No	Smooth	For uniform image quality, do not image within 5 mm of score. Imaging over die cuts or label edges may adversely affect fuser roll life. For additional image quality tips please contact the media hotline. Please contact your Supplies Account manager for product availability. Simplex only recommended.
XeroxLabelsVinylW (Xerox White Vinyl Labels)			X				274	C1S (Coated One Side)	Gloss	Plain	0	White	254	No	Smooth	For uniform image quality, do not image within 5 mm of score. Imaging over die cuts or label edges may adversely affect fuser roll life. For additional image quality tips please contact the media hotline.

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Custom Media List February, 2011

The Xerox CUSTOM Media List contains custom media that has been tested on the Xerox iGen4 90/110 Digital Production Press for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Best Practices for Operation are outlined below. Customers should validate the Best Practices for Operation are acceptable for their application. ***Any alterations to the product's basic design, including sheet size, must be tested and approved by the Xerox Media & Compatibles Technology Center.*** When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that expectations are met. CUSTOM media may be ordered through the Xerox Supply Account Manager.

Stock Library Name (Full Media Name) It is imperative to utilize the bolded, abbreviated stock name for easy migration to future enhancements to the stock library and media management tools.	Base Size Tested					Basis Weight (lb)	Grammage Weight (gsm)	Sides Coated	Coating Type	Type	Sequence	Color	Thickness (microns)	Cleanup	Finish	Best Practices for Operation
	8.5 x 11	8.5 x 14	17 x 11	18 x 12	Other Size											
Packaging Board																For best performance it is recommended that these media be stored and run at a relative humidity between 50-55% and temperature between 68 - 73 F. Assure packaging board has adequately acclimated to the conditions in which it is to be printed. Requires setup to the Xerox Automated Packaging Solution Configuration.
XeroxFoldingBoard14pt (Xerox Folding Board 14 pt.)			X	X	14.33 x 22.5		256	C1S (Coated One Side)	High-gloss	Plain	0	White	356	Yes	Smooth	Recommend Simplex only. This media may react adversely in dry environmental conditions.
XeroxDC1d15Side15pt (Xerox Digital Coated C1S Board 15 pt.)					14.33 x 22.5		270	C1S (Coated One Side)	Gloss	Plain	0	White	379	Yes	Smooth	Recommend Simplex only. This media may react adversely in dry environmental conditions.
XeroxLasoBoard18pt (Xerox LasoBoard 18 pt.)				X	14.33 x 22.5		335	C1S (Coated One Side)	Gloss	Plain	0	White	462	Yes	Smooth	Recommend Simplex only. This media may react adversely in dry environmental conditions.
XeroxFoldingBoard18pt (Xerox Folding Board 18 pt.)			X	X			350	C1S (Coated One Side)	High-gloss	Plain	0	White	462	Yes	Smooth	Recommend Simplex only. This media may react adversely in dry environmental conditions.
XeroxCCNB18pt (Xerox Clay Coated News Back 18 pt.)				X			350	C1S (Coated One Side)	Gloss	Plain	0	White	472	Yes	Smooth	Recommend Simplex only. This media may react adversely in dry environmental conditions.
Other																
XeroxProColorPBTran17 (Xerox Production Color Paper Backed Transparency 11 x 17)			X				180	C1S (Coated One Side)	Gloss	Transparency	0	Clear	187	No	Smooth	This media may have a mottled appearance due to poor paper formation (image density and gloss). Simplex only recommended. Static build up may affect media runnability and/or stacking. Output to top tray only. 80 sheets. Do not invert.
XeroxDuraPaper 12pt (Xerox DuraPaper 12 pt.)	X						220	Uncoated	N/A	Plain	0	White	305	No	Regular	If image permanence adjustment is required, refer to ADJ 1-Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. Static build up may affect media runnability and/or stacking. Auto Duplex side to side registration may not be within 1.5mm due to composition of the media. TAB Blade may need to be cleaned during run.
XeroxVinWinDecalFC (Xerox Vinyl Window Decal Frosty Clear Stock #344)	X		X	X			220	C1S (Coated One Side)	Gloss	Custom	0	White	258	No	Smooth	Simplex only recommended. Static build up may affect media runnability and/or stacking.
XeroxVinWinDecalW (Xerox Vinyl Window Decal White Stock #309)	X		X	X			220	C1S (Coated One Side)	Gloss	Custom	0	White	258	No	Smooth	Simplex only recommended. Static build up may affect media runnability and/or stacking.
XeroxDuraPaper 14pt (Xerox DuraPaper 14 pt.)	X						247	Uncoated	N/A	Plain	0	White	356	No	Regular	If image permanence adjustment is required, refer to ADJ 1-Pressure Roll Contact Arc Adjustment procedure in the latest Customer Maintenance Manual. Static build up may affect media runnability and/or stacking. Auto Duplex side to side registration may not be within 1.5mm due to composition of the media. TAB Blade may need to be cleaned during run.
XeroxPolyPaper 8mil (Xerox Polyester Paper 8 mil)	X			X	14.33 x 20.5		258	C2S (Coated Two Sides)	Gloss	Plain	0	White	195	No	Smooth	Static build up may affect media runnability and/or stacking. Some side to side color difference may be seen if auto duplexing. Some skew may be seen if auto duplexing.
XeroxVinWinClingFC (Xerox Vinyl Window Cling Frosty Clear Stock #405)	X						260	C1S (Coated One Side)	Gloss	Custom	0	White	429	No	Smooth	Simplex only recommended. Static build up may affect media runnability and/or stacking.
XeroxVinWinClingW (Xerox Vinyl Window Cling White Stock #318)	X						260	C1S (Coated One Side)	Gloss	Custom	0	White	429	No	Smooth	Simplex only recommended. Static build up may affect media runnability and/or stacking.
XeroxDuraKote (Xerox DuraKote 10 pt.)	X						300	C2S (Coated Two Sides)	Gloss	Plain	0	White	249	Yes	Smooth	Static build up may affect media runnability and/or stacking.
XeroxPolyPaper 11mil (Xerox Polyester Paper 11 mil)				X	14.33 x 20.5		350	C2S (Coated Two Sides)	Gloss	Plain	0	White	270	No	Smooth	Static build up may affect media runnability and/or stacking. Some side to side color difference may be seen if auto duplexing. Some skew may be seen if auto duplexing. Feed from a lower tray. High static may impact inline finishing.
XeroxPolyPaper 14mil (Xerox Polyester Paper 14 mil)				X	14.33 x 20.5		350	C2S (Coated Two Sides)	Gloss	Plain	0	White	350	No	Smooth	Static build up may affect media runnability and/or stacking. Some side to side color difference may be seen if auto duplexing. Some skew may be seen if auto duplexing. Feed from a lower tray. High static may impact inline finishing.
XeroxUltraMagnet (Xerox Ultra Magnet)				X			350	C1S (Coated One Side)	Gloss	Plain	0	White	439	No	Smooth	Simplex only recommended. Static build up may affect media runnability and/or stacking. Feed from a lower tray only. To enable running toggle NVM 12509 (Lower Tray Multifeed Detected FLTByp). To enable running Service must set NVM 6876 (LE Late Lat TAR sensor Jam Offset) to maximum value. Output to top tray or bypass tray, if enabled. Skew up to 10mm may be seen. For best image quality do not image within 40 mm of lead or trail edges of the media.

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Yellow - Customer should validate the limitations are acceptable for their application. Potential for increased service.
Not Recommended

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Uncoated												
Catalina Opaque	53	Uncoated	8.5 x 14		550	NOT RECOMMENDED			Yes	Jul-05	High output curl caused frequent stacker faults.	N/A
Soporset offset	58	Uncoated	11 x 17		1,924				Yes	Oct-10	Marginal Post-fuser curl	
Lynx - Opaque	59	Uncoated	12 x 18		1,925	Not recommended			Yes	Nov - '09		
Cascade 16 lb bond	60	Uncoated	8.5 x 11		5000				No	May-04	The following are recommended for lightweight papers: Program simplex only. Low to moderate area coverage. Program job face down. 12 mm minimum non-imaged area at lead edge. Limit stacker output to 500 sheets max. May require decurler manual adjustment.	N/A
Domtar Windsor Offset Text	60	Uncoated	8.5 x 11		2600				yes	Oct- 2006		Xerox Color Xpressions 24 lb
Newsprint 40 lb Offset	60	Uncoated	9 x 12	legislative bills	4000				Yes	Jun-05	Some image degradaion on solids due to paper formation.	N/A
Domtar 45# Lynx Digital	67	Uncoated	8.5 x 11		2,125			Not recommended	Yes	Aug-10	Some bent corners in the stack	
Appleton 45# Lightweight	70	Uncoated	11.75 x 18		11	Not recommended			Yes	Feb-11		
Domtar 50# Lynx Digital	74	Uncoated	8.5 x 11		5,000				Yes	Aug-10		
Rolland Hi-Tech 50% R	74	Uncoated	11 x 17		475				Yes	May-10	recycled 50%	
Wausau 50 lb Text Exact Opaque White	74	Uncoated	11 x 17		7400				yes	7/07	Some stacking issues	
Williamsburg offset 50 lb Smooth	74	Uncoated	12 x18		60				Yes	May-06	curl	N/A
20 lb. GP Spectrum	75	Uncoated	11 x 17		3750				yes	11/07	best image quality at non-nominal settings	
Harbor 100% recycled	75	Uncoated	8.5 x 11		1800				Yes	Nov-08	Marginal Curl	Xerox Color Xpressions Planet 100
NetPrint Meteor 20 lb Bond	75	Uncoated	8.5 x 11		4000				yes	Aug- 2006	mottle image artifact	Xerox Business 4200
Paperline	75	Uncoated	11 x17		1,000				Yes	Dec - '09		
Weyerhaeuser Cougar Opaque 50 lb. Offset	75	Uncoated	Multiple		5000				Yes	Jun-04	This media may have a mottled appearance due to poor paper formation (image density and gloss).	N/A

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Will Copy	75	Uncoated	11 x17		5000				Yes	Jan-06	some paper show through	N/A
Accent Opaque 60# Text	89	Uncoated	17 x 11		2000				Yes	May-02	Mottle is image quality artifact	Xerox Digital Color Xpressions+ 24lb
Weyerhaeuser Cougar Opaque 60 lb. Text	89	Uncoated	Multiple		5000				Yes	Jun-04		Xerox Digital Color Xpressions+ 24lb
Boise Cascade 24 lb Bond	90	Uncoated	8.5 x 11		2000				Yes	Apr-05	Mottle is image quality artifact	Xerox Digital Color Xpressions+ 24lb
Crest Whitestone	90	Uncoated	8.5 x 11		100				Yes	Feb-06		Xerox Digital Color Xpressions+ 24lb
Finch 60 lb Uncoated Text	90	Uncoated	12x18		3500				Yes	Jan-06	wavy output	Xerox Digital Color Xpressions+ 24lb
Liberty 60# Text	90	Uncoated	18 x 12		5000				Yes	Nov-03		Xerox Digital Color Xpressions+ 24lb
SaskTel 24 lb Bond	90	Uncoated	8.5 x 11		2000				Yes	Apr-05	Mottle is image quality artifact	Xerox Digital Color Xpressions+ 24lb
Strathmore Writing Digital Ultimate White Wove	90	Uncoated	12x18		500				Yes	May-06		Xerox Digital Color Xpressions+ 24lb
Glatfelter	90	Uncoated	11x17		5150				No	Aug-09		Color Xpressions Select
Rolland Opaque 30 Smooth text	91	Uncoated	14.33 x 20.5		410				Yes	Sep-10		
Galaxy 64 lb. Text	95	Uncoated	8.5 x 11		5000				Yes	Feb-05	Mottle is image quality artifact	Xerox Digital Color Xpressions+ 24lb
Accent Opaque 70# Text	104	Uncoated	17 x 11		2000				Yes	May-02	Mottle is image quality artifact	Xerox Digital Color Xpressions+ 28lb
Accent Opaque 70 lb. Text	104	Uncoated	Multiple		5000				Yes	Jul-04	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Digital Color Xpressions+ 28lb
Stora Enso 4CC 28 lb.	104	Uncoated	Multiple		5000				Yes	Sep-04		Xerox Digital Color Xpressions+ 28lb
Fox River Felt Weave	105	Uncoated	8.5 x 11		3000				yes	Mar-2007		Xerox Custom 70 lb Uncoated Textured Linen
Fox River Felt Weave	105	Uncoated	11 x 17		2000				yes	Mar-2007	Some stacking skew	Xerox Custom 70 lb Uncoated Textured Linen
Glatfelter 28# Envelope stock	105	Uncoated	11,875 x 18.75		10,000				yes	Aug-2006		Xerox Color Xpressions +

