# **Recommended Xerox Materials for Xerox Color 550/560**

## For use in the US and Canada

## **Revision 2.0 - Issued December 2010**

#### **Important Notes:**

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweigt 4, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Auto-duplexing of Coated 1, Coated 2 and Heavyweight 2 media may cause increased jams. When this occurs, use manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Option (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when Relative Humidity is greater than 40%. Output may require removal at 25 sheets of coated media in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 or Coated 3 mode. In low humidity environment, Heavyweight 2 or Heavyweight 3 mode may yield better image quality.

For Manual Duplex, it may help to manually remove curl after printing side 1 before placing sheets into feeder for side 2.

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Plain/Recycled (64-105gsm) Heavyweight 1(106-176gsm) Heavyweight 2(176-220gsm) Heavyweight 2(176-220gsm) Transparency Paper types are selected within Syst	Coated 2 (177 Coated 3 (221 Label		550 North /	ML )/560 America '2.0	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free					
Media	Mode	Image Quality System Setting	Weight	Re-Order #	Туре	Size	Trays 1 - 4	Tray 6-7	Tray 5 (Bypass)	Additional Information
Xerox Business 4200	Plain	Plain A	75 gsm/ 20lb	3R2047 3R2641 (3-Hole) 3R2051 3R3761		8.5 x 11 8.5 x 11 8.5 x 14 11 x 17	A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A	A A A A A A A	A A A A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
Xerox Business 4200 Ring Tuff	Hole Punched		75gsm/20lb	3R4429 (3-hole)		8.5 x 11	A A A A	A A	А	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
Xerox Business Plus	Plain	Plain A	75 gsm/ 20lb	3R11600 3R11601 (3-Hole) 3R11602 3R11603		8.5 x 11 8.5 x 11 8.5 x 14 11 x 17	A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A	A A A A A A	A A A A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
Xerox Color Xpressions Select	Plain	Plain B	90 gsm/ 24lb	3R11540 3R11541 (3-hole) 3R11542 3R11543		8.5 x 11 8.5 x 11 8.5 x 14 17 x 11	A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A	A A A A A A	A A A A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
	Hole Punched Plain	Plain C	105gsm/ 28lb	3R11761 (3-hole) 3R11760 3R11762 3R11763		8.5 x 11 8.5 x 11 17 x 11 18 x 12	A     A     A     A       A     A     A     A       A     A     A     A       A     A     A     A	A A A A A A	A A A M	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
	Heavyweight 1	HW1A	120gsm/ 32lb	3R11764 3R11765 3R11766		8.5 x 11 17 x 11 18 x 12	A A A A A A A	A A A A A A A A A A A A A A A A A A A	A A A	
Xerox Color Xpressions Elite	Heavyweight 1	HW1C	163gsm/ 60lb	3R11767 3R11768 3R11769		8.5 x 11 17 x 11 18 x 12	AAAAAA	A A A A A A A A A A A A A A A A A A A	A A A	
	Heavyweight 2		215gsm/ 80lb	3R11770 3R11771 3R11772		8.5 x 11 17 x 11 18 x 12	M M M M M M	M M M M	M M M	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Heavyweight 4		270gsm/ 100lb	3R11774 3R11775 3R11776		8.5 x 11 17 x 11 18 x 12		\$ \$ \$	M M M	
	Plain	Plain C	105gsm/ 28lb	3R11800 3R11801 3R11802		8.5 x 11 17 x 11 18 x 12	S     S     S     S       S     S     -     -	S     S       S     S       S     S	M M M	On Light Production Finisher, do not staple more than 70 sheets per set.
Xerox Color Xpressions	Heavyweight 1	HW1C	175gsm/ 65lb	3R11803 3R11804 3R11805		8.5 x 11 17 x 11 18 x 12	AAAAAAA	A A A A	A A A	
Planet 20	Heavyweight 2		215gsm/ 80lb	3R11806 3R11807 3R11808		8.5 x 11 17 x 11 18 x 12	S     S     S     S       S     S     -     -       S     -     -     -	S     S       S     S       S     S	M M M	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Heavyweight 4		270gsm/ 100lb	3R11809 3R11810 3R11811		8.5 x 11 17 x 11 18 x 12		\$ \$ \$	M M M	

