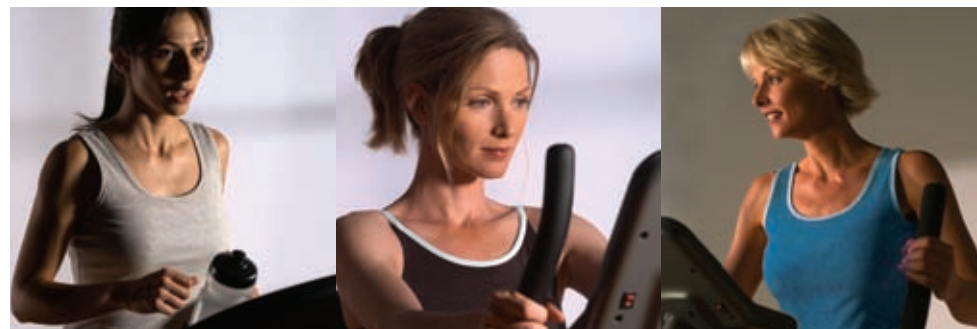


*it all  
starts  
with a  
vision*



500 South CP Avenue • P.O. Box 280 • Lake Mills, WI 53551  
toll free 800.335.4348 • phone 920.648.4090 • fax 920.648.3373  
[www.visionfitness.com](http://www.visionfitness.com)