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Hammermill Color Copy Photo White 28 lb. Bond	105	Uncoated	Multiple		5000				Yes	Jun-04		Xerox Digital Color Xpressions+ 28lb
Mohawk 100% Recycled	105	Uncoated	8.5 x 11		500				Yes	Nov-08	Marginal Curl	Xerox Color Xpressions Planet 100
Appleton Utopia	107	Uncoated	11 x 17		4,005				Yes	Jun-10		Xerox Color Xpressions Elite
Classic Laid Text 75 lb Cl. Nat White	110	Uncoated	12 x18		60				Yes	May-06		Xerox Digital Color Xpressions+ 32lb
CTI Paper USA Aspire Pettalics APTX8011BG Beargrass	112	Uncoated / Gloss	8.5 x 11		225		Not Recommended		yes	Jan- 2007	Poor toner adhesion	
Accent Opaque 80# Text	118	Uncoated	17 x 11		2000				Yes	May-02	Mottle is image quality artifact	Xerox Digital Color Xpressions+ 32lb
Accent Opaque 80 lb. Text	118	Uncoated	Multiple		5000				Yes	Jul-02	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Digital Color Xpressions+ 32lb
Cougar Digital Choice Superfine	118	Uncoated	12 x 18		1,450				Yes	Nov - '09		ColorXpressions Elite 3R11766
Cougar Opaque 80 lb. Text	120	Uncoated	8.5 x 17		1000				Yes	Jan-06		Xerox Digital Color Xpressions+ 32lb
Cougar Opaque 80 lb. Text	120	Uncoated	9 x 17.5		1000				Yes	Jan-06		Xerox Digital Color Xpressions+ 32lb
Exact Ice 80# Text	120		26"x14.33"		8708				Yes	Aug-10		
Finch Opaque 80# Text	120		24.75"14.33"		6665	Not Evaluated	Not Evaluated		Yes	Aug-10		
Finch Opaque 80# Text	120		26"x14.33"		6665	Not Evaluated	Not Evaluated		Yes	Aug-10		
Lynx Opaque Smooth 65# Cover	176		26"x14.33"		46151	Not Evaluated	Not Evaluated		Yes	Aug-10	Multifeeds	
Mohawk Navajo Brilliant White 32 lb. Bond	120	Uncoated	Multiple		5000				Yes	Sep-02		Xerox Digital Color Xpressions+ 32lb
Mohawk Satin 2.0 Radiant White 32 lb. Bond	120	Uncoated	Multiple		5000				Yes	Sep-02		Xerox Digital Color Xpressions+ 32lb
32 lb. Perfect Cut Microprint Laser 20 hole drilled	120	Uncoated	8.5 x 11		2000				Yes	May-06		Xerox Digital Color Xpressions+ 32lb
Wausau Exact Opaque 80 lb. Text	120	Uncoated	Multiple		5000				Yes	Mar-03	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Digital Color Xpressions+ 32lb

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Gold East	120	Uncoated	13.3x18.1		500	Not Recommended			No	Jul-09	Deletions	Digital Color Elite Gloss 80lb text
French Parchtone, Aged 60# text	130	Uncoated	14.33 x 20.5		350				Yes	Jan-06		Xerox Digital Color Xpressions+ 32lb
Rolland Opaque 30 Smooth text	148	Uncoated	14.33 x 20.5		390				Yes	Sep-10		
Wausau 90 lb. Index	163	Uncoated	Multiple		5000				Yes	Jan-03	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Index 90lb
Accent Opaque Super Smooth 65 lb. Cover	176	Uncoated	Multiple		5000				Yes	Jan-03		Xerox Digital Color Xpressions 98 65lb Cover
Sappi 65 lb Cover	176	Uncoated	18 x 12		500				Yes	Apr-05	This media may have a mottled appearance due to poor paper formation (image density and gloss). Poor toner adhesion	Xerox Digital Color Xpressions 98 65lb Cover
Sundance Bright White 65 lb. Cover	176	Uncoated	13 x 20		1555				yes	8/07	Highly textured media	
Weyerhaeuser Cougar 65 lb. Cover	176	Uncoated	Multiple		5000				Yes	Nov-02	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Digital Color Xpressions 98 65lb Cover
Weyerhaeuser Cougar 65 lb. Opaque Self Mailer	176	Uncoated	20 x 14		500				Yes	Nov-02	This media may have a mottled appearance due to poor paper formation (image density and gloss). Image degradation across score and/or perf.	Xerox All In One Mailer or Xerox Self Mailer
Classic Columns Cover 80 lb Indigo Blue	180	Uncoated	12 x18		60				Yes	May-06		N/A
Neenah 70 lb. Cover	190	Uncoated	12 x 18		200				yes	Apr-2007	some image mottle	Xerox Color Xpressions + 80 lb. Cover
Artisyn 10 pt	200	Uncoated	12 x 18		100	Not Recommended			yes	8/07	Fuser wraps	Xerox DuraPaper 10 pt
Springhill Index 110 lb.	200	Uncoated	Multiple		5000				Yes	Jun-04	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Index 90lb
Cougar Digital Choice Superfine	216	Uncoated	12 x 18		750				Yes	Nov - '09		ColorXpressions Elite 3R11772
Domtar Sandpiper 80 lb Cover (100% PCW FSC certified)	216	Uncoated	13.5 x 19		1200	Not Recommended			yes	12/07	best image quality at non-nominal settings jams due to curl	
Mohawk 100% Recycled	216	Uncoated	8.5 x 11		250				Yes	Nov-08		
Mohawk Superfine 80 lb. Cover	216	Uncoated	Multiple		5000				Yes	Sep-04		Xerox Digital Color Xpressions 98 80lb
Neenah Classic Linen Solar White 80 lb. Cover	216	Uncoated	Multiple		5000				Yes	Jun-04	This media may have a mottled appearance due to poor paper formation (image density and gloss).	Xerox Digital Color Xpressions 98 80lb

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Sappi 80 lb Cover	216	Uncoated	18 x 12		500				Yes	Apr-05	This media may have a mottled appearance due to poor paper formation (image density and gloss). Poor toner adhesion	Xerox Digital Color Xpressions 98 80lb
Wausau Exact Ice Opaque 80 lb. Cover	216	Uncoated	11 x 17		1741				yes	8/07		
Weyerhaeuser Cougar 80 lb. Cover	216	Uncoated	Multiple		5000 500				Yes	Jul-04 Oct-05	This media may have a mottled appearance due to poor paper formation (image density and gloss). Marginl toner adhesion	Xerox Digital Color Xpressions+ 80lb
Glatfelter	220	Uncoated	18 x 12	book covers	5000				Yes	Jul-05	This media may have a mottled appearance due to poor paper formation (image density and gloss). Poor toner adhesion	Xerox Digital Color Xpressions+ 80lb
Centura Matte 12 pt.	240	Uncoated	8.5x11		1000				Yes	Oct-03	Visible Paper dust	N/A
Crane Crest Grey Wove	243	Uncoated	8.5 x 11		48				Yes	Feb-06		N/A
Mohawk Superfine 100 lb. Cover	270	Uncoated	Multiple		5000				Yes	Jun-04		Xerox Digital Color Xpressions 98 100lb
110 lb Mohawk Superfine Cover	300	Uncoated	11x17		60				Yes	May-06		Xerox Digital Color Xpressions 98 100lb
Mohawk Superfine Cover 260 lb Smooth Ultra White	300	Uncoated	12 x18		60				Yes	May-06	stacking	Xerox Digital Color Xpressions 98 100lb
Mohawk Superfine Cream 130 lb DT Smooth White	300	Uncoated	12 x18		60				Yes	May-06		Xerox Digital Color Xpressions 98 100lb
Stardream Jupiter	300	Uncoated	8.5 x 11		48				Yes	Feb-06		Xerox Digital Color Xpressions 98 100lb
Fox River Star White 110 lb. Uncoated Cover	316	Uncoated	Multiple		5000				Yes	Apr-04	This media may have a mottled appearance due to poor paper formation (image density and gloss). In the stock library, program this media as the highest weight in the specification range.	Xerox Digital Color Xpressions 98 100lb
Neenah Classic Crest 110 lb. Cover	316	Uncoated	Multiple		5000				Yes	Apr-04	In the stock library, program this media as the highest weight in the specification range. It is recommended that this media be run to stacker top tray. POTENTIAL SERVICE RISK.	Xerox Digital Color Xpressions 98 100lb
LaserCopy Jet 300 / S9010 / 46#LF Fasson Spec # 18884	239	Uncoated	14.25 x 20		2000				no	Mar-2007	Possible glue contamination	
CTI Paper USA Aspire Pettalics APCV98 11BG Beargrass	260	Uncoated / Gloss	8.5 x 11		100		Not Recommended		yes	Jan-2007	Poor toner adhesion	
Cascade 80 lb Cover	261	Uncoated	12 x 18		200				yes	Apr-2007	some image mottle	Xerox Color Xpressions + 80 lb. Cover
Neenah 80 lb. Cover	261	Uncoated	12 x 18		200				yes	Apr-2007	some image mottle	Xerox Color Xpressions + 80 lb. Cover
Rolland Enviro 100 Cover 13 pt.	268	Uncoated	14.33 x 20.5		493				Yes	Sep-10		