Plain/Recycled (64-105gsm) Heavyweight 1(106-176gsm) Heavyweight 2 (176-220gsm) Heavyweight 2 (176-220gsm) Heavyweight 3/4 (221-300gsm) Transparency Paper types are selected within Syst	55 North	RML 0/560 America / 2.0	A=Auto Duple S=Simplex On M=Manual Du PCW=Post Co ECF=Element	ly plex nsumer								
Media	Mode	Image Quality System Setting	Weight	Re-Order #	Туре	Size	-	s 1 - 4	4	Tray 6-7	Tray 5 (Bypass)	Additional Information
					_		1 2	3	4	HCF OH	F 5	l
Xerox Color Xpressions Planet 100	Plain	Recycled	90gsm / 24lb	3R11815		8.5 x 11	A A	Α	Α	A A	Α	
	Plain	Plain C	105gsm/ 28lb	3R11820 3R11821 3R11822 3R11823 3R11823 3R11824	Cream White Warm White	8.5 x 11 17 x 11 18 x 12 8.5 x 11 17 x 11	A A A A A A A A	A	A	A A A A A A A	A A M A A	On Light Production Finisher, do not staple more than 70 sheets per set.
Xerox Planet 30				3R11825		18 x 12	Α			Α	Α	
	Heavyweight 2		215gsm/ 80lb Cover	3R11826 3R11827 3R11828 3R11829 3R11830 3R11830	Cream White Warm White	8.5 x 11 17 x 11 18 x 12 8.5 x 11 17 x 11 18 x 12	A A A A A A A A A A	A 	A	A A A A A A A A	A A A M M M	Increased jams may occur when auot-duplexing. Increased jams may occur when Output Format is Auto or Face Down Use Face Up output format if this occurs.
Xerox Digital Publishing Paper	Plain	Plain B	90gsm/ 24lb	3R11755 3R5669		8.5 x 11 17 x 11	A A A A	A	Α	A A A	A	On Light Production Finisher, do not staple more than 70 sheets per set.
	Coated 1	Coated 1A	120gsm/ 80lb	3R11450 3R11451 3R11452	Gloss Text	8.5 x 11 17 x 11 18 x 12	A A A A A	A	A	A A A A	A A A	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher Gloss variation can occur from machine rolls, especially on high area coverage prints.
	Coated 1	Coated 1B	140gsm/ 100lb	3R11454 3R11455 3R11456	Gloss Text	8.5 x 11 17x11 18x12	A A A A A	A	A	A A A A	A A A	OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Coated 2	Coated 2B	210gsm/ 80lb	3R11458 3R11459 3R11460	Gloss Cover	8.5 x 11 17 x 11 18 x 12	s s s s	S	S	s s	M M M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto- duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.
	Coated 3	Coated 3B	280gsm/ 100lb	3R11462 3R11463 3R11464	Gloss Cover	8.5 x 11 17 x 11 18 x 12				S S S	M M M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may
	Coated 3	Coated 3B	300gsm/ 110lb	3R11466 3R11467 3R11468	Gloss Cover	8.5 x 11 17 x 11 18 x 12				S S S	M M M	require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.

Plain/Recycled (64-105gsm) Heavyweight 1(106-176gsm) Heavyweight 2 (176-220gsm) Heavyweight 24 (22-300gsm) Transparency Paper types are selected within Syst	55 North	RML 0/560 America / 2.0	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free												
Media	Mode	Image Quality System Setting	Weight	Re-Order #	Туре	Size	1	Trays 1 - 4					(Bypass)	Additional Information	
	Coated 1	Coated 1A	120gsm/ 80lb	3R11470 3R11471 3R11472	Silk Text	8.5 x 11 17x11 18x12	A A A	A	Α	Α	A	A A A	A A A	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (-40%) environments.	
	Coated 1	Coated 1B	140gsm/ 100lb	3R11474 3R11475 3R11476	Silk Text	8.5 x 11 17x11 18x12	A A A	A A	A	Α	A	A A A	A A A	100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.	
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Coated 2	Coated 2B	210gsm/ 80lb	3R11478 3R11479 3R11480	Silk Cover	8.5 x 11 17 x 11 18 x 12	s s s	S S	S	S	S	s s s	M M M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto- duplexing. Whenthis occurs, use Manual Duplexing. Increased jams way occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.	
	Coated 3	Coated 3B	280gsm/ 100lb	3R11482 3R11483 3R11484	Silk Cover	8.5 x 11 17 x 11 18 x 12						S S S	M M M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may	
	Coated 3	Coated 3B	300gsm/ 110lb	3R11486 3R11487 3R11488	Silk Cover	8.5 x 11 17 x 11 18 x 12						S S S	M M M	require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rol especially on high area coverage prints.	
	Coated 1	Coated 1A Coated	120gsm/ 80lb	3R11503 3R11504 3R11510	Gloss Text	17 x 11 18 x 12 17 x 11	A A A	A				A A A	A A A	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher Gloss variation can occur from machine rolls, especially on high area coverage prints.	
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Coated 1 Coated 2	1B Coated 2B	100lb 210gsm/ 80lb	3R11511 3R11506 3R11507	Gloss Text	18 x 12 17 x 11 18 x 12	A S S	S	S	S	S	A S S	A M M	OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.	
001013 (020)	Coated 3	Coated 3B	280gsm/ 100lb	3R11513 3R11514	Gloss Cover	17 x 11	s	S	S	S	s	s s	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
	Coated 2 or	Coated	8pt / 176	3R11430 3R11431		8.5 x 11	s s	s s				s	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humin greater than 40% could cause multifeds. Output may require removal at 25 sheets in the tray when not using a finish Gloss variation can occur from machine rolts, especially on high area coverage prints. Preference for Coated 1, Coate	
	Heavyweight 2	2B	gsm	3R11432		18 x 12	s					s s	M	or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing, Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.	
Xerox Digital Color Supreme Gloss Coated Cover (C1S)	Coated 2 or Heavyweight 2	Coated 2B	10pt / 210gsm	3R11434 3R11435		8.5 x 11 17 x 11	s s	s s				s s	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher Gloss variation can occur from machine rolls, sepacially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40% Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.	
	Coated 3 or Heavyweight 3	Coated 3A	12pt / 250gsm	3R11436 3R11438 3R11439 3R11440		18 x 12 8.5 x 11 17 x 11 18 x 12						s s s s	M M M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidit greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 3 or Heavyweight 3 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%	