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AG18.47PRD  
REV1

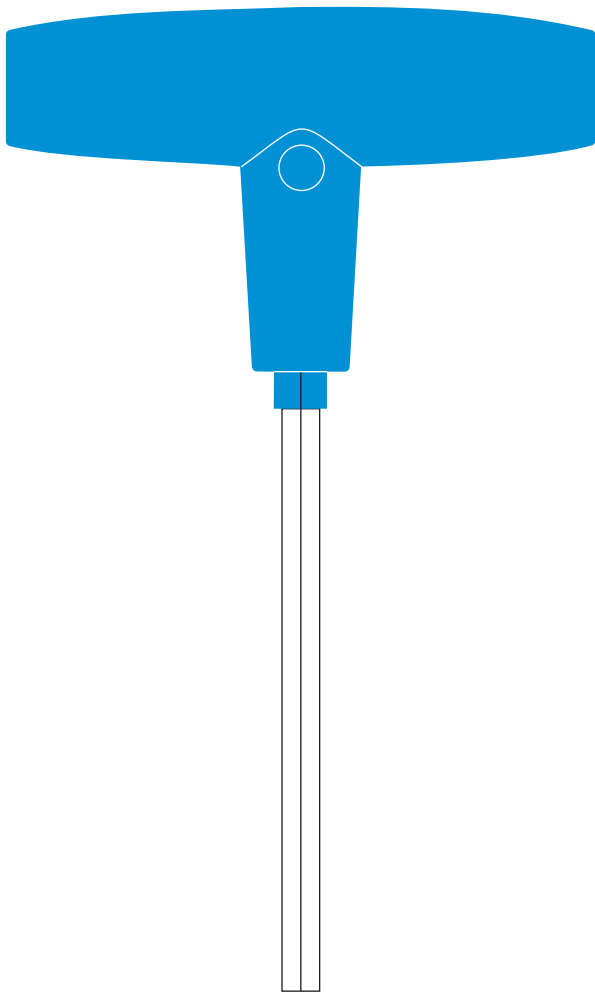
# *Assembly Guide*



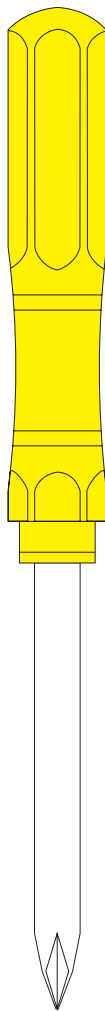
**U70**  
COMMERCIAL FITNESS BIKES

TOOLS & PARTS INCLUDED

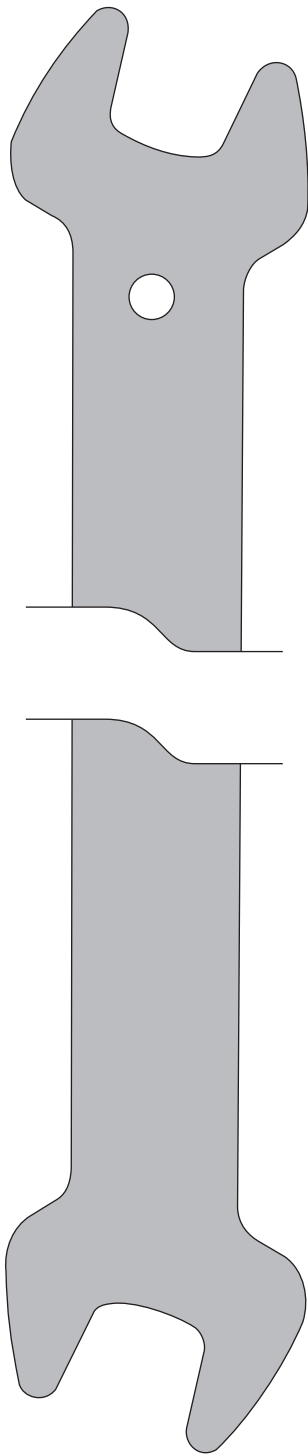
5mm T-Shaped Wrench



Screwdriver



15mm Pedal Wrench



**PARTS BOX**

Console Mast Cover  
Accessory Tray  
Water Bottle  
Color-coded Hardware Bags  
Owner's Guide  
Assembly Guide  
Warranty Card  
Heart Rate Chest Strap

U70  
COMMERCIAL FITNESS BIKE

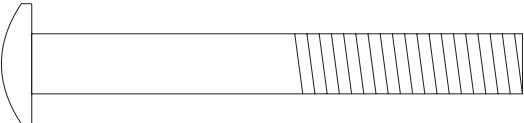
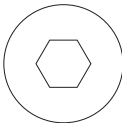
To avoid possible damage to this Fitness Bike, please follow these assembly steps in the correct order. Before proceeding, find your new Fitness Bike's serial number located on the front axle tube, and enter here:

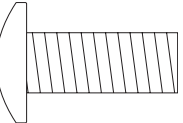
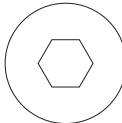
Refer to this number when calling for service, and enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Fitness Bike.  
If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12



**NOTE:** It is recommended that you apply grease to the threads of each bolt and screw as you assemble your Fitness Bike to prevent loosening and noise. Also, during each assembly step, ensure that ALL screws and bolts are in place and partially threaded in before completely tightening any ONE screw or bolt.

HARDWARE INCLUDED

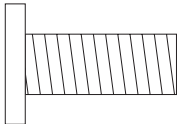
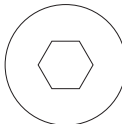
**ORANGE BAG**

  
M8x65L Bolt  
Quantity: 2

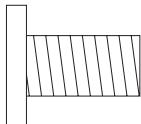
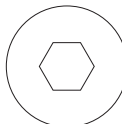
  