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Rolland Opaque 30 Smooth text	284	Uncoated	14.33 x 20.5		402				Yes	Sep-10		
Mohawk Superfine 130 lb. Cover	350	Uncoated	Multiple		5000				Yes	Apr-04	In the stock library, program this media as the highest weight in the specification range. It is recommended that this media be run to stacker top tray.	N/A
Neenah Classic Crest 130 lb. Cover	350	Uncoated	Multiple		5000				Yes	Apr-04	In the stock library, program this media as the highest weight in the specification range. It is recommended that this media be run to stacker top tray. POTENTIAL SERVICE RISK.	N/A
Coated 1 side												
Carolina 8 pt	180	Coated 1 side	11 x 17		750				Yes	Jun-02	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Coated 1 Side
Domtar Cornwall 8pt	180	Coated 1 side - High Gloss	Multiple		5000				Yes	Mar-04	Image degradation may be present on uncoated side (side 2).	Xerox Digital Color Supreme Gloss 8pt
Productolith 10 pt Coated 1 Side	180	C2S Gloss	20.5 x 11.75		3750				yes	11/07	poor toner adhesion on coated side jams due to curl	
Smart Paper Kromekote Laser High Gloss 8 pt.	183	Coated 1 side - High Gloss	Multiple		5000				Yes	Jun-04		Xerox Digital Color Supreme Gloss 8pt
Carolina 10 pt	197	Coated 1 side - Gloss	11x17		770				Yes	Jun-02, Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Supreme Gloss 10pt
UniSource Nordic Plus Silk	206	C1S	12 x 18		500				Yes	Nov-08		Xerox Digital Coated 1 Side
Productolith 12 pt Coated 1 Side	210	C2S Gloss	20.5 x 11.75		3750	Not Recommended			yes	11/07	poor toner adhesion on coated side jams due to curl Photoreceptor contamination	
Smart Paper Kromekote 10 pt.	210	Coated 1 side - Gloss	Multiple		5000				Yes	Sep-04		Xerox Digital Color Supreme Gloss 10pt
Unisource 80# Cover	210	C1S	18 x 12		210				No	Jun-09		Digital Color Supreme Gloss 10 pt.
Astrosilver 81 lb Cover	216	Coated 1 side - Gloss	17 x 11		500				Yes	Apr-05	Mottle is the image quality artifact. EIP Mode may be needed for acceptable image permanence.	Xerox Digital Color Supreme Gloss 10pt
Centura Matte 10pt	220	Coated 1 side	8.5 x 11.25		500				Yes	Mar-04	Excessive dust or contamination was observed in the machine after a short run. Evaluation based on low run volume	Xerox Digital Coated 1 Side
Domtar Cornwall 10pt	220	Coated 1 side - High Gloss	Multiple		5000				Yes	Dec-04	This media is adversely reactive in dry environments. Image degradation may be present on uncoated side. EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Supreme Gloss 10pt
Smart Paper Kromekote Laser High Gloss 10 pt.	220	Coated 1 side - High Gloss	Multiple		5000				Yes	Jan-04		Xerox Digital Color Supreme Gloss 10pt
Smart Paper Kromekote Laser High Gloss 12 pt.	220	Coated 1 side - High Gloss	Multiple		5000				Yes	Jun-04		Xerox Digital Color Supreme Gloss 12pt

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Smart Paper Kromekote Plus 10 pt.	220	Coated 1 side - Gloss	Multiple		5000				Yes	Jun-04		Xerox Digital Color Supreme Gloss 12pt
Carolina 12 pt	240	Coated 1 side	11 x 17		750				Yes	Mar-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Coated 1 Side
Centura Matte 12 pt	240	Coated 1 side	8.5 x 11.25		1000				Yes	Mar-04	Excessive dust or contamination was observed in the machine after a short run. Evaluation based on low run volume	Xerox Digital Coated 1 Side
Kalmia C1S 12 pt	240	C2S Gloss and C1S Gloss	11.9375 x 16.375		10,000				yes	Aug-2006	image easily scratched off	Xerox Supreme Gloss
Tango 12 pt. cover	243	C1S Gloss	12.5 x 18.5		326				Yes	Feb - '10		Digital Coated 1 Side 12 pt
Graphic 10pt C1S Cover	245		26"x14.33"		542		Not Recommended			Aug-10		
15 pt Carolina Coated 1 Side	292	Matte / Gloss	12 x 18		2000			Not Recommended	no	Feb-2007	Marginal toner adhesion Poor stacking	
16 pt Westvaco 182 lb Printkote	300	C1S	15.5 x 9.125		54				Yes	Apr-06		Xerox Digital Color Supreme Gloss 12pt
Coated 2 side Matte / Dull												
Domtar Schooner Matte	59	Coated 2 Side Matte	Roll	iGen3 Teacher's Edition Book Publisher	20K		Not Recommended			Apr-07	Deletions and Wrinkles are the artifacts.	
New Page New Era Matte Plus	67	Coated 2 Side Matte	9"x11" Grain Long, 11"x13" Grain Long	iGen3 Teacher's Edition Book Publisher	85K				Yes	Feb-06	Requires installation of the Teacher's Edition Book Publisher Kit. Restricted environmental zone requirements, Short Edge Feed Only, TEBP Feather Mode Enabled Either DocuSheeter iG, or Cut Sheet Input	
New Page Vison Plus Velvet	67	Coated 2 Side Matte	9x11 Grain Long, 11x13 Grain Long	iGen3 Teacher's Edition Book Publisher	30K				Yes	Feb-06	Requires installation of the Teacher's Edition Book Publisher Kit. Restricted environmental zone requirements, Short Edge Feed Only, TEBP Feather Mode Enabled Either DocuSheeter iG, or Cut Sheet Input	
StoraEnso Orion Matte	67	Coated 2 Side Matte	9x11 Grain Long, 11x13 Grain Long	iGen3 Teacher's Edition Book Publisher	56K				Yes	Feb-06	Requires installation of the Teacher's Edition Book Publisher Kit. Restricted environmental zone requirements, Short Edge Feed Only, TEBP Feather Mode Enabled Either DocuSheeter iG, or Cut Sheet Input	
Appleton Utopia Book	67	Coated 2 Side Matte	9x11 Grain Long, 11x13 Grain Long	iGen3 Teacher's Edition Book Publisher	22K				Yes	Feb-06	Requires installation of the Teacher's Edition Book Publisher Kit. Restricted environmental zone requirements, Short Edge Feed Only, TEBP Feather Mode Enabled Either DocuSheeter iG, or Cut Sheet Input	
New Page Publishers Thin	67	Coated 2 Side Matte	9x11 Grain Long, 11x13 Grain Long	iGen3 Teacher's Edition Book Publisher			Not Recommended			Feb-06	Recommended Sat. Points	
Sappi Somerset	67	Coated 2 Side Matte	9x11 Grain Long, 11x13 Grain Long	iGen3 Teacher's Edition Book Publisher			Not Recommended			Feb-06		
Appleton Utopia Matte 50lb. Text	74	Coated 2 side					Not Recommended				Multiple jams	N/A
Productolith 60 lb. Matte Text	89	C2S Matte	8.5 x 11		12,600				yes	9/07		

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Boise 60lb Opaque Text	90	C2S	11 x 17		511				Yes	Aug-08		
Plainfield 60lb Text	90	C2S	11 x 17		500				Yes	Aug-08		
Stora Enso North America Fortune Matte 60 lb Offset	90	Coated 2 side - Matte - Smooth	Multiple		5000 600				Yes	Mar-04 Oct-05	EIP mode may be needed for acceptable image permanence.	Xerox Digital Color Elite Silk 80 lb Text
Centura Matte 70 lb Matte Text	104	Coated 2 side - Dull	11 x 17		400				Yes	Mar-04	Excessive dust or contamination was observed in the machine after a short run. Evaluation based on low run volume	Xerox Digital Color Elite Silk 80 lb Text
Sterling Ultra Matte 70 lb. Text	104	Coated 2 Side - Matte	11x17						Yes	Oct-04	Mottle is image quality artifact	Xerox Digital Color Elite Silk 80 lb Text
Productolith Dull 70 lb Text	105	Coated 2 side - Dull	18 x 12		2000				Yes	Sep-03	Manufacturer has changed formulation since product passed. EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Elite Silk 80 lb Text
Titan 70lb Dull Text	105	C2S	11 x 17		400	Not Recommended			Yes	Aug-08		
Chorus Art Digital Gloss	105	C2S	17 x 11		264	Not Recommended			No	May-09	Poor Toner Adhesion	Digital Color Select Gloss 80lb text
Endurance Matte Book	107	Coated 2 Side Matte	8.5 x 14		40				Yes	Aug-10		Xerox Digital Color Elite Silk
Pro Digital	115	C2S	12 x 18		15	Not Recommended						
Opus 80# Text Dull	118	Coated 2 side - Dull	18 x 12		500				Yes	Apr-05	Wrinkling was evident during run.	Xerox Digital Color Elite Silk 80 lb Text
Productolith Dull 80lb. Text	118	Coated 2 side - Dull- Smooth	11.5x17.5, 18 x 12		2500				Yes	Sep 03, Aug-04	Manufacturer has changed formulation since product passed. EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Elite Silk 80 lb Text
Stirling Matte Text	118	C2S	12 x 18		300				Yes	Nov-08		Xerox Digital Color Elite Silk
Sterling Ultra 80 lb. Matte Text	118	Coated 2 side - Dull- Smooth	12 x 18		2000				Yes	Apr-05	Mottle is Image Quality artifact	Xerox Digital Color Elite Silk 80 lb Text
Chorus Art Silk	120	Matte / Gloss	11 x 17		3000				no	Jan- 2007	Needed to be run as Gloss to achieve acceptable toner adhesion 1 jam	Xerox Digital Color Elite Silk 80 lb Text
Conda Platinum Silk	120	Matte	11 x 17		3000				no	Jan-2007	1 jam	Xerox Digital Color Elite Silk 80 lb Text
Sterling Digital 80 lb Dull Text	120	Matte	12 x 18		3500				yes	Jul-2006	mottle residual static	Xerox Digital Color Elite Silk
Sterling Digital 80 lb Matte Text	120	Matte	12 x 18		3500				yes	Jul-2006	mottle residual static	Xerox Digital Color Elite Silk

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Vector Digital 80 lb. Matte Text	120	C2S Matte	12 x 18		1400				yes	9/07		
Chorus Art Digital Gloss	120	C2S	18 x 12		325	Not Recommended			No	May-09	Poor Toner Adhesion	Digital Color Select Gloss 80lb text
McCoy Matte 100lb Text	140	Coated 2 Side Matte	8.5 x 11		1538				Yes	Sep-08		Xerox Digital Color Elite Silk 100lb Text
New Page Futura Laser	140	C2S Matte	8.5 x 11		2,826				Yes	Feb - '10		Digital Color Elite Silk 3R11474
Sterling Matte/Dull 100 #Text	140	Matte	12 x 18		1500				yes	Apr-2007	Marginal toner adhesion	Xerox Digital Color Elite Silk 100 # Text
Tango	140	C2S	12 x 18		15	Not Recommended						
Titan 100lb Dull Text	140	C2S	11 x 17		450	Not Recommended			Yes	Aug-08		
TopKote 100lb Text	140	C2S	11 x 17		300				Yes	Aug-08		
Unisource 100# text	140	C2S Matte	11 x 17		250				Yes	Feb - '10		Digital Color Elite Silk 3R11475
Opus 100# Text Dull	148	Coated 2 Side Matte	18 x 12		500				Yes	Apr-05	Marginally acceptable image permanence.	Xerox Digital Color Elite Silk 100lb Text
Productolith Dull 100 lb. Text	148	Coated 2 side - Dull	18 x 12		2000				Yes	Sep-03	Manufacturer has changed formulation since product passed. EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Elite Silk 100lb Text
Unisource 100# text	148	C2S - Matte			579	Not Recommended			No	Jun-09	Poor Toner Adhesion & moderate levels of contamination	
Fortune Matte 7 pt	155	C2S	14x17		610				Yes	May-06		Xerox Digital Color Elite Silk 100lb Text
Sterling Ultra Matte 110 lb Text	163	Coated 2 Side Matte	14x20						Yes	Oct-04	Mottle is image quality artifact	Xerox Digital Color Elite Silk 100lb Text
Glama Natural	180	Matte	12 x 18		13		Not Recommended		no	Nov-2006	Hot offset	Xerox Translucent Bond
Chorus Art Digital Gloss	210	C2S	14.33 x 20.5		150	Not Recommended			No	May-09	Poor Toner Adhesion	Digital Color Select Gloss 80lb cover
Unisource 80# Cover	210	C2S Matte	11 x 17		225	Not recommended			Yes	Feb - '10	Fuser contamination in a very small run	Digital Color Elite Silk 3R11479
Mohawk 50/10 Plus Bright White Matte 80 lb. Cover	216	Coated 2 side - Matte - Smooth	Multiple		5000				Yes	Apr-04		Xerox Digital Color Elite Silk 80lb Cover

