



**Manitowoc**

## KFC and Taco Bell Logo Application Instructions

### Manitowoc Models S600C, S1470C

*These instructions will help the location manager or machine installer to correctly center the urethane logo on the front panel of the Manitowoc ice machine.*

#### **Tools Needed:**

Philips head screw driver

#### **Contents of Kit:**

Small packet containing alcohol prep pad

Urethane logo

L-shaped static cling template

#### **MODEL - SY0674C or SD0672C**

Follow these instructions to remove the left section of the ice machine front panel from the machine.

(1) If your machine is on a drink dispenser, remove the drink dispenser ice bin cover.



(2) Remove the Philips head screw from lower section of the front panel.

(3) Depress pin to release front panel.



*Pictured: S600C*

#### **MODELS - SY1474C or SD1472C**

Follow these instructions to remove the ice machine front panel from the machine.

(1) If your machine is on a drink dispenser, remove the drink dispenser ice bin cover.



(2) Remove the Philips head screw from lower section of the front panel.

(3) Pull front panel away from machine while lifting slightly.

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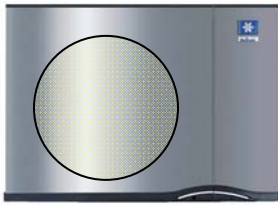
**MODEL - SY0684C or SD0672C**

**MODELS - SY1474C or SD1472C**

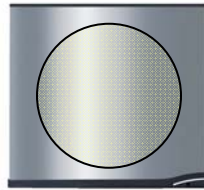
1. Place the panel on a flat, horizontal surface with the stainless steel side (exterior) facing up.

**Note:** The screw hole on the face of the panel should be in the lower right-hand corner when you are facing the panel, as pictured below:

2. Make sure the white PVC film is removed from the front panel.
3. Use the Alcohol Prep Pad found in the kit to gently clean surface of stainless steel panel, focusing on the central area highlighted below.



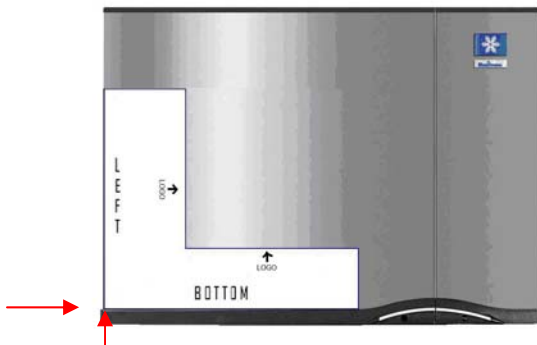
**Models SY1474, SD1472**



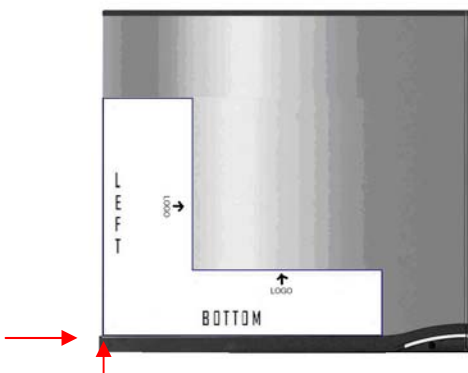
**Models SY0684, SD0672**

4. Find the large L-shaped template in the kit. Remove the plastic static cling from the paper backing.
5. Carefully place the L-shaped static cling template in the lower left-hand corner of the panel as shown in the illustration below:

**Note:** Verify template rests on the top edge of the bottom molding and is aligned with left edge of the panel.

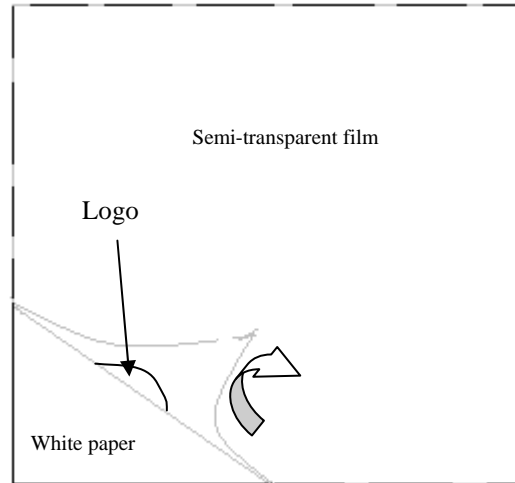


**Models SY1474, SD1472**



**Models SY0684, SD0672**

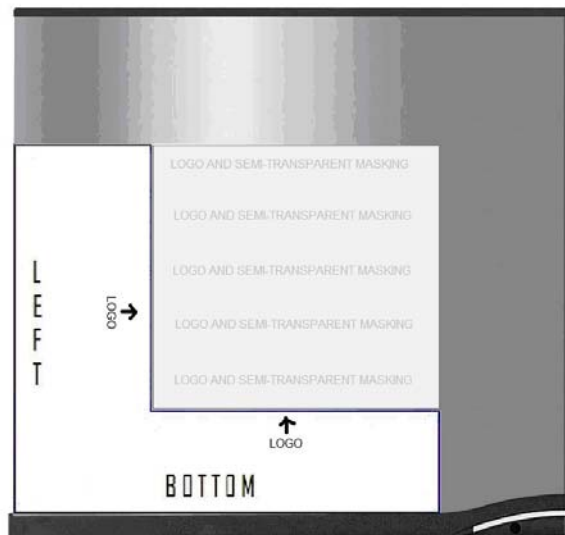
6. Examine the urethane logo. Notice that it is covered on one side by white backing paper and on the other by a thinner semi-transparent masking film. Peel back the solid, white backing paper slowly, making sure the urethane logo remains attached to the thinner semi-transparent masking film. **This must be done very carefully, as the logo has a tendency to remain attached to the solid white backing paper, and the logo itself could be divided into several pieces.**



**Verify the entire logo remains attached to the semi-transparent film as you peel it back**

7. Carefully place the semi-transparent film and logo within the inside edges of the template, **making sure the edges of the film are flush with the inside edges of the template, as illustrated below.**

**Note:** Be sure that the logo is aligned properly. It is difficult to re-adjust the logo once the adhesive makes contact with the stainless steel.



8. When the semi-transparent masking and logo are in place, apply pressure against the top of the masking, working out any visible air bubbles. Remove the semi-transparent logo masking **very slowly**, allowing only the urethane logo to remain in the space within the template frame. As the semi-transparent masking is pulled back, **make sure no stray pieces of urethane logo remain attached to the semi-transparent masking**. If this occurs, slowly lower the masking and press firmly against it to make sure the remaining piece sticks to the stainless steel.
9. Remove the template from the surface of the stainless steel front panel.
10. Reattach the stainless steel front panel to the ice machine.
11. If the machine is on a beverage dispenser, re-attach the drink dispenser ice bin cover.