Plain/Recycled (64-105gsm) Heavyweight 1(106-176gsm) Heavyweight 2 (176-220gsm) Heavyweight 2 (176-220gsm) Transparency Paper types are selected within Syst	55 North	RML 50/560 A America V 2.0	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free											
Media	Mode	Image Quality System Setting	Weight	Re-Order #	Туре	Size	1	Tray	s 1 - 4	4	Tray HCF		Tray 5 (Bypass) 5	Additional Information
							<u> </u>	2		-	TICI	UNCF	5	
Xerox Index Stock	Heavyweight 1	HW1C	163gsm/	3R11747		8.5 x 11	Α	Α	Α	Α	Α	Α	Α	
Xerox Index Stock	Heavyweight	HWIC	90lb	3R11748		17x11	Α	Α	Α	Α	Α	Α	Α	
Xerox 110# Index Stock	Heavyweight 2		199 gsm	3R11749		8.5 x 11	S	S	s	S	s	S	М	Increased jams may occur when Output Format is Auto or Face Down. Use Face Up Output Format if this occurs.
Xerox Digital Color Glossy Labels	Label Mode			3R5770 3R12370 3R5771 3R6322 3R12372	1 - up 1 - up 4-up 2 UP CD 6 UP CD	8.5 x 11 8.5 x 11 8.5 x 11 8.5 x 11 11 X 17	S S S	S S S S	S S S	S S S S			\$ \$ \$ \$ \$	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.
Xerox Digital Color Matte Labels	Label Mode			3R5772 3R12371 3R5773 3R6332 3R6333 3R6330 3R12373	1 - up 1 - up 4-up 10-up 30-up 2 UP CD 6 UP CD	8.5 x 11 8.5 x 11 8.5 x 11 8.5 x 11 8.5 x 11 8.5 x 11 8.5 x 11 11 X 17	\$ \$ \$ \$ \$ \$ \$ \$	S       S       S       S       S       S       S	S       S       S       S       S       S       S	S   S   S   S   S   S			S       S       S       S       S       S       S       S       S       S       S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.
Xerox Transparency	Transparency Mode			3R3117 3R12505 3R3108		8.5 x 11	s	s	S	s		s	s	It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
Xerox Tabs	Tab Stock1	Tab1C	163gsm/ 90lb index	3R4417 3R4418 (3-hole)		8.5/9 x 11 8.5/9 x 11							S S	For copy jobs, 8.5x11 size should be selected. For print jobs, 9x11 size should be selected. Tab stock functionality ar work flow will vary for different Digital Front End Print/Network Controllers. Please consult the Network controller documentation when running tabs.
Xerox Digital EA Transfer Paper	Transfer Paper			3R12398 3R12397		8.5 x 11 17x11							s s	Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catcl Tray rather than finishing devices if possible to minimize the risk of paper jams. • While the job is printing, remove eac sheet as it exits the machine to avoid stacking problems in the exit tray.

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