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New Page Futura Laser	216	C2S Matte	8.5 x 11		1,818			Not recommended	Yes	Feb - '10		Digital Color Elite Silk 3R11478
Opus 80 lb Cover Dull	216	Coated 2 side - Matte - Smooth	18 x 12		500				Yes	Apr-05	Mottle is image quality artifact	Xerox Digital Color Elite Silk 80lb Cover
Productolith Dull 80 lb. Cover	216	Coated 2 side - Dull - Smooth	18x12		5000				Yes	Sep-03, Aug-04	Manufacturer has changed formulation since product passed. EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Elite Silk 80lb Cover
Sterling Ultra Matte 80 lb. Cover	216	Coated 2 side - Dull - Smooth	18x12		2000				Yes	Apr-05	Mottle is Image Quality artifact	Xerox Digital Color Elite Silk 80lb Cover
Sterling Digital 80 lb Matte Cover	216	Matte	12 x 18		3500				yes	Jul-2006	mottle residual static	Xerox Digital Color Elite Silk
Vector Digital 80 lb. Matte Cover	216	C2S Matte	12 x 18		700				yes	9/07		
Titan 80lb Dull Cover	218	C2S	11 x 17		500				Yes	Aug-08		
TopKote 80lb Dull Cover	218	C2S	11 x 17		631	Not Recommended			Yes	Aug-08		
Centura 80 lb Matte Cover	220	Coated 2 side - Dull	8.5 x 11.25		1000				Yes	Mar-04		Xerox Digital Color Elite Silk 80lb Cover
New page 11 x 17	221	C2S	11 x 17		98	Not Recommended			Yes	Aug-08		
TopKote 95lb Dull Cover	254	C2S	11 x 17		625	Not Recommended			Yes	Aug-08		
Opus 100# Cover Dull	270	Coated 2 side -Matte- Smooth	18 x 12		500				Yes	Apr-05	Mottle is Image Quality artifact. EIP mode may be needed for acceptable image permanence.	Xerox Digital Color Elite Silk 100lb Cover
Productolith Dull 100 lb Cover	270	Coated 2 side - Dull	18 x 12		2000				Yes	Sep-03	Manufacturer has changed formulation since product passed. EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK.	Xerox Digital Color Elite Silk 100lb Cover
100 # Sterling Matte/Dull Cover	270	Matte	12 x 18		750				yes	Apr-2007	Poor toner adhesion Poor stacking	Xerox Digital Color Elite Silk 100 # Cover.
Sterling Digital 100 lb Dull Cover	270	Matte	12 x 18		3500				yes	Jul-2006	mottle residual static Some image permanence issues	Xerox Digital Color Elite Silk
Titan 100lb Dull Cover	271	C2S	11 x 17		362	Not Recommended			Yes	Aug-08		
New Page Centura Dull Cover	274	Dull	20 x 13		325		Not recommended		Yes	Oct - '09		Digital Color Elite Silk 100# Cover
Utopia 100lb. Dull cover	276	Dull			50		Not recommended		Yes	Oct - '09		Digital Color Elite Silk 100# Cover

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Stora Enso North America Centura Dull 130 lb Cover	350	Coated 2 side - Matte - Smooth	Multiple		5000				Yes	Apr-04	In the stock library, program this media as the highest weight in the specification range. It is recommended that this media be run to stacker top tray.	N/A
Coated 2 side Silk/ Satin												
McCoy 80lb Silk Text	115	C2S	11 x 17		380				Yes	Aug-08		
Voltage 80 lb Silk Text	115	Silk	8.5x11 & 11x17		500				Yes	Jun-04	Image mottle is image quality artifact.	Xerox Digital Color Elite Silk 80 lb Text
Gusto Satin 80 lb Text	118	Coated 2 side - Satin - Smooth	12x18		500	Not Recommended			No	Aug-04	Fuser Roll Contamination	Xerox Digital Color Elite Silk 80 lb Text
Hanno 80 lb Silk Text	118	Silk	8.5x11 & 11x17		500				Yes	Jun-04	Wrinkled during run POTENTIAL SERVICE RISK.	Xerox Digital Color Elite Silk 80 lb Text
Potlatch McCoy Silk 80 lb. Text	118	Coated 2 side - Semi-Gloss - Smooth	Multiple		5000				Yes	Jul-04		Xerox Digital Color Elite Silk 80 lb Text
Porcelain 80 Silk Text	120	C2S Satin	18.1 x 12.4		3000				yes	11/07		
Centura Silk Text	120	C2S-Silk	18 x 12		250				No	Sep-09		Digital Color Elite Silk 80lb text
Gal Ag	120	C2S-Silk	18 x 12		250				No	Sep-09		Digital Color Elite Silk 80lb text
Voltage Satin 90 lb Text	130	Coated 2 side - Satin - Smooth				Not Recommended					Fuser Roll Contamination	Xerox Digital Color Elite Silk 80 lb Text
Diamond Indigo Silk 100# text	140	Coated 2 side Silk/ Satin	8.5 x 11		500				Yes	Aug-10		Xerox Digital Color Elite Silk
Mohawk Via Satin 100# text	140	Coated 2 side Silk/ Satin	8.5 x 11		1,000				Yes	Aug-10		Xerox Digital Color Elite Silk
Corniche Velvet 100 lb. Text	148	Coated 2 side - Semi-Gloss - Smooth	Multiple		5000				Yes	Dec-04		Xerox Digital Color Elite Silk 100lb Text
Gusto Satin 100 lb Text	148	Coated 2 side				Not Recommended					Fuser Roll Contamination	Xerox Digital Color Elite Silk 100lb Text
Hanno 100 lb Silk Text	148	Silk	8.5x11 & 11x17		500				Yes	Jun-04	Multifeeds may be attributable to poor cut quality	Xerox Digital Color Elite Silk 100lb Text
McCoy Silk 100# Text	148		26"x14.33"		14122	Not Evaluated	Not Evaluated			Aug-10		
Porcelain 100 Silk Text	148	C2S Satin	18.1 x 12.4		3000				yes	11/07	Marginal TA	

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Potlatch McCoy Silk 100 lb. Text	148	Coated 2 side - Semi-Gloss- Smooth	Multiple		5000				Yes	Jul-04		Xerox Digital Color Elite Silk 100lb Text
Voltage 100 lb Silk Text	150	Silk	8.5x11 & 11x17		500				Yes	Jun-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle is image quality artifact	Xerox Digital Color Elite Silk 100lb Text
Voltage 80 lb Silk Cover	210	Silk	8.5x11 & 11x17		500				Yes	Jun-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Elite Silk 80lb Cover
Diamond Indigo Silk 80# cover	216	Coated 2 side Silk/ Satin	8.5 x 11		1,000				Yes	Aug-10		Xerox Digital Color Elite Silk
Mohawk Via Satin 80# cover	216	Coated 2 side Silk/ Satin	8.5 x 11		500				Yes	Aug-10		Xerox Digital Color Elite Silk
Hanno 80 lb Silk Cover	216	Silk	8.5x11 & 11x17		500				Yes	Jun-04		Xerox Digital Color Elite Silk 80lb Cover
Porcelain 80 Silk Cover	216	C2S Satin	18.1 x 12.4		3000				yes	11/07		
Zanders MegaDull 80 lb. Cover	216	Coated 2 side - Satin-Smooth							Yes	Oct-04		Xerox Digital Color Elite Silk 80lb Cover
Centura Matte 10 pt	220	Coated 2 side - Dull	8.5 x 11.25	Perf	500				No	Mar-04	Only tested in Simplex mode, Excessive dust or contamination was observed in the machine after a short run, Evaluation based on low run volume	Xerox Digital Color Elite Silk 80lb Cover
Iggesund Invercote Creato	260	C2S	14.33 x 22.5		3000			Not Recommended	Yes	Jan-09		
Iggesund Invercote Creato	260	C2S	14.33 x 22.5 Roll fed		214,000				Yes	Aug-09		
Voltage 95 lb Silk Cover	260	Coated 2 side - Satin-Smooth	8.5x11 & 11x17		500	Not Recommended			Yes	Jun-04	Image mottle was image quality artifact. Fuser Roll Contamination	Xerox Digital Color Elite Silk 100lb Cover
Hanno 100 lb Silk Cover	270	Silk	8.5x11 & 11x17		500				Yes	Jun-04	Image mottle was image quality artifact	Xerox Digital Color Elite Silk 100lb Cover
McCoy Silk 100# Cover	270		26"x14.33"		19472	Not Evaluated	Not Evaluated			Aug-10		
Porcelain 100 Silk Cover	270	C2S Satin	18.1 x 12.4		3000				yes	11/07	some skew Marginal TA	
Potlatch McCoy Silk 100 lb. Cover	270	Coated 2 side - Semi-Gloss- Smooth	Multiple		5000				Yes	Jul-04		Xerox Digital Color Elite Silk 100lb Cover
Utopia U1 Silk 100# Cover	270		26"x14.33"		6994	Not Evaluated	Not Evaluated			Aug-10	Multifeeds	
New Page Productolith	278	C2S	12 x 18		450				Yes	Mar - '10		Digital Color Elite Gloss

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Sappi Galerie Art	287	C2S Satin	12 x 18		570		Not recommended		Yes	Nov - '09		Digital Color Elite Gloss
Appleton Utopia Premium Blue White Silk Coated Cover 130 lb.	350	Coated 2 side - Semi-Gloss- Smooth	Multiple		5000				Yes	Apr-04	In the stock library, program this media as the highest weight in the specification range. It is recommended that this media be run to stacker top tray.	N/A
Garda Silk cover 130#	350		26"x14.33"		5468					Aug-10		
Stora Enso North America Centura Silk 130 lb. Cover	350	Coated 2 side - Satin-Smooth	Multiple		5000				Yes	Apr-04	In the stock library, program this media as the highest weight in the specification range. It is recommended that this media be run to stacker top tray.	N/A
AstroLite	350	C2S-Satin	14.33x20.5		36				No	Aug-09		
Coated 2 side Gloss												
Saber Gloss 50# Text	75	C2S	12x18		1200				Yes	Jan-06	stacking issues	N/A
Sappi Somerset Gloss 60 lb. Offset	90	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Apr-04		Xerox Digital Color Elite Gloss 80lb Text
Sterling Gloss 60 lb. Text	90	Coated 2 side - Gloss	12x18		3000				Yes	Feb-05	Poor Second side Adhesion Possible fuser roll contamination Wrinkling of sheets seen.	N/A
Domtar Gloss Text	94	C2S	11 x 17		1400				Yes	Dec-08		
Anthem Gloss 70 lb. Text	104	C2S	12 x 18.125		3000				Yes	Feb-06		Xerox Digital Color Elite Gloss 80lb Text
Luna Gloss 70 lb	104	Coated 2 side - Gloss	11 x 17		1000				Yes	Aug-04		Xerox Digital Color Elite Gloss 80lb Text
New Page 70 lb Gloss	104	C2S Gloss	9 x 19		37	Not Recommended			yes	8/07	Skew	
Sinar 70 lb Text	104	Gloss	12 x 18		2800			Not Recommended	yes	Dec-2006	Poor stacking with bent corners - multiple jams	Xerox Digital Color Elite Gloss 60 and 80 lb Text.
Sterling Gloss 70 lb. Text	104	Coated 2 side - Gloss	14.33x20.5		1000				Yes	Nov-04	Poor Second side Adhesion Slight mottle EIP mode may be needed for acceptable image permanence	Xerox Digital Color Elite Gloss 80lb Text
Titan 70lb Gloss Text	105	C2S	11 x 17		450				Yes	Aug-08		
Nekoosa	105	C2S Gloss	12x18		50	Not Recommended			No	Jul-09	Deletions	Digital Color Elite Gloss 80lb text
Voltage 80 lb Gloss Text	115	Gloss	8.5x11 & 11x17		500				Yes	Jun-04	Image mottle was image quality artifact.	Xerox Digital Color Elite Gloss 80lb Text