M8 x 20L Bolt  
Quantity: 2



  
M8 Lock Washer  
Quantity: 4

**PINK BAG**

  
M8 x 20L Bolt  
Quantity: 4

**BLUE BAG**

  
M8 x 15L Bolt  
Quantity: 7

  
M8 Lock Washer  
Quantity: 6

# Assembly Guide

## STEP 1

### ORANGE BAG

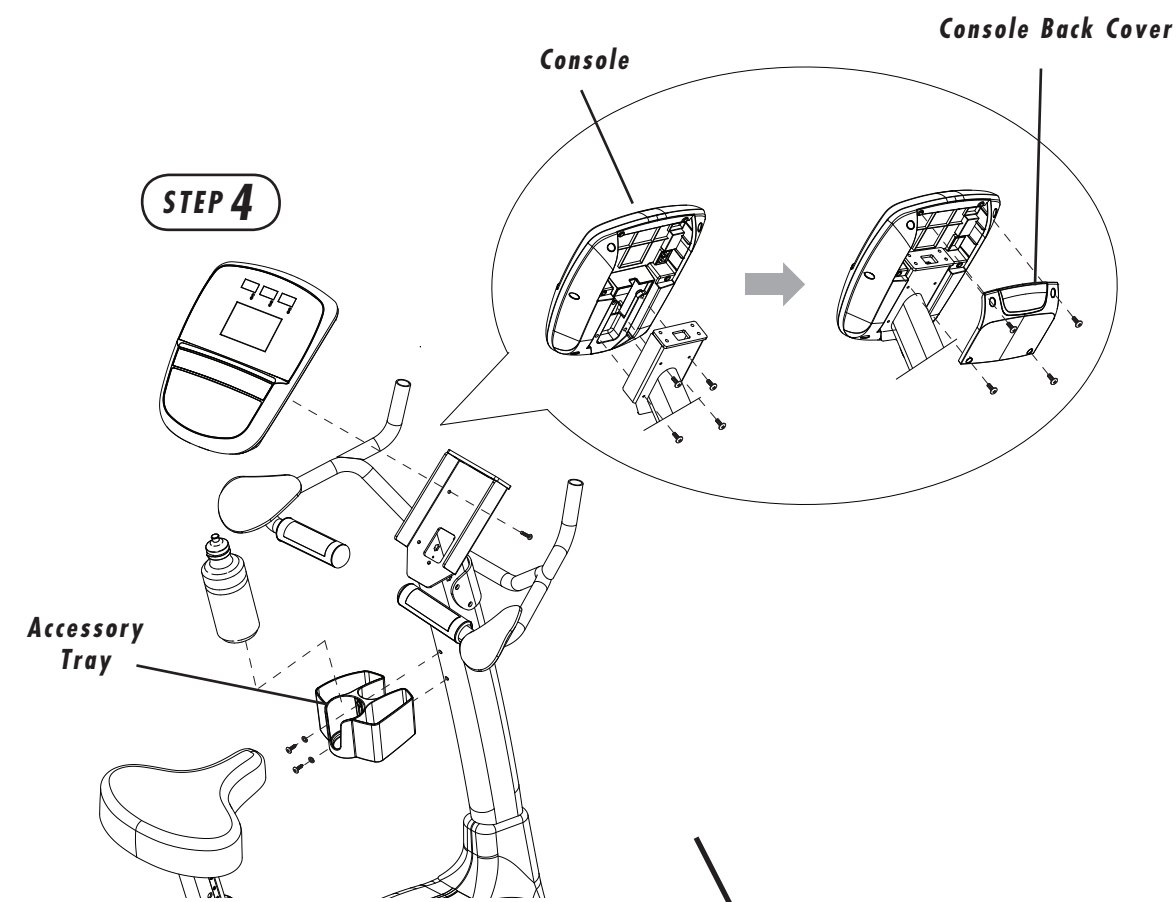
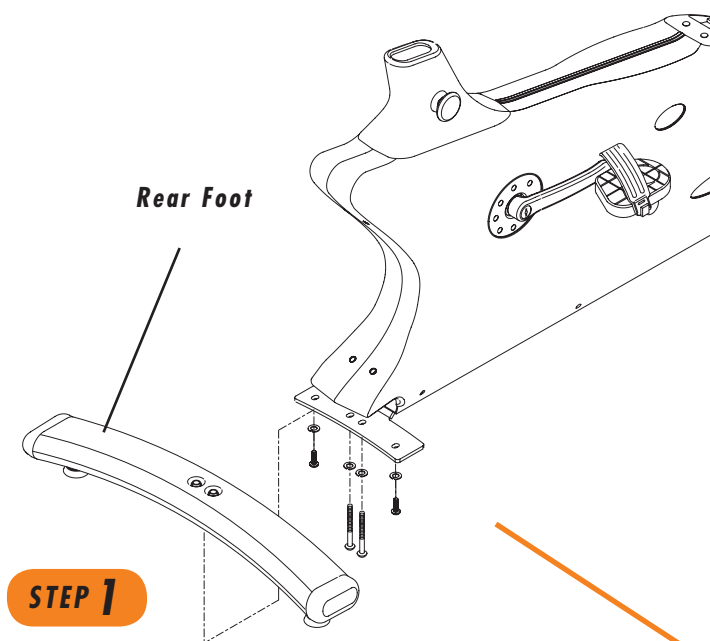
- Install the rear foot with four lock washers (M8), two inside bolts (M8x65L), and two outside bolts (M8x20L). Tighten with the 5mm T-shaped wrench.

