



MODEL H8174 50 Gallon Dust Collection Bag Holder INSTRUCTION SHEET

Introduction

This heavy-duty 50 gallon dust collection drum bag holder is zinc plated and comes with sturdy rubber handles for ease of use.

Inventory

After all the parts have been removed from the box, use the **Parts Breakdown** on **Page 2** to inventory the parts.

CAUTION

The metal plates of this bag holder have sharp edges. Use gloves to protect your hands during assembly to avoid cutting yourself.

Assembly

1. Connect the four metal plates together using the (24) #10-20 x $\frac{3}{8}$ " Phillips head screws and the (24) #10-20 hex nuts (see **Figure 1**).
2. Install the rubber handles on the inside of the bag holder with the (4) $\frac{1}{4}$ "-20 x $\frac{5}{8}$ " hex bolts, the (8) $\frac{1}{4}$ " fender washers, and the (4) $\frac{1}{4}$ "-20 hex nuts.

If you need help with your new bag holder, call our Tech Support at: (570) 546-9663.



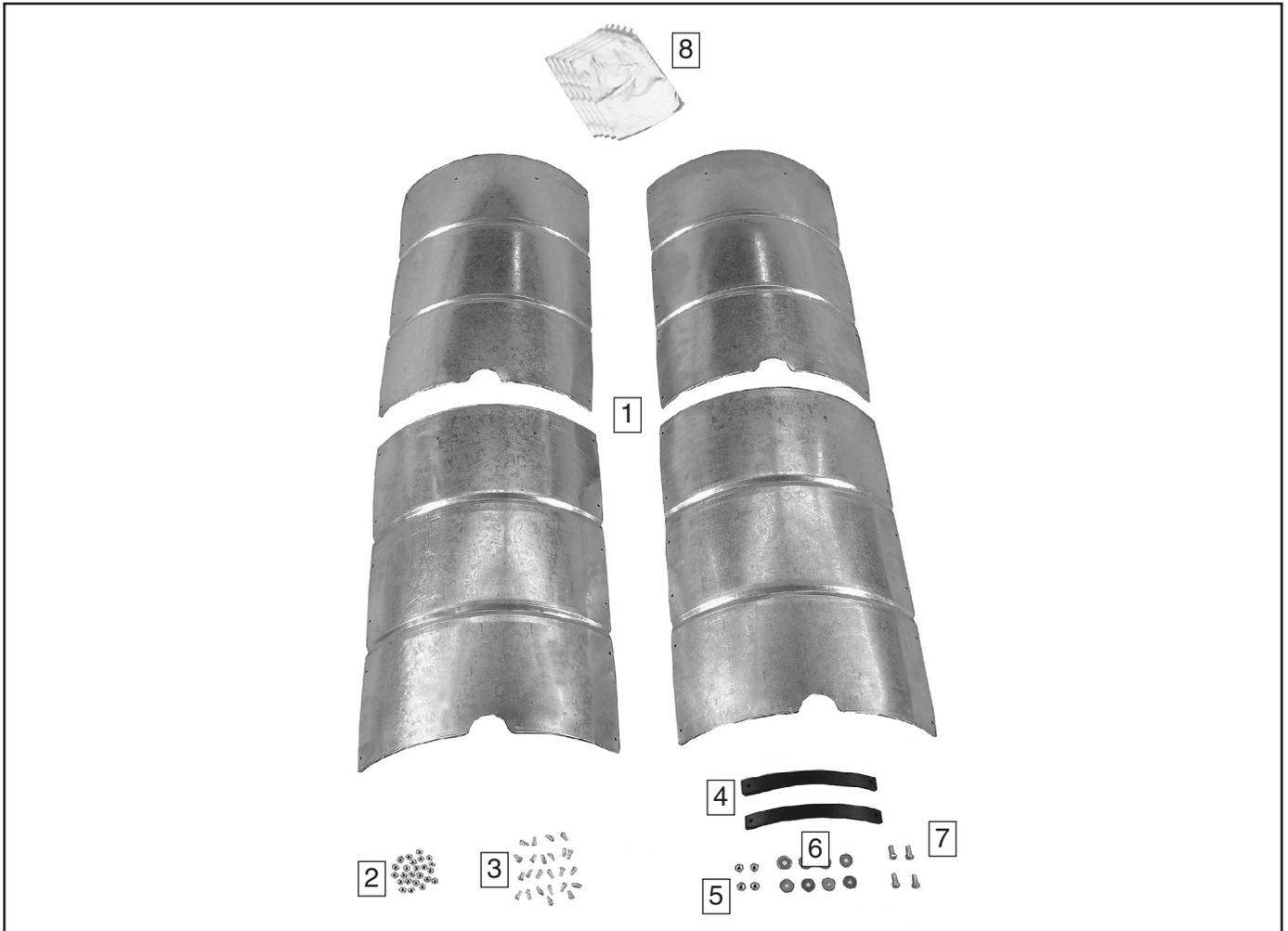
Figure 1. Model H8174 assembled.

Use the Model H8174 bag holder with the dust collection bag as shown in **Figure 2**.



Figure 2. Model H8174 inserted into 50 gallon dust collection drum with collection bag.

H8174 Parts Breakdown and List



| Item | Part Number | Description | Quantity |
|------|-------------|-----------------------------------|----------|
| 1 | PH8174001 | Bag Holder Plates | 4 |
| 2 | PN07 | Hex Nuts #10-24 | 16 |
| 3 | PS06 | Phillip Head Screws #10-24 x 3/8" | 16 |
| 4 | PH8173004 | Rubber Handles | 2 |
| 5 | PN05 | Hex Nuts 1/4"-20 | 4 |
| 6 | PH8173006 | Fender Washers 1/4" | 8 |
| 7 | PB02 | Hex Bolts 1/4"-20 x 5/8" | 4 |
| 8 | PH8174008 | Collection Bag 25 1/8" x 47 1/4" | 5 |