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Anthem Gloss 80# Text	118	Coated 2 side - Gloss	12x18		2000				Yes	Mar-04 Aug -05	Image mottle was image quality artifact EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Text
Camelot 80 lb Gloss Text	118	Coated 2 side - Gloss	12.5x19		1000				Yes	Nov-05	Deletions and wrinkles were evident on the prints generated	Xerox Digital Color Elite Gloss 80lb Text
Corniche Gloss 80 lb Text	118	Coated 2 Side Gloss	14.3x19			Not Recommended			Yes	Oct-03	Multiple jams POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Text
Gusto 80 lb Gloss Text	118	Coated 2 side - Gloss	14.33x19.25		2000				Yes	Apr-04	POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Text
Hanno 80 lb Gloss Text	118	Gloss	8.5x11 & 11x17		500				Yes	Jun-04	Multifeeds may be attributable to poor cut quality - media run from another lot ran without jamming	Xerox Digital Color Elite Gloss 80lb Text
Hannoart 80 lb Gloss Text	118	Coated 2 side - Gloss	14.33x19.25		2000				Yes			Xerox Digital Color Elite Gloss 80lb Text
Mac 80 lb Gloss Text	118	Coated 2 side - Gloss	14.33x19.25		2000				Yes			Xerox Digital Color Elite Gloss 80lb Text
Northwest Gloss 80 lb Text	118	Coated 2 side - Gloss	18 x 12		2000				Yes	Aug-02	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 80lb Text
Opus 80# Text Gloss	118	Coated 2 side - Gloss	18 x 12		500				Yes	Apr-05		Xerox Digital Color Elite Gloss 80lb Text
Potlatch McCoy Gloss 80 lb. Text	118	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Jul-04		Xerox Digital Color Elite Gloss 80lb Text
Productolith 80 lb Gloss Text	118	Coated 2 side - Gloss	12.375 x 18.125		2000				Yes	Sep-04	POTENTIAL SERVICE RISK Slight mottle EIP mode may be needed for acceptable image permanence.	Xerox Digital Color Elite Gloss 80lb Text
Sappi LustroGloss 80T (Sappi LustroGloss 80 lb. Text)	118	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Jan-04		Xerox Digital Color Elite Gloss 80lb Text
Stirling Gloss Text	118	C2S	12 x 18		300				Yes	Nov-08		Xerox Digital Color Elite Gloss
Sterling Ultra 80 lb. Gloss Text	118	Coated 2 side - Gloss	12 x 18		2000				Yes	Apr-05	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 80lb Text
Asia Pulp & Paper 80 lb Text	120	Coated 2 side - Gloss	18 x 12		1300				Yes	Jun-05	Mottle is image quality artifact.	Xerox Digital Color Elite Gloss 80lb Text
Esse Pearlized Silver 80# Text	120	C2S	12x18		100				Yes	Feb-06		Xerox Digital Color Elite Gloss 80lb Text
Futura Laser	120	C2S - gloss	18 x 12		250				No	Sep-09		Digital Color Select Gloss 80lb text
Jefferson 80# Gloss Text	120	Coated 2 side Gloss	11 x 17		924				Yes	Oct-10		Xerox Digital Color Elite Gloss

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Mohawk Color Copy Gloss	120	C2S	8.5 x 11		500				Yes	Nov-08		Xerox Digital Color Select Gloss
Montauk 80# Gloss Text	120		26"x14.33"		4018					Aug-10		
Montauk 80# Gloss Text	120		24.5"x14.33"		2202	Not Evaluated	Not Evaluated			Aug-10		
Platinum Gloss 80# Text	120		26"x14.33"		807	Not Evaluated	Not Evaluated			Aug-10		
Porcelain 80 Gloss Text	120	C2S Gloss	18.1 x 12.4						yes	11/07		
Sinar 80 lb Text	120	Gloss	12 x 18		2800			Not Recommended	yes	Dec-2006	Poor stacking with bent corners - multiple jams	Xerox Digital Color Elite Gloss 60 and 80 lb Text.
Spicer Pacesetter 80 lb Gloss Text	120	C2S	11x17		3000				Yes	Jun-06		Xerox Digital Color Elite Gloss 80lb Text
Sterling Digital 80 lb Gloss Text	120	Gloss	12 x 18		3500				yes	Jul-2006	mottle residual static Some image permanence issues	Xerox Digital Color Elite Gloss or Xerox Digital Select Gloss
Utopia Premium Gloss 80# Text	120		26"x14.33"		2004	Not Evaluated	Not Evaluated			Aug-10		
Utopia 1 Gloss 80# Text	120		26"x14.33"		4440					Aug-10		
Utopia 2 Gloss Coated 80# Text	120		26"x14.33"		13907	Not Evaluated	Not Evaluated			Aug-10	Skew misregistration faults	
Vector Digital 80 lb. Gloss Text	120	C2S Gloss	12 x 18		1400				yes	9/07		
TopKote 100lb Gloss Text	140	C2S	11 x 17		385	Not Recommended			Yes	Aug-08		
Titan 100lb Gloss Text	140	C2S	11 x 17		373	Not Recommended			Yes	Aug-08		
Anthem Gloss 100 lb Text	148	Coated 2 side - Gloss			1000				Yes	Aug-05	Image mottle was image quality artifact EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Text
Corniche Gloss 100 lb Text	148	Coated 2 Side Gloss	14.3x19			Not Recommended			Yes	Oct-03	Multiple jams POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Text
Corniche Gloss 100 lb. Text	148	Coated 2 side - Gloss - Smooth	8.5 x 11 12 x 18		5000				Yes	Dec-04		Xerox Digital Color Elite Gloss 100lb Text
Gusto 100 lb Gloss Text	148	Coated 2 side - Gloss	14.33x19.25		2000				Yes		POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Text

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Hanno 100 lb Gloss Text	148	Coated 2 side - Gloss	8.5x11 & 11x17		500				Yes	Jun-04		Xerox Digital Color Elite Gloss 100lb Text
Mac 100 lb Gloss Text	148	Coated 2 side - Gloss	14.33x19.25		2000				Yes			Xerox Digital Color Elite Gloss 100lb Text
Mohawk Color Copy Pure White 100 # Gloss Text	148	C2S Gloss	9 x 12		600				yes	7/07	Bubbles Poor image permanence	
Opus 100 lb Text Gloss	148	Coated 2 side - Gloss	18 x 12		500				Yes	Apr-05	POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Text
Porcelain 100 Gloss Text	148	C2S Gloss	18.1 x 12.4		3000				yes	11/07		
Potlatch McCoy Gloss 100 lb. Text	148	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Jul-04		Xerox Digital Color Elite Gloss 100lb Text
Productolith 100 lb Gloss Text	148	Coated 2 side - Gloss	18 x 12		2000				Yes	Sep-03	Manufacturer has changed formulation since product passed EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Text
Sappi Lusto Gloss 100 lb. Text	148	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Jun-04		Xerox Digital Color Elite Gloss 100lb Text
Sterling Ultra 100 lb Text	148	Coated 2 side - Gloss - Smooth	18 x 12		2000				Yes	Apr-05	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 100lb Text
West Linn Nature Plus	148	Coated 2 side Gloss	14.33 x 20.5		400				Yes	Sep-10	Toner adhesion on side 2 was rated fair	Xerox Digital Color Elite Gloss
Voltage 100 lb Gloss Text	150	Coated 2 side - Gloss	8.5x11 & 11x17		500				Yes	Jun-04	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 100lb Text
White Gloss Text 100#	150		24.5"x14.33"		255	Not Evaluated	Not Evaluated			Aug-10		
Asia Pulp & Paper 100 lb Text	150	Coated 2 side - Gloss	18 x 12		1150				Yes	Jun-05	Mottle is image quality artifact.	Xerox Digital Color Elite Gloss 100lb Text
Aspire Petallics Digital 80 lb Text	160	C2S Gloss	12 x 18		4350				yes	11/07	Some image mottle	
Venicelux 10 pt.	210	Coated 2 side - Gloss	19 x 12		5500				Yes	Sep-04	EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Cover
Voltage 80 lb Gloss Cover	210	Coated 2 Side Gloss	8.5x11 & 11x17		500				Yes	Jun-04	POTENTIAL SERVICE RISK Runnability and image quality were not assessed	Xerox Digital Color Elite Gloss 80lb Cover
Sappi McCoy 80lb Cover	215	C2S Gloss	12 x 18		1024				Yes	Apr-08		Xerox Digital Color Elite Silk 80lb Cover
Anthem 80 lb Cover	216	Coated 2 Side Gloss			1000						Image mottle was image quality artifact EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Cover

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Corniche 80 lb Cover	216	Coated 2 side - Gloss	14.3x19					Not Recommended	Yes	Oct-03	Multiple jams	Xerox Digital Color Elite Gloss 80lb Cover
Corniche 80 lb Gloss Cover	216	C2S Gloss	13 x 18.5		3000				yes	Aug-2006	mottle image artifact poor toner adhesion	Xerox Digital Color Elite Gloss or Xerox Digital Select Gloss
Hanno 80 lb Gloss Cover	216	Gloss	8.5x11 & 11x17		500				Yes	Jun-04		Xerox Digital Color Elite Gloss 80lb Cover
Mead 80 lb. Gloss Cover	216	Coated 2 side - Gloss						Not Recommended			Fuser Roll Contamination	Xerox Digital Color Elite Gloss 80lb Cover
Mead Gloss 80 lb Cover	216	Coated 2 side						Not Recommended			Fuser Roll Contamination	Xerox Digital Color Elite Gloss 80lb Cover
Northwest Gloss 80 lb Cover	216	Coated 2 side - Gloss	18 x 12		2000				Yes	Aug-02	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 80lb Cover
Novalith 80 lb. Gloss Cover	216	C2S Gloss	14 x 20.5		700				yes	7/07		
Opus Gloss 80 lb Cover	216	Coated 2 side - Gloss	18 x 12		2000				Yes	Jun-02	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 80lb Cover
Porcelain 80 Gloss Cover	216	C2S Gloss	18.1 x 12.4		3000				yes	11/07	some skew Marginal TA	
Sterling Ultra 80 lb. Cover	216	Coated 2 side - Gloss	18 x 12		2000				Yes	Apr-05		Xerox Digital Color Elite Gloss 80lb Cover
Utopia 1 Gloss 80# Cover	216		26"x14.33"		6260					Aug-10		
Utopia 2 Gloss Coated 80# Cover	216		26"x14.33"		4884	Not Evaluated	Not Evaluated			Aug-10	Multifeeds, skew/lateral misregistration	
Vector Digital 80 lb. Gloss Cover	216	C2S Gloss	12 x 18		700				yes	9/07		
Zanders Mega Gloss 80 lb. Cover	216	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Jun-04	Multiple jams	Xerox Digital Color Elite Gloss 80lb Cover
MillCraft	217	C2S Gloss	14.33x22.5		120				No	Aug-09		
TopKote 80lb Gloss Cover	218	C2S	11 x 17		550				Yes	Aug-08		
Kodak Photo Paper	219	Coated 2 side Gloss	12 x 18		60	Not recommended			Yes	Nov-10		Xerox Digital Color Elite Gloss
Kromekote	219		26"x14.33"		8816	Not Evaluated	Not Evaluated			Aug-10	Skew misregistration faults	