## STEP 2

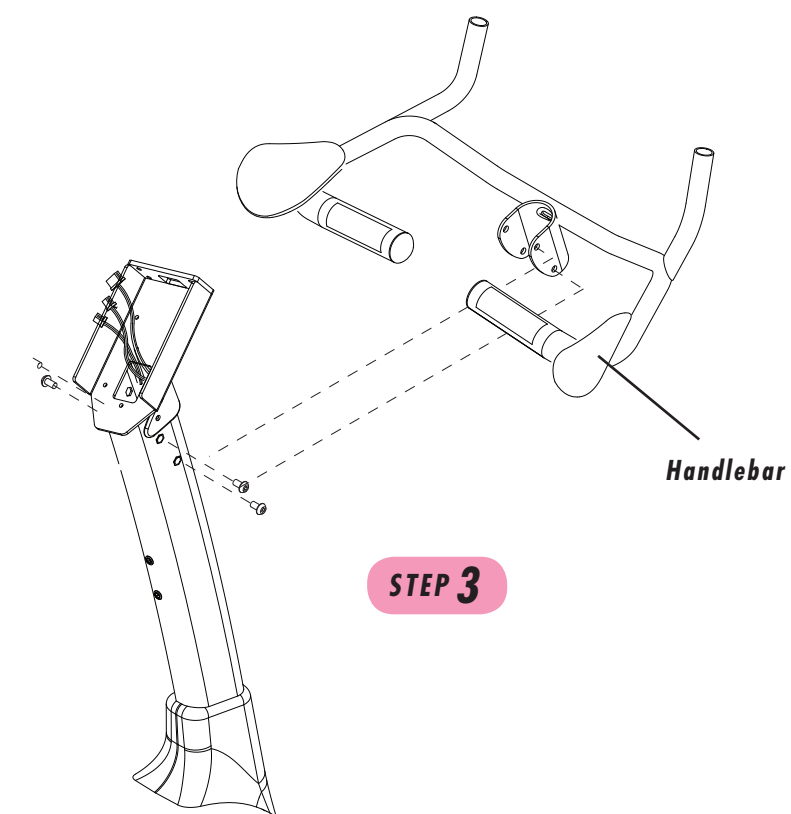
### BLUE BAG

- Slide the console mast boot onto the console mast.
- Unfold the wire harness located in the console mast frame bracket. Connect it to the wire tie coming from the bottom of the console mast. Pull the wire tie and wire harness up through the top of the console mast while simultaneously sliding the mast into the frame bracket.
- Secure the mast to the frame using six lock washers (M8) and six bolts (M8x15L). Tighten with the 5mm T-shaped wrench. Place the seventh bolt (M8x15L) in the rear of the frame bracket and tighten until snug.
- Slide the console mast boot down and set it in place on the side cover.
- Remove the nuts (M8) from the bottom of the seat. Attach the seat to the seat post with the nuts you just removed. Tighten with the 15mm wrench.