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Lustro gloss 80 lb. Cover	220	Coated 2 side - Gloss	18 x 12		5000				Yes	Mar-02	EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Cover
Esse Pearlized White 84# smooth Cover	230	C2S	12x18		12				Yes	Feb-06		Xerox Digital Color Elite Gloss 80lb Cover
Astralux	240	Coated 2 side - Gloss	12 x 20		1200				Yes	Jul-05	EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 80lb Cover
Carolina 12 pt	240	C2S	12x18		3000				Yes	Jun-06		Xerox Digital Color Elite Gloss 80lb Cover
Carolina 12 pt C2S	240	C2S	13x20		3000				Yes	Apr-06		Xerox Digital Color Elite Gloss 80lb Cover
Carolina C2S 12 pt	240	C2S Gloss	11.9375 x 16.375		10,000				yes	Aug-2006	image easily scratched off	Xerox Digital Color Elite or Select Gloss
Domtar Cornwall	240	C2S Gloss	12 x 18		3000				yes	Aug-2006		Xerox Digital Gloss Elite and Select 80 lb Cover.
Mohawk 50/10 Plus Gloss 90 lb Cover	243	Coated 2 side - Gloss	18 x 12		5000				Yes	Mar-04	Excessive dust or contamination was observed in the machine after a short run, Evaluation based on low run volume	Xerox Digital Color Elite Gloss 80lb Cover
Voltage 95 lb Gloss Cover	260	Coated 2 side - Gloss - Smooth	8.5x11 & 11x17		500	Not Recommended			Yes	Jun-04	Edge cut quality was poor – lip indicated dull cutting edge Fuser roll contamination	Xerox Digital Color Elite Gloss 100lb Cover
Aspire Petallics Digital 98 lb Cover	267	C2S Gloss	12 x 18		4600				yes	11/07	Some image mottle	
Sappi McCoy 100lb Cover	267	C2S Gloss	12 x 18		1147				Yes	Apr-08		Xerox Digital Color Elite Silk 100lb Cover
Appleton Curious Metallic 92 lb Cover	270	Coated 2 side - Gloss - Smooth	13.75 x 18.5	book cover	38				Yes	Jun-05	Mottle is image quality artifact. One print showed wrinkling.	Xerox Digital Color Elite Gloss 100lb Cover
Altima 100 # Cover	270	C2S	12.875 x 20		3000	Not Recommended			Yes	Mar-06	EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Cover
Balboa 95 lb. Cover	270	Gloss	12 x 18		2500		Not Recommended		yes	Dec-2006	Poor toner adhesion	Xerox Digital Color Elite or Select 100 lb. Gloss.
Hanno 100 lb Gloss Cover	270	Coated 2 side - Gloss - Smooth	8.5x11 & 11x17		500				Yes	Jun-04	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 100lb Cover
Anthem 100 lb Cover	270	Coated 2 side - Gloss - Smooth			1000				Yes	Aug-05	image mottle was image quality artifact EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Cover
Mead Gloss 100 lb. Gloss Cover	270	Coated 2 side - Gloss - Smooth				Not Recommended					Fuser Roll Contamination Multiple jams	Xerox Digital Color Elite Gloss 100lb Cover

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Mohawk Color Copy Gloss	270	C2S	8.5 x 11		250				Yes	Nov-08		
Porcelain 100 Gloss Cover	270	C2S Gloss	18.1 x 12.4		3000				yes	11/07		
Potlatch McCoy Gloss 100 lb. Cover	270	Coated 2 side - Gloss - Smooth	Multiple		5000				Yes	Jul-04		Xerox Digital Color Elite Gloss 100lb Cover
Productolith 100 lb Gloss Cover	270	Coated 2 side - Gloss	12.5 x 19		1000				Yes	Sep-04	Poor Second side Adhesion Slight mottle EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK	Xerox Digital Color Elite Gloss 100lb Cover
Sterling 100 lb. Cover	270	Gloss	12 x 18		3000		Not Recommended		yes	Dec-2006	Poor toner adhesion	Xerox Digital Color Elite or Select 100 lb. Gloss.
Sterling Digital 100 lb Gloss Cover	270	Gloss	12 x 18		3500				yes	Jul-2006	mottle residual static Some image permanence issues	Xerox Digital Color Elite Gloss or Xerox Digital Select Gloss
Sterling Ultra 100 lb Gloss Cover	270	Coated 2 side - Gloss	18 x 12		2000				Yes	Apr-05	Poor Process Black Adhesion Mottle is image quality artifact	Xerox Digital Color Elite Gloss 100lb Cover
Corniche 100 lb Cover	271	Coated 2 side - Gloss	14.3x19			Not Recommended			Yes	Oct-03	Multiple jams	Xerox Digital Color Elite Gloss 100lb Cover
Opus Gloss 100 lb Cover	271	Coated 2 side - Gloss	18 x 12		2000				Yes	Jun-02	Mottle is image quality artifact	Xerox Digital Color Elite Gloss 100lb Cover
Topkote 100lb Gloss Cover	271	C2S	11 x 17		450	Not Recommended			Yes	Aug-08		
Esse Pearlized Silver 105# smooth Cover	280	C2S	12x18		35				Yes	Feb-06		Xerox Digital Color Elite Gloss 100lb Cover
Esse Pearlized Silver Smooth 105#	280	C2S	11 x 17		65				Yes	Feb-06		Xerox Digital Color Elite Gloss 100lb Cover
Stardream Silver 105# Cover	280	C2S	11 x 17		65				Yes	Feb-06		Xerox Digital Color Elite Gloss 100lb Cover
Topcoat Cover 95 #	280	Gloss	12 x 18		2000		Not Recommended		yes	Oct-2006	Poor toner adhesion	Xerox Digital Color Elite Gloss 100lb Cover
New Page Productolith Pts	284	Coated 2 side Gloss	14.33 x 20.5		435				Yes	Sep-10	Toner adhesion on side 2 was rated fair	Xerox Digital Color Elite Gloss
Stardream 105 lb Cover	284	Coated 2 side - Gloss	17 x 11		500	Not Recommended			Yes	Apr-05	Fuser roll contamination	Xerox Digital Color Elite Gloss 100lb Cover
Stora Enso Lumi Art	300	Coated 2 side - Gloss	Multiple		5000	Not Recommended			Yes	May-04	Fuser roll contamination	Xerox Digital Color Elite Gloss 100lb Cover
Spicer	300	C2S Gloss	20.5x14.33		150				No	May-09		Digital Color Elite Gloss

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Tango 14 pt	310	Coated 2 side - Gloss-Smooth	12x18		3000				Yes	Jan-04	Ran at 280gsm EIP mode may be needed for acceptable image permanence POTENTIAL SERVICE RISK Mottle is image quality artifact.	Xerox Digital Color Elite Gloss 100lb Cover
Sappi McCoy 120lb Cover	317	C2S Gloss	12 x 18		1078				Yes	Apr-08		
16 pt Tango	344	Gloss	12 x 18		3000				yes	Apr-2007	Multifeeds jams poor stacking marginal toner adhesion	Xerox Digital Color Elite Gloss 100lb Cover
Centura Gloss 130# Cover	350		24"x14.33"		501	Not Evaluated	Not Evaluated			Aug-10		
LumiArt	350	Gloss	14.5 x 20.75		100		Not Recommended		yes	Oct- 2006	Poor toner adhesion	Xerox Digital Color Elite Gloss 100# Cover
Platinum Gloss 130# Cover	350		26"x14.33"		2237	Not Evaluated	Not Evaluated	Not recommended		Aug-10	Multifeeds and registration skew issues.	
Utopia Premium Gloss 130# Cover	350		26"x10"		2070	Not Evaluated	Not Evaluated	Not recommended		Aug-10	Multifeeds and registration skew issues.	
Utopia Premium Gloss 130# Cover	350		26"x14.33"		19773	Not Evaluated	Not Evaluated	Not recommended		Aug-10	Multifeeds, lateral misregistration issues	
Synthetic and Specialty												
Gilbert/Gilclear 40 lb	60	Uncoated	8.5 x 11	Translucent	500				No	Jun-03	Simplex only Paper formation leads to image quality artifact.	Xerox Transluents
Tyvek	65	Uncoated - Regular	11x17		100	Not Recommended			No	Jul-04	Runnability was poor with the first sheet jamming and melting in the fuser.	N/A
Tyvek	65	Uncoated - Regular	8.5x11		500	Not Recommended				Mar-04	Multiple double feeds and jams in the fuser and stacker. Excessive curl resulting in dog-earring.	N/A
Tyvek	72	Uncoated - Regular	7.5x8.5		10	Not Recommended				Dec-04	Multiple double feeds and jams in the fuser and stacker. Excessive curl resulting in dog-earring. Excessive post fuser curl leading to scrolling of finished product.	N/A
Yuppo 50 lb.	74	Coated 2 side - Satin	12 x 18	Synthetic	5	Not Recommended			No	Sep-04	The media rolled into a scroll upon exiting the machine in simplex mode. Duplex was not attempted.	N/A
Appleton 3-part Carbonless Paper	80	uncoated	11x17		3,000				Yes	Jan - '10		Premium Digital Carbonless Paper (3 part straight) 3R12428
Appleton NCR 4-part Reverse Carbonless Paper	80	uncoated	8.5 x 11		1,000	Not Recommended			Yes	Jan - '10	Moderate levels of post fuser curl. Severe fuser contamination.	Premium Digital Carbonless Paper (4 part reverse) 3R12429
Yuppo 60 lb.	89	Coated 2 side - Satin	12 x 18	Synthetic	5	Not Recommended			No	Sep-04	The media rolled into a scroll upon exiting the machine in simplex mode. Duplex was not attempted.	N/A
Scantron 60 lb.	90	Uncoated - Regular			3000				Yes	Mar-04	Mottle was image quality artifact.	N/A

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Xpedx 60lb Semi Gloss Label	90	C1S	11 x 17		70	Not Recommended			No	Aug-08		
Xpedx 60lb Matte Litho Label	90	C1S	11 x 17		55				No	Aug-08		
Gilbert/Gilclear 64 lb	95					Not Recommended					Multiple jams	N/A
Mohawk Irish Linen 70 lb.	104	Uncoated - Rough	8.5 x 11	Textured Linen	8676				Yes	Aug-04	Mottle was image quality artifact.	N/A
MultiColor Antique	104	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Passport Text	104	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Color Xpressions Elite 28lb
Scantron 70 lb.	104	Uncoated - Regular			3000				Yes	Mar-04	Mottle was image quality artifact.	Xerox Color Xpressions Elite 28lb
Infoseals	105	Uncoated - Regular	8.5x11 & 8.5x14		5000				Yes	Jun-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A
Preprinted Statement	105	Uncoated - Regular		Preprinted shells	3000				Yes	Mar-04	Mottle was image quality artifact.	Xerox Color Xpressions Elite 28lb
70lb Vellum text	105	C2S	11 x 17		631				Yes	Aug-08		
Constellation Jade Ricco 78 lb. Text	109	Coated two Side - Gloss - Smooth	12.5 x 19		20				Yes	Sep-04	EIP mode may be needed for acceptable image permanence. Mottle was image quality artifact.	Xerox Digital Color Elite Gloss 80lb Text
Gamma Natural Clear 29 lb	110	Coated 2 side - Matte - Regular and also transparency	11x17	Translucent	20				No	Sep-04	Not opaque enough feeder sensor would not see it - did not feed, POTENTIAL SERVICE RISK	N/A
JET2000 Translucent	112	C2S	8.5 x 11		3	Not Recommended				Feb-06	not opaque enough	Xerox Transluents
Permalin Colors Antique (Presidential blue)	118	Uncoated - smooth	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	N/A
Reich Paper Shine Pearl 80 lb. Text	118	Coated two Side - Satin - Smooth	12.5 x 18		20				Yes	Sep-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Elite Silk 80 lb Text
Bright Acrylic Lacquered Silver Transfer 12 pt.	120	Coated 2 Side Gloss Smooth			13	Not Evaluated			No	Jan-05	EIP mode gave acceptable image permanence. Runnability poor 3 jams in 13 sheets. POTENTIAL SERVICE RISK	N/A
Bright Silver Foil	120	C1S - Gloss - Smooth	11 x 17	Labels	700				No	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	N/A
Endurance Digital	120	C2S Gloss	12 x 18		5,500	Not Recommended			Yes	Oct - '09	Severe contamination of the Fuser	Digital Color Select Gloss 3R11511

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Gamma Natural Clear 40 lb.	120	C2S – Matte – Regular and also transparency	11x17	Translucent	20				No	Sep-04	Not opaque enough feeder sensor would not see it – did not feed, POTENTIAL SERVICE RISK	N/A
Ecological Fibers Excel (various colors)	133	C2S – Matte – Smooth			52	Not evaluated			No	Mar-05	Poor fusing using EIP mode. Multiple jams.	N/A
Clear Polyester	134	Coated 1 Side Gloss Smooth	12.625 x 14		50		Not Recommended		No	Aug-04	Hand cut to size Would not run - no backing - sensors could not see media	Xerox Printable Polyester Papers
Clear Polypropylene	134	Coated 1 Side Gloss Smooth	12.625 x 14		50		Not Recommended		No	Aug-04	Hand cut to size Would not run - no backing - sensors could not see media	Xerox Printable Polyester Papers
White Polyester	134	Coated 1 Side Gloss Smooth	12.625 x 14		50		Not Recommended		No	Aug-04	Hand cut to size, multiple jams in fuser and top tray, Excessive curl, fuser adjustments were tried POTENTIAL SERVICE RISK	Xerox Printable Polyester Papers
White Polypropylene	134	Coated 1 Side Gloss Smooth	12.625 x 14		50		Not Recommended		No	Aug-04	Hand cut to size, multiple jams in fuser and top tray, Excessive curl, fuser adjustments were tried POTENTIAL SERVICE RISK	Xerox NeverTear
GPA Ultra Digital	140	C2S Gloss	12 x 18		1,000		Not Recommended		Yes	Nov - '09	Contamination of the Photoreceptor	Digital Color Select Gloss 3R11511
New Page Sterling Ultra Digital	140	C2S Gloss	12 x 18		500		Not Recommended		Yes	Dec - '09		Digital Color Select Gloss 3R11511
Sterling Ultra label Plus (White)	145	Coated 1 Side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle is image quality artifact.	Xerox Digital Color Xpressions Matte Labels
Scantron 100 lb	148	Uncoated - Regular			3000				Yes	Mar-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle is image quality artifact.	N/A
Arrestox 1500 White Linen	160	Coated 1 Side – Matte – Rough	11x17	Linen	20				Yes	Sep-04	Ran duplex okay after first jam – some dog-earring of corners - image quality Overdrive mode might help fill on more textured side – image permanence borderline POTENTIAL SERVICE RISK	N/A
Skivertex 6502 Gold Diago	160	Coated 1 Side – Matte – Rough	11 x 17		20				No	Sep-04	Ran simplex only with shiny side up (printed) – toner adhesion poor POTENTIAL SERVICE RISK	N/A
1500 White Linen	160	Coated 1 Side – Matte – Rough	13.25 x 20.5	Linen	20				Yes	Sep-04	Paper came in 13.25 x 21 had to be cut to 20.5 – ran duplex with some curl of corners	Xerox Textured Papers
60 lb. C&P, MacTac, Opaque	162	Coated 1 Side - Gloss	11x17	Translucent	20				No	Sep-04	Ran simplex, Note:MacTac labels have been seen to have adhesive ooze issues that contaminated the machine – this short run would not necessarily show this issue	N/A
Label Blank	174	Uncoated	8.5 x 11	Labels	2000				No	Oct-03	Simplex only, Set image quality at 150, Mottle is image quality artifact	Xerox Digital Color Xpressions Matte Labels
Label Blank	174	Uncoated	8.5x11	Labels					No	Oct-03	Transfer settings default and 150	Xerox Digital Color Xpressions Matte Labels
Teslin	175	C2S	12 x 18		400		Not Recommended		Yes	Oct-08		Xerox DuraPaper
Arrestox 19990 (Black)	176	Coated 1 Side – Matte – Rough	11x17	Linen	20				No	Sep-04	Simplex only, single sheet feed (jam on second sheet)	N/A

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Arrestox 31000 (Khaki)	176	Coated 1 Side – Matte Rough	11x17	Linen	20	Green	Yellow	Green	Yes	Sep-04 Nov-04	Ran duplex with no jams – Transfer Overdrive mode might help fill on more textured side – image permanence borderline, POTENTIAL SERVICE RISK EIP gave marginally better toner adhesion Transfer Overdrive gave acceptable image quality.	N/A
Arrestox 4850 (Navy)	176	Coated 1 Side – Matte Rough	11x17	Linen	20	Green	Yellow	Green	Yes	Sep-04	Ran duplex okay after first jam – Transfer Overdrive mode might help fill on more textured side – image permanence borderline, POTENTIAL SERVICE RISK	N/A
Arrestox 59000 (Hunter)	176	Coated 1 Side – Matte Rough	11x17	Linen	20	Green	Yellow	Green	Yes	Sep-04	Ran duplex with no jams – Transfer Overdrive mode might help fill on more textured side – image permanence borderline, POTENTIAL SERVICE RISK	N/A
Arrestox 67000 (Scarlet)	176	Coated 1 Side – Matte Rough	11x17	Linen	20	Green	Yellow	Green	Yes	Sep-04	Ran duplex with no jams – Transfer Overdrive mode might help fill on more textured side – image permanence borderline, POTENTIAL SERVICE RISK	N/A
Arrestox 68000 (Mahogany)	176	Coated 1 Side – Matte Rough	11x17	Linen	20	Green	Yellow	Green	Yes	Sep-04	Ran duplex with no jams – Transfer Overdrive mode might help fill on more textured side – image permanence borderline, POTENTIAL SERVICE RISK	N/A
Astrobright Cover (Gamma Green)	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Astrobright Cover (Lunar Blue)	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Astrobright Cover (Solar Yellow)	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Fraser Brights Vellum Cover (Cobalt)	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Fraser Brights Vellum Cover (Orange) [entered as red]	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Fraser Brights Vellum Cover (Red)	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Parchtone Cover (Aged) [entered as Buff]	176	Uncoated	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Parchtone Cover (Relic Gold)	176	Uncoated	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Parchtone Cover (sky)	176	Uncoated	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Quality Cover Antique (Black)	176	Uncoated - smooth	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact. Multiple jams.	N/A
Springhill 80 lb. Bristol Vellum	176	Uncoated - Regular				Green	Green	Green			This media may have a mottled appearance due to poor paper formation (image density and gloss)	Xerox Color Xpressions Elite 65lb Cover
Sundance Felt Cover (Bright White)	176	Uncoated Rough	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Sundance Felt Cover (Navajo White)	176	Uncoated Rough	11x17		20	Yellow	Yellow	Green	Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative
Tag Stock	176	Uncoated - Regular	9.5x11		2000				Yes	Jun-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Index 90lb
Tomahawk Cover (Sage)	176	Uncoated rough	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Tomahawk Cover (Tan)	176	Uncoated Rough	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
14 mil Artison Transilwrap 12 pt Gloss KRTY (10 mil poly/2 mil adhesive)	180	C2S Gloss	12 x 18		15			Not Recommended	no	Sep-2006	1 sheet jammed during the run of 15	Xerox Polyester Paper and Xerox DuraPaper
Scantron 120 lb	180	Uncoated - Regular			3000				Yes	Mar-04	Mottle was image quality artifact.	N/A
Kivar 9 KK 11515	185	Coated 1 Side Gloss	11x17		20				Yes	Aug-04 Nov-04	EIP mode contaminated the fuser roll. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Supreme Gloss 8pt
Kivar 9 KK 11517	185	Coated 1 Side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Supreme Gloss 8pt
Kivar 9 KKG0269	185	Coated 1 Side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Supreme Gloss 8pt
Skivertex 5266	185	Coated 1 Side Matte Regular	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Skivertex 5609	185	Coated 1 Side Gloss Smooth	11x17		20				Yes	Aug-04 Nov-04	EIP mode gave acceptable toner adhesion. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Supreme Gloss 8pt
Skivertex 5610	185	Coated 1 Side Matte Smooth	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Skivertex 5614	185	Coated 1 Side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Supreme Gloss 8pt
Skivertex 5636	185	Coated 1 Side Gloss Smooth	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Supreme Gloss 8pt
Skivertex 5642	185	Coated 1 Side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Supreme Gloss 8pt
Skivertex 6502	185	Coated 1 Side Matte	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Skivertex 20704	185	Gloss Rough	11x17		20				Yes	Aug 04 Nov-04	EIP mode did not give acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact Multiple jams during run.	N/A
MACTAC Labels	189	Uncoated	8.5 x 11	48up Labels	900				No	Sep-04	Only tested in Simplex mode, Early contamination of the fuser stripper finger. This could lead to subsequent fuser roll contamination, The customer observed contamination on the photoreceptor and decurler	Xerox Digital Color Xpressions Matte Labels
PolyArt	200	Coated 2 Side						Not Recommended			Multiple jams	Xerox DuraPaper 10 pt