## STEP 1



## STEP 4



## STEP 3

## STEP 3

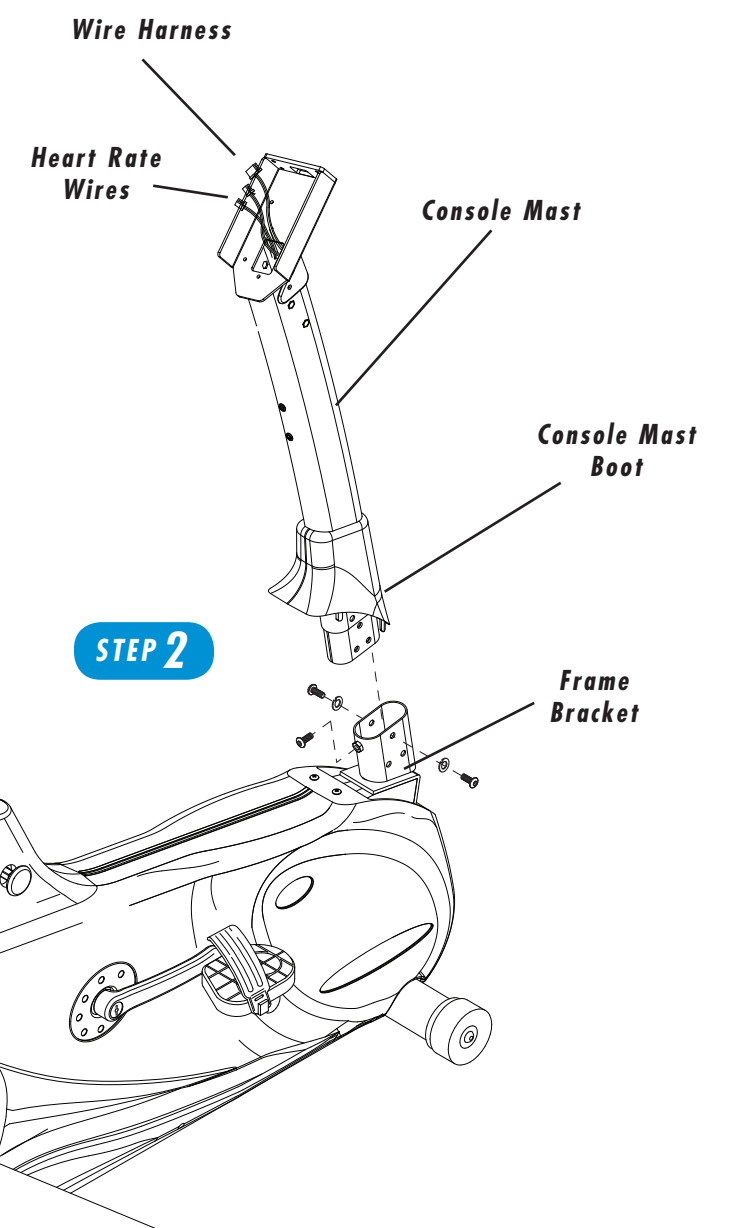
### PINK BAG

- Feed the heart rate wires of the handlebar through the small hole located in the front of the console mast. Pull these wires up through the hole at the top of the console mast. Attach the handlebar to the console mast using four bolts (M8x20L). Tighten with the 5mm T-shaped wrench.

## STEP 4

### CONSOLE

- Remove the four mounting bolts from the back of the console and four screws holding the console back cover with the screwdriver. Plug in the wire harness and the two heart rate wires to the back of the console. Attach the console to the console mast with the four bolts removed earlier in this step.
- Plug in the 9-volt battery. Reattach the console back cover with the four screws removed previously.
- With the screwdriver, remove the two bolts located half way up the console mast. Attach the accessory tray to the console mast with the two bolts.



## STEP 2