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Ultra Bak Plus Labels	200	Coated 1 Side Matte Smooth	12 x 18		15				No	Jun-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	Xerox Digital Color Xpressions Matte Labels
LBS Linen	205	uncoated	14.33 x 22.6		374	Not Recommended			No	Mar - '10	Poor toner adhesion, resulted in slight level s of contamination in the fuser area.	
Press Sense	210	Coated 1 Side Gloss Smooth	12x18	Labels	250				No	Aug-04	There were wrinkles in some of the sheets and dog-earing of sheets, EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK	N/A
Carnival Linen Cover	216	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Textured Papers
Constellation Jade Ricco 80 lb. Cover	216	Coated two Side - Gloss - Smooth	12.5 x 19		20				Yes	Sep-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	Xerox Digital Color Elite Gloss 80lb Cover
Evergreen Vellum Cover	216	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Glatfelter Endleaf	216	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact	N/A
Kromekote for Indigo 10 pt	216	Coated 2 Side - Matte		Indigo Paper	130				Yes	May-04	difficult to assess as the perception method is pressure sensitive and toner/paper/coating interface adhesion appeared to be entering into the evaluation, POTENTIAL SERVICE RISK	Xerox Digital Color Supreme Gloss 10pt
Mohawk Irish Linen 80 lb.	216	Uncoated - Rough	8.5 x 11	Textured Linen	2676				Yes	Aug-04	Simplex and Duplex Mottle was image quality artifact.	Xerox Textured Papers
Nekoosha Solutions Cover	216	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Color Xpressions Elite 80lb Cover
Sapphire-treated Carnival Vellum Cover 80 lb	216	Uncoated - Regular		Indigo Paper	130				Yes	May-04		N/A
Sterling Ultra Gloss 10 pt Cast-Coated	216	C1S High Gloss Smooth	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Supreme Gloss 10pt
Sundance Smooth Cover (Smoke)	216	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A
Uncoated Endleaf	216	Uncoated	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A
PVC	220	C2S	12x18		20				Yes	Apr-06		Xerox Printable Polyester Papers
Impact Gloss Labels	225	C2S Gloss	14.33 x 22.5		10		Not Recommended		No	Jan - '10		
Yuppo	232	Coated 2 side Gloss	8.5x11		100	Not Recommended			No	Oct-05	Poor Transfer. Poor Toner Adhesion. Stactic may interfere with running and stacking. POTENTIAL SERVICE RISK	N/A
Curious Iridescent Cover (Cryogen White)	240	Coated 2 side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Elite Gloss 80lb Cover

Xerox iGen4 90/110 Digital Production Press, Xerox iGen4 220 Perfecting Press, and iGen4 Xerox Automated Packaging Solution configuration North America Tested Media List February, 2011

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Product Description	Weight g/m ²	Coating type	Size	Application	Number of sheets run	Image Quality	Image Permanence	Runnability	Auto Duplex	Date of test	Notes	Xerox Guaranteed Media Alternative	
Curious Iridescent Cover (Morphing Mauve)	240	Coated 2 side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Elite Gloss 80lb Cover	
Curious Iridescent Cover (Plasma)	240	Coated 2 side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Elite Gloss 80lb Cover	
Curious Iridescent Cover (Virtual Pearl)	240	Coated 2 side Gloss	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Elite Gloss 80lb Cover	
Styrene 12pt	240					Not Recommended						Fuser contamination	Xerox Printable Polyester Papers
Curious Metallic Cover (Anodised)	250	Coated 2 side Matte Regular	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A	
Curious Metallic Cover (Galvanised)	250	Coated 2 side Matte Regular	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A	
Curious Metallic Cover (Gold leaf)	250	Coated 2 side Matte Regular	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A	
Curious Metallic Cover (Lustre)	250	Coated 2 side Matte Regular	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A	
Curious Metallic Cover (White Gold)	250	Coated 2 side Matte Regular	11x17		20				Yes	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A	
Fasson Crack and Peel Labels	250		11x17	1 up labels	1000				No	Jan-04	Mottle was image quality artifact.	Xerox Digital Color Xpressions Matte Labels	
Transilwrap Trans Tear Resistant White Polypropylene Film	250	C2S	19x14		6	Not Recommended			Yes	Mar-06	multifeeds, high static	Xerox Printable Polyester Papers	
Transilwrap Transalloy P-260	250	C2S	17x20		15				Yes	Mar-06	static	Xerox Printable Polyester Papers	
3.2 mil White Polypropylene	250	C2S Gloss	8.5 x 11						no	Jul-2006	mottle image artifact poor runnability	Xerox Printable Polyester Papers	
3.5 mil White Vinyl	250	C2S Gloss	8.5 x 11						no	Jul-2006	mottle image artifact poor runnability	Xerox Printable Polyester Papers	
Excel Silver Matte	257	Coated 1 side - Gloss - Smooth	11 x 17	Labels	700				No	Aug-04	Mottle was image quality artifact. Multiple jams.	Xerox Digital Color Supreme Gloss 12pt	
Transalloy P300 Multipolymer Alloy Styrene	258	C2S	14x20		200	Not Recommended			Yes	Mar-06	high static very poor toner adhesion	Xerox Printable Polyester Papers	
Styrene 14pt	260					Not Recommended						Fuser contamination	Xerox Printable Polyester Papers
Excel White Matte	268	Coated 1 side - Gloss - Smooth	11 x 17	Labels	700				No	Aug-04	Mottle was image quality artifact.	Xerox Digital Color Supreme Gloss 12pt	

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Flexmark PM 200 White Matte	268	Coated 1 side - Gloss - Smooth	11 x 17	Labels	700				No	Aug-04	Mottle was image quality artifact.	Xerox Digital Color Supreme Gloss 12pt
Clear Transparency	280	Clear - Smooth	12x18	Transparency	200				Yes	Feb-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact. Multiple jams.	Xerox Production Color Transparency
SBS / Bright Ultracure acrylic lacquered silver transfer metalized	280	Coated 2 Side - Gloss - Smooth			15	Not Evaluated			No	Jan-05	EIP mode gave acceptable image permanence. Runnability poor 3 jams in 15 sheets. POTENTIAL SERVICE RISK	N/A
Velvet Transparency	280	Clear - Smooth	12x18	Transparency	200				Yes	Feb-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact. Multiple jams.	Xerox Production Color Transparency
ELT Vinyl Labels 6 Up	280	Coated 1 Side - Gloss - Smooth							No		This media exceeds the DocuColor iGen3 weight specification upper limit. In the stock library, program this media as the highest weight in the specification range. For uniform image quality, do not image within 5 mm of score. For additional image quality	Xerox Custom Vinyl Label
Vestcom Vinyl Laser Labels 92XL 8-up	283	Coated 2 side Gloss	8.5 x 11		3,000				No	Nov-10		
Fibermark Skivertex Ultra Graphic White Linen	286	uncoated	14.33 x 22.5		300	Not Recommended			No	Mar - '10	Poor image quality and toner adhesion, resulted in high level of contamination in the fuser area.	
Reich Paper Shine Pearl 107 lb. Cover	289	Coated 2 Side - Satin - Smooth	12.5 x 18		20				Yes	Sep-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	Xerox Digital Color Elite Silk 100lb Cover
Avery Teslin Labels	289	Matte	11x17		35				No	Jun-09		
Hop Syn	295	Coated 2 Side - Gloss - Smooth	12.5x19		10	Not Recommended			Yes	Jan-05	Poor Transfer. Poor Toner Adhesion. Stactic may interfere with running and stacking. POTENTIAL SERVICE RISK	N/A
Gold spiral patterned Foiled Papers	300	Uncoated - Regular	12x18		150				Yes	Jun-04		N/A
High Impact Polystyrene 15 mil	300	Coated 2 Side - Matte - Smooth			20				No	Jan-05	Poor fusing using EIP mode. High static	Xerox Printable Polyester Papers
Holly patterned Foiled Papers	300	Uncoated - Regular	12.4x18.1		100				Yes	Jun-04		N/A
IBL #6003 Bonded Leather, Brown (Rust)	300	Coated 1 side Gloss	11x17	Leather	20	Not Recommended			No	Sep-04	Simplex only, single sheet feed (jam on second sheet) Poor toner adhesion POTENTIAL SERVICE RISK	N/A
Kensington 7252 Cabretta Black Bonded Leather	300	Coated 1 side Gloss	11x17	Leather	20	Not Recommended			No	Sep-04	Simplex only, single sheet feed (jam on second sheet) Poor toner adhesion POTENTIAL SERVICE RISK	N/A
Polyester 14 mil	300	Coated 2 side Gloss	A4		500				No	Apr-05	Simplex only, single sheet feed (jam on second sheet) High Static Mottle is image quality artifact. POTENTIAL SERVICE RISK	Xerox Printable Polyester Papers
PVC 14 pt	300	C2S Gloss	12 x 18		180				no	Sep-2006		Xerox Polyester
White 7/3 polyester Dead open backing film 7 mil 10 pt Hard Coat Textured Transilwrap (7 mil poly/3 mil adhesive	300	C2S Gloss	12 x 18		4	Not Recommended			no	Sep-2006	every sheet run jammed	Xerox Polyester Paper and Xerox DuraPaper

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10 mil Tekra vinyl	300	C2S	12x18		50				Yes	Jan-06	odor	Xerox Printable Polyester Papers
Tekra Translite 66000548	300	C2S	14.33 x 22.5		3000				Yes	Mar-06	high static resulting in skew and jams after 100 prints	Xerox Printable Polyester Papers
Koehler synthetic	325	Coated 2 side Gloss	14.33 x 20.5	playing cards	500	Not Recommended			Yes	Jul-05	Poor Toner Adhesion Oil build up on sheets POTENTIAL SERVICE RISK	Xerox Printable Polyester Papers
Fasson SOS Semi-Gloss Laser S2501 Label Stock	350	C2S Gloss and Semi-Gloss and C1S Gloss and Semi-Gloss	8.5 x 11		350				no	Sep-2006	image easily scratched off	Xerox Custom Premium Matte Laser Label
PVC Tech 310-608-1115 15 mil PVC	350	C2S Gloss	12 x 18		30	Not Recommended			yes	10/07	no settings for acceptable image quality no settings for acceptable toner adhesion machine fuser roll contamination	
Transalloy P-260 EX 0.29 Double White Matte/Matte	350	C2S Gloss	8.5 x 11		2	Not Recommended			no	8/07	Melted in Fuser	
Transalloy P-300 0.28 Super China White M/M	350	C2S Gloss	8.5 x 11		3	Not Recommended			no	8/07	Melted in Fuser	
Transilwrap 0.023 Polypropylene	350	C2S Gloss	8.5 x 11		30	Not Recommended			No	10/07	No settings for acceptable image quality caliper outside machine specs	
DocuStar Magic Stik Label	358	C2S Gloss	12 x 18		50	Not Recommended			No	Apr-08		
HoloPrisim			8.5 x 11		10				No	Aug-04	EIP mode may be needed for acceptable image permanence. POTENTIAL SERVICE RISK Mottle was image quality artifact.	N/A
K&R Plastics 15 pt synthetic paper	397		14 x 20		25	Not Recommended			No	Feb - '10	Poor solid area coverage that could not be corrected through transfer adjustments.	Xerox 14 mil Polyester Paper
For best performance it is recommended that these media be stored and run at a relative humidity between 50- 55% and temperature between 68 - 73 F. Assure packaging board has adequately acclimated to the conditions in which it is to be printed. Requires setup to the Xerox Automated Packaging Solution Configuration.												
StoraEnso Tambrite 16 pt.	225	Coated 1 Side	14.33 x 20.5		500				No	Sep-09	Observed jams due to media curl. This media is adversely reactive in extreme environmental conditions. Edge deletions observed.	
Mead WestVaco 16pt.	289	Coated 1 Side	14.33 x 20.5		100				No	Feb - '10	Required use of TransferC to achieve acceptable Image Quality	
GP Masterprint 16pt.	290	Coated 1 Side	14 x 22.5		7800				No	Dec - '09		
StoraEnso Ensocoat 15 pt.	300	Coated 1 Side			21500				No	Aug-09		
Precision 14pt.	306	Coated 2 Side	14 x 20		155				Yes	Jan - '10		
Spicer 16pt.	341	Coated 2 Side	14 x 20		230			Not Recommended	No	Jan - '10	Validated feeding problems	

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Precision 16pt.	350	Coated 2 Side	14 x 20		110				Yes	Jan - '10		
Carolina 16pt C2S	350	Coated 2 Side	14.33 x 20.5		500				Yes	Sep-10	Toner adhesion on side 2 was rated fair	
Carolina 18 pt. C1S	350	Coated 1 Side	19.5 x 14		200				Yes	